

### Introduction / Comments:

Install Instructions For Exterior Plug & Play Lights For F150

#### **Note:**

Read all instructions prior to installation. Review the Adrian Steel **GENERAL PRECAUTIONS PAGES (56638)** before attempting installation. Only personnel familiar with using electrical best practices should perform this install. Reference **ELECTRICAL BEST PRACTICES MANUAL (54479)** before attempting installation.



## Installation Instructions For Exterior Plug And Play Lights For F150

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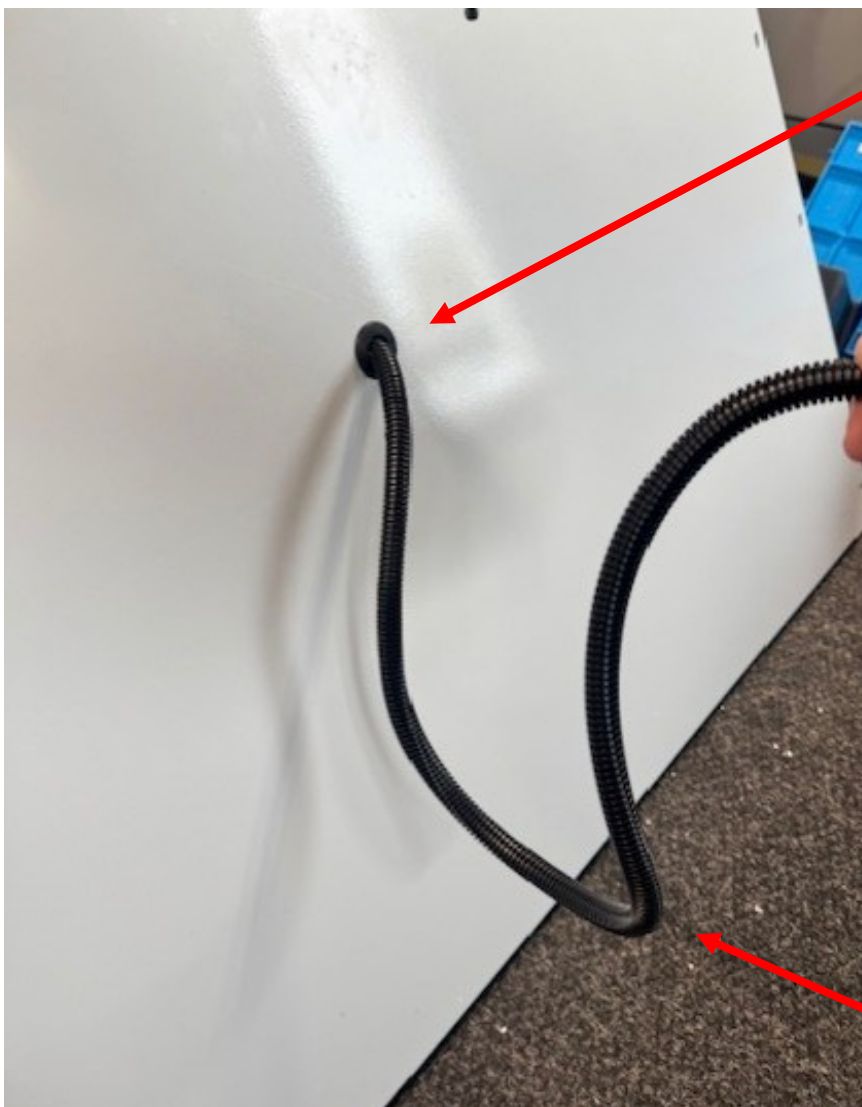
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**\*\*\*TORQUE\*\*\***  
**Torque all strobe**  
**fasteners to 10 in-lbs.**  
**DO NOT OVER TIGHTEN**

**DO NOT MOUNT ON A**  
**CURVED SURFACE**

## Best Practices to Follow when Routing Through Firewall:

- Create a drip loop with the harness being routed through the firewall as shown so that the water does not flow into the grommet.
- Make sure that the proper grommet for the hole being routed through is used so that there are no openings for water to get through.
- Use silicone after routing and apply around the grommet and wire to seal it. Make sure to let the silicone dry for 30 minutes to an hour.



Apply silicone around the grommet and wire loom so that it is completely sealed.

Drip loop created so water runs off of loom and not into the cab of the vehicle.

**\*\*Please read statement below before moving forward\*\***

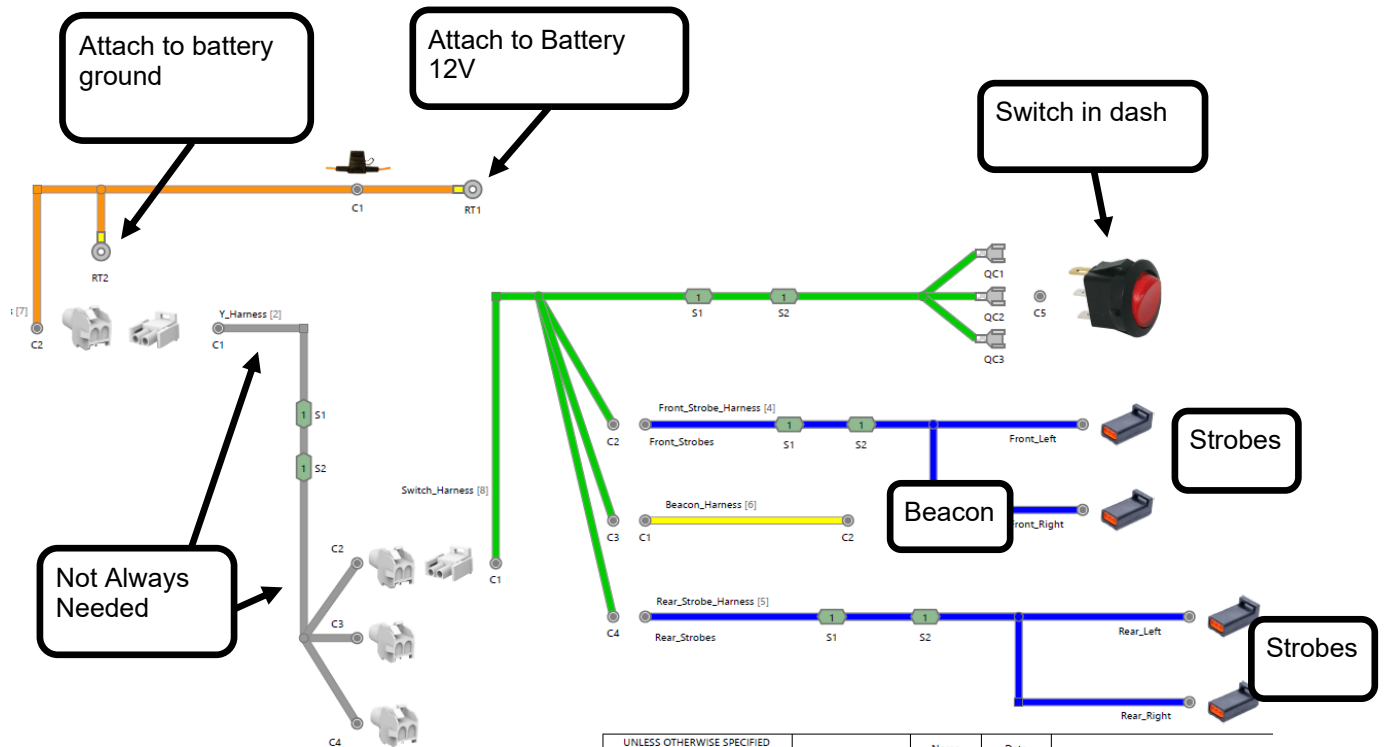
**Before installation, disconnect the OEM negative battery cable.**

These plug and play kits are completely modular and can be configured in many different ways. Placement of lights will be determined by sales order drawings/customer ask. Therefore, these instructions are for the most standard configurations, and for reference only.

Please reference the order drawing and spec sheet to see what components are going to be installed on this particular upfit.

**These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.**

## Overall Harness Diagram



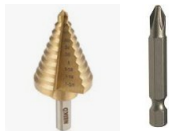
### Tools required:

13 socket and 20 torx bit

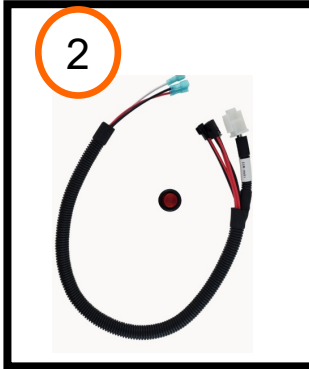
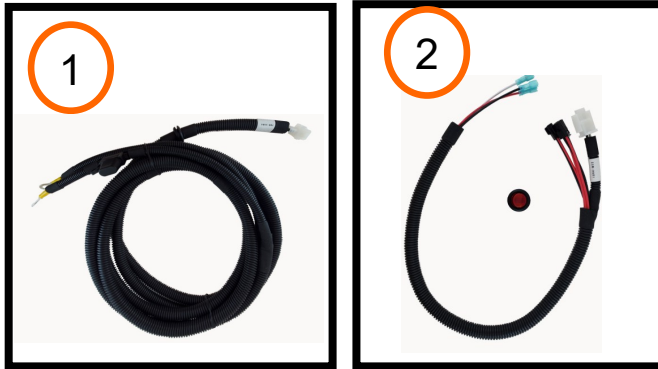
Phillips bit and 5/16" step drill bit

Power drill and impact

Torque wrench



## Components



	Part Number	Description
1	67095	Power Harness #4
2	67097	Switch Harness #1
3	67102	Front Strobe Harness #2 (If Applicable)
4	67107	Rear Strobe Harness #2 (If Applicable)
5	67113	Beacon/Lightbar Harness #3 (If Applicable)
6	67686 or 67687	Strobes (If Applicable)
7	67689 or 67690	Beacons (If Applicable)
8	52769 or 56075	Beacon/Lightbar Mount (If Applicable)
9	67691 or 67692 or 96118 or 67693	Lightbars (If Applicable)



The purpose of plug and play lighting is to be completely modular. Due to this feature, refer to the order drawing for all exact lighting placements. These installation instructions are for most cases and for reference. Not all installs will have strobes, beacons, and lightbars. Reference the instructions for only what you are installing.

Harness pictures are for reference only.

## Placements

Switch placement: Dash panel under headlight buttons

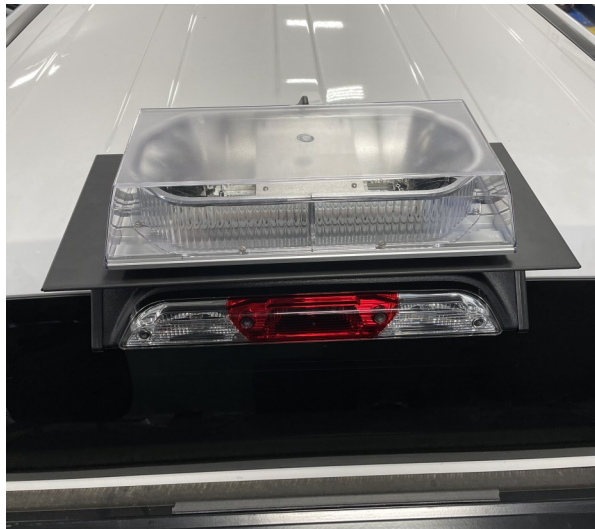


Front Strobes: Grill



**\*\*\*TORQUE STROBES TO 10-IN-LB'S MAXIMUM\*\*\***

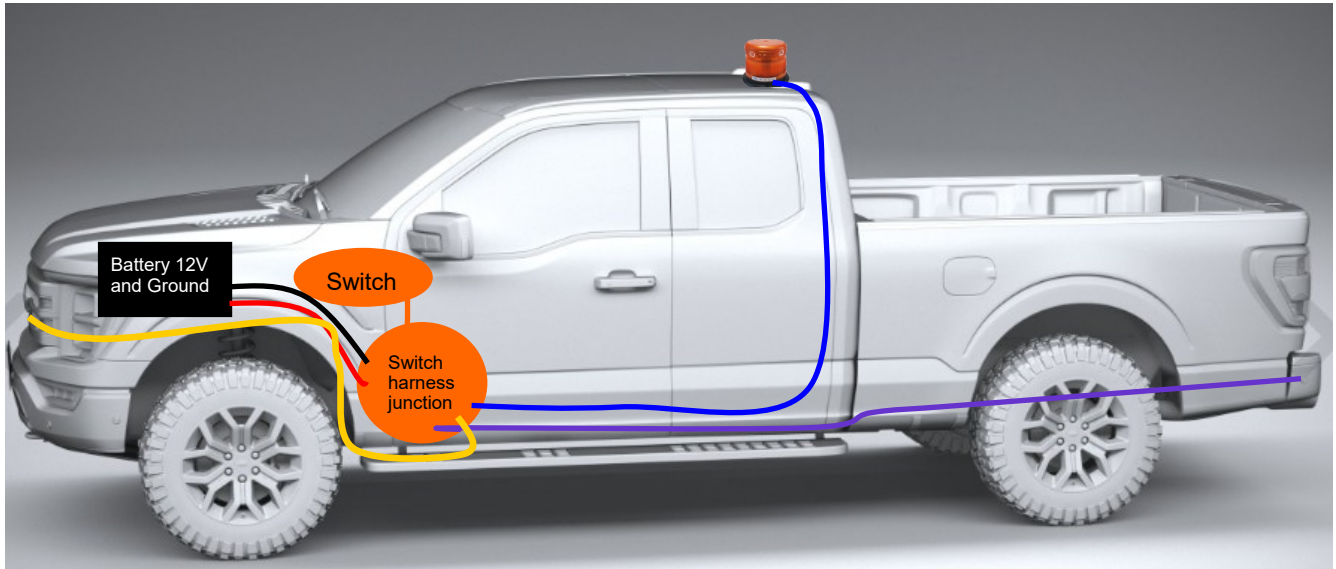
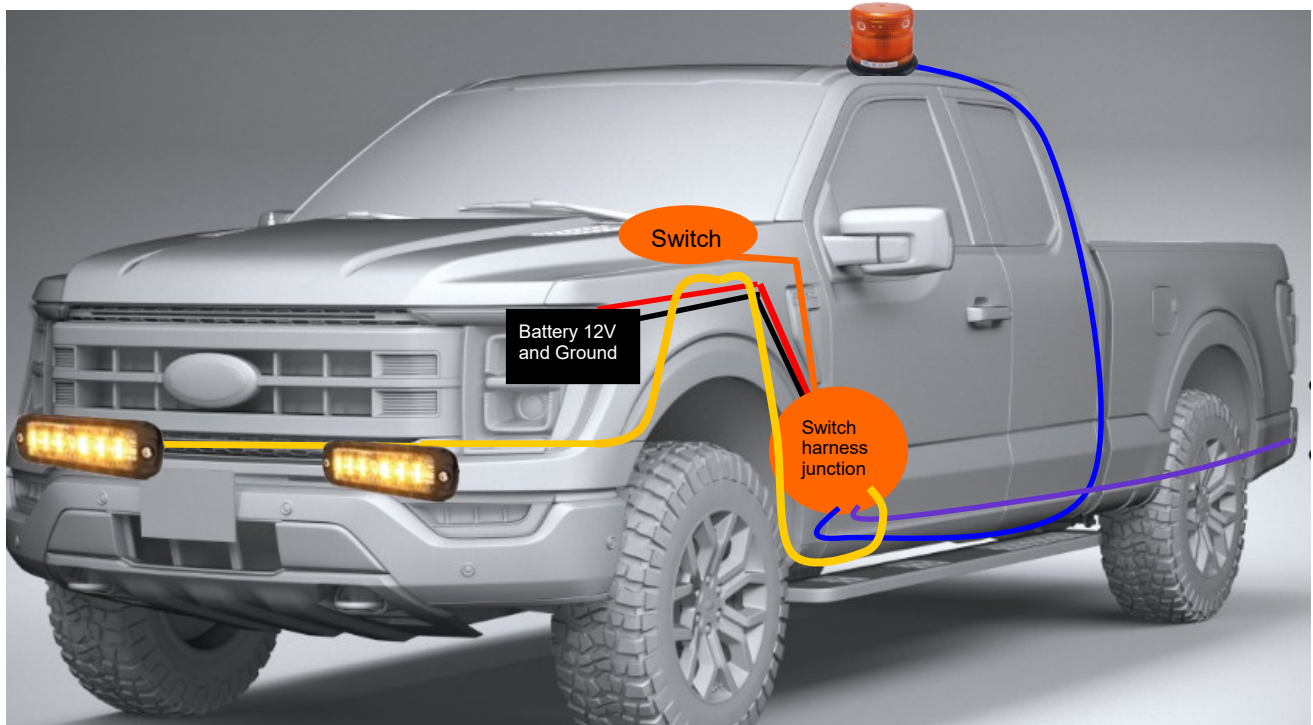
Beacon or Lightbar: On CHMSL above 3rd brake light—on some sort of mount



Rear Strobes: Rear Bumper



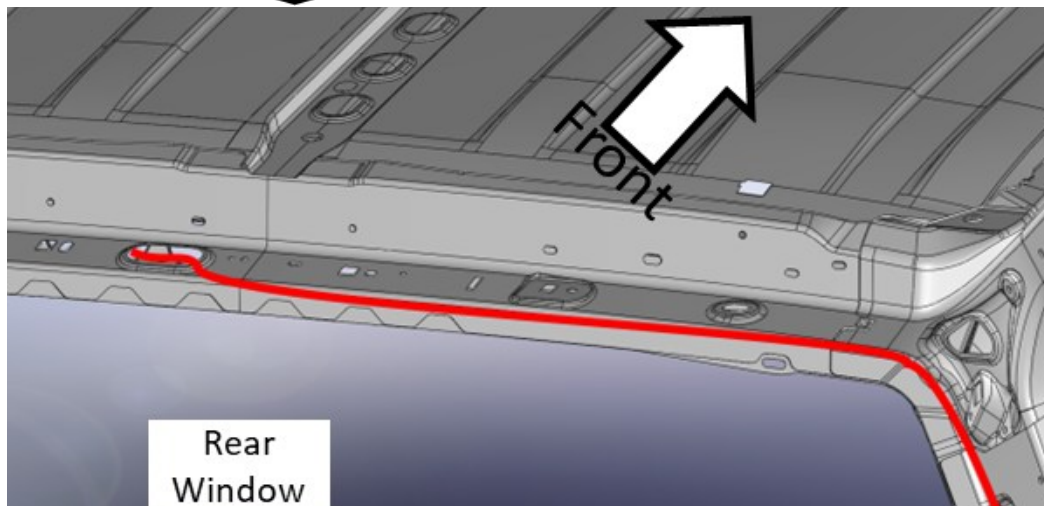
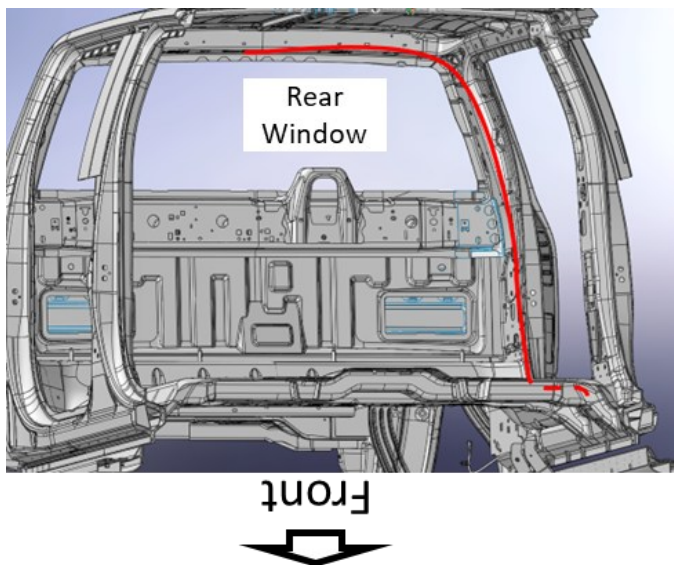
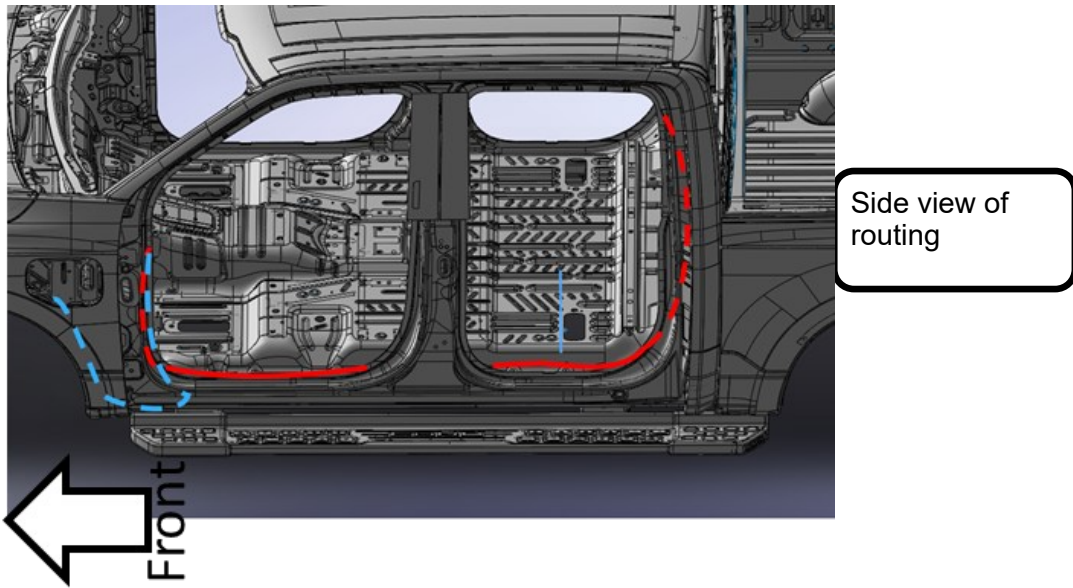
# Routing Overview



Color	Key - Items
Yellow	Strobes - Front strobe harness #2
Red/Black	Power harness: Battery to kick panel
Orange	Switch harness: Switch in dash
Blue	Beacon harness: Switch to beacon
Purple	Strobes - Rear strobe harness #2



# Overview of Routing-Beacon/Lightbar Wire Harness:



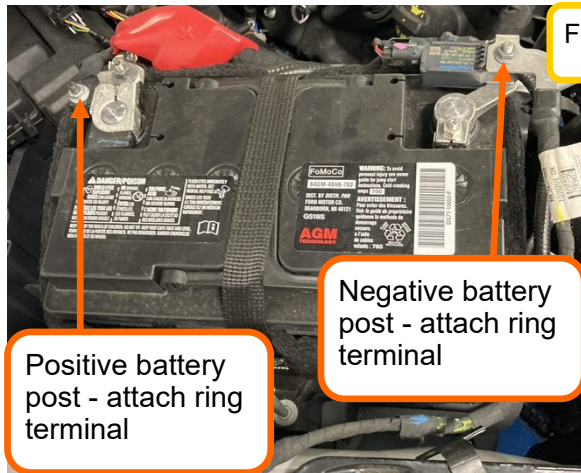


Figure 8.1

**Step 1:** Locate the power harness #67095.

Remove the fuse from the inline fuse holder until the end of the install

Locate the OEM battery under the hood.

**Step 2:**

Attach the red wire with the ring terminal to the battery positive post.

Attach the black wire with the ring terminal to the battery negative post.

Figure 8.1.

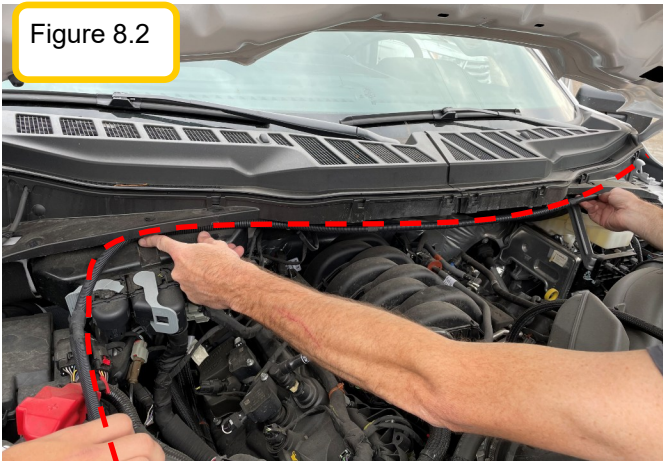


Figure 8.2

Route the white connector end along the underside of the cab filter (see figure 8.2 red dotted line) to the firewall. (You can tuck the wiring under the filter and hide it. Figure 8.3.)

**Step3:**

Locate the firewall grommet from underneath the kick panel inside the cab on the driver's side.

Figure 8.4.

Drill a hole (to fit the grommet on the power harness) to the right of BOTH OEM grommets, like shown in figure 8.5.



Figure 8.3

**\*\*BE SURE TO CHECK THAT THE OPPOSING SIDE OF THE FIREWALL IS CLEAR BEFORE DRILLING.\*\***

Route the white connector end through the firewall and insert the grommet on the sheet metal. Make sure to leave a drip loop in the engine bay.

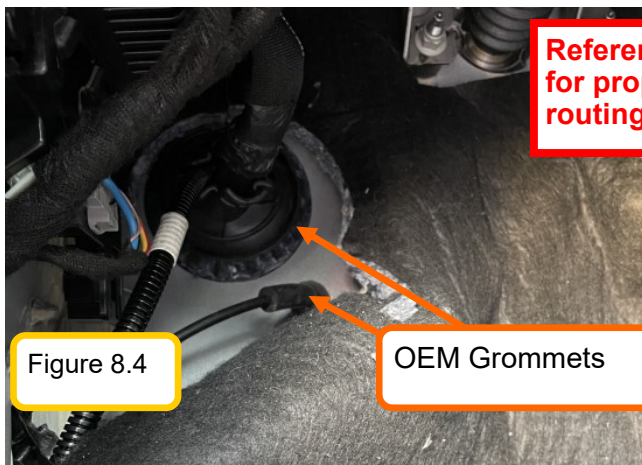


Figure 8.4

OEM Grommets



Figure 8.5

ASCO Harness/Grommet

Power harness

Switch Harness



**Step 4:**

Locate the switch harness #67097

Connect the switch harness connector to the power harness in the kick panel area.

Disassemble the IP trim to gain access behind the dash. Figure 9.1 and 9.2.

Route the switch end of the switch harness up the dash and through the opening in the IP. Figure 9.3.

Secure to the OEM harnesses behind the IP.

Figure 9.1

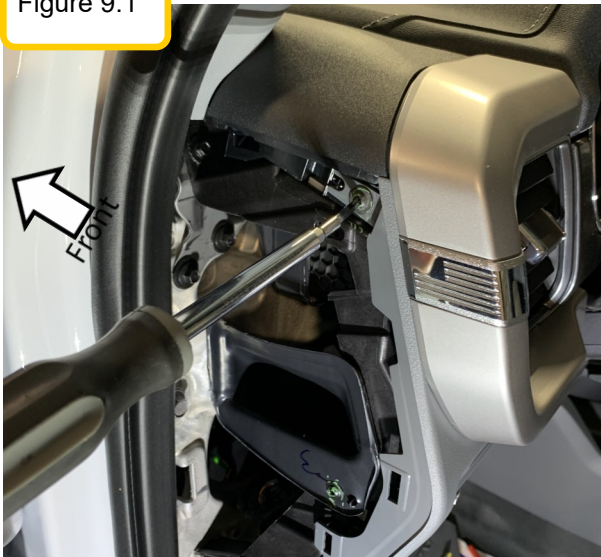


Figure 9.3

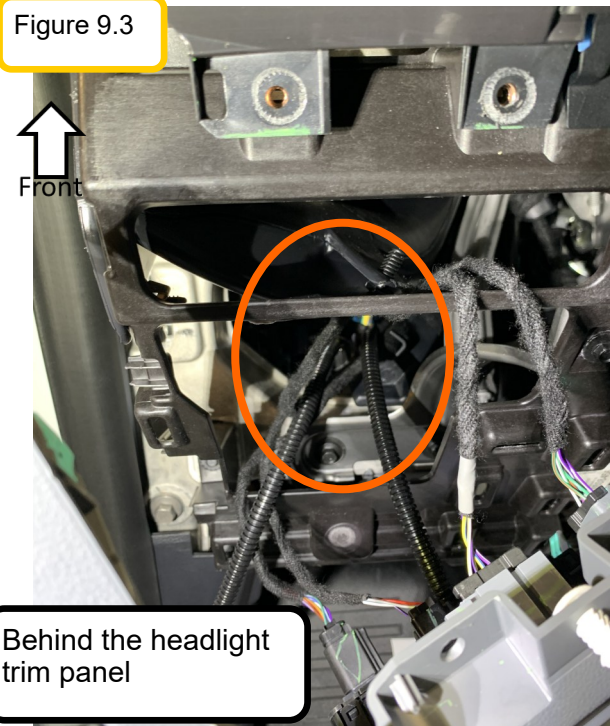
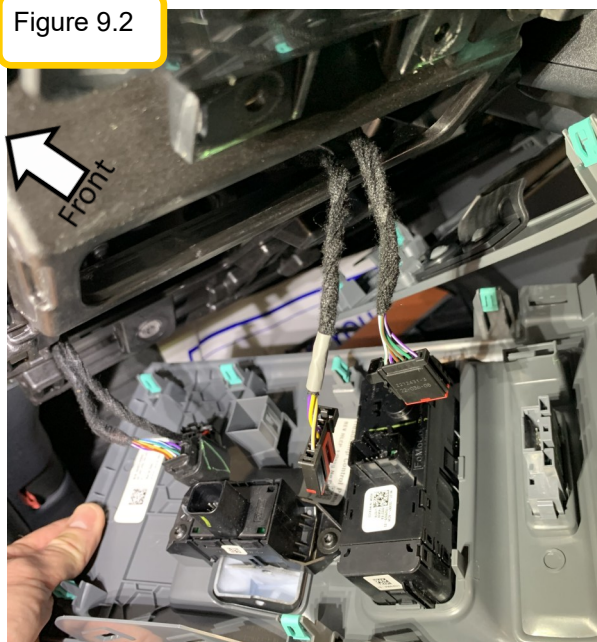


Figure 9.2



Behind the headlight trim panel



**Step 5:**

Drill a hole for the switch, in the trim panel like shown below.

The hole will be 1.25" inches down from the bottom of the headlight trim panel and 1" from the edge of the parking brake button. (4.25 from the edge of the IP panel). Figure 10.1.



Route the harnesses through the hole

**Step 6:**

Connect the ground spade to the gold pin on the rocker switch

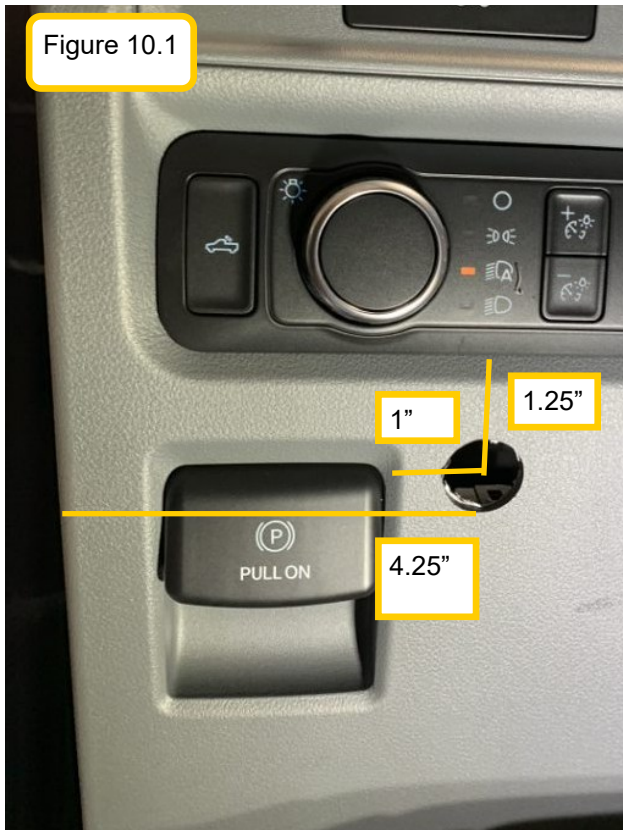
Connect the white battery power spade to the opposite terminal on the switch.

Connect the red spade to the middle pin

Insert the switch into the hole and place the strobe/beacon decal (if supplied) around the switch.

Reassemble all trim and secure wiring.

Figure 10.1



## Strobe Install—If Applicable

Strobe pictures are for reference only. Please refer to product structure/spec sheets for the actual strobes for the install.

Figure 11.1



### Step 1:

Locate the rear strobe harness #67107.

Connect the rear strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 11.1.

### Step 2:

Locate the driver's side door sill area. Figure 11.2.

Use a trim tool to remove the trim panels in the driver's step well and dash/kick panel.

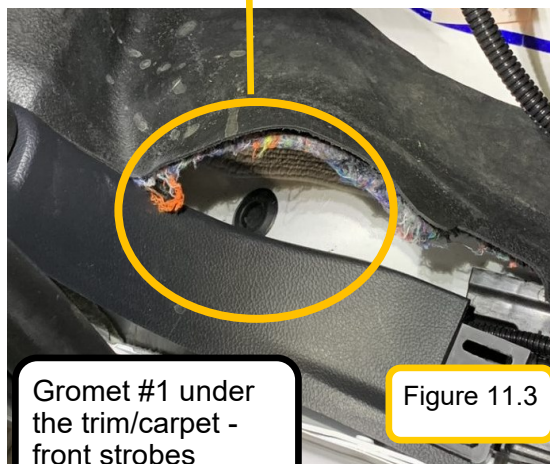
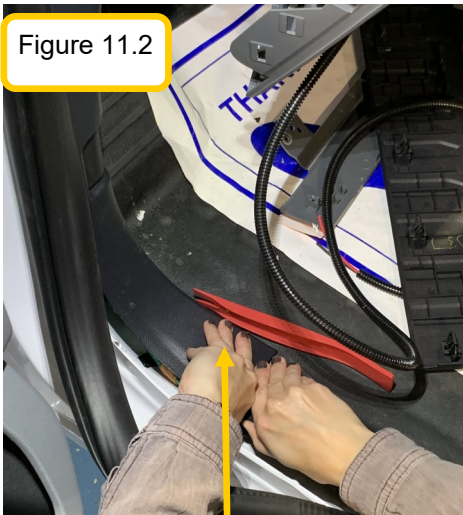
Locate the OEM grommets under the carpet. There will be one right next to the foot sill area and one to the right closer to the driver's seat.

The front strobes will use the one closest to the foot sill and the rear strobes will use the grommet closest to the driver's seat. Figure 11.3 and 11.4.

Cut an "X" in the grommet. Route the rear strobe harness through the grommet (by the seat) to the underneath of the vehicle.

Silicone the grommet when done.

Figure 11.2



Grommet #1 under the trim/carpet - front strobes

Figure 11.3



Grommet #2 under the trim/carpet - drivers seat (rear Strobes)

Figure 11.4

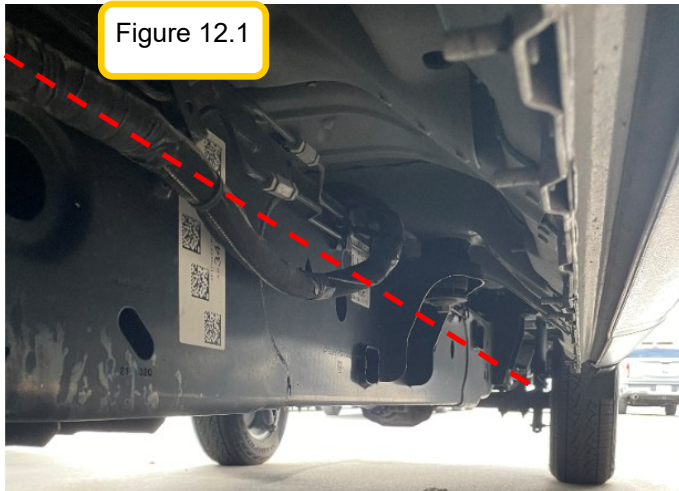


Figure 12.1

**Step 3: Routing (Refer to routing diagrams at the beginning of the instructions)**

Route the strobe harness rearward following the frame (red dotted line). Secure with zip ties to the OEM harness. Figure 12.1 and 12.2.

**Step 4: Mounting Strobes**

Find the left most reverse sensor.

Place the strobes in line with the sensor horizontally (about 1" down from the bumper crease) and 1" over from the sensor. Figure 12.3.

Use the strobe as a template, mark the center hole location on the bumper (for routing the wires through).

Drill a 3/8" hole for the wire pass through of the strobe. Use primer on the hole to prevent rusting. Figure 12.3.

Connect the strobe light to the harness and silicone the hole.

Place the strobes in their desired locations and fasten them onto the bumper with the **ASCO SUPPLIED SCREW AND NUT: FAS0501 and FAS0503 (for rear bumper only—front will use Ecco supplied screws)**

Figure 12.4.

**\*\*\*TORQUE STROBES TO 10-IN-LB'S MAXIMUM\*\*\***

Repeat for the right side strobe.



Figure 12.2

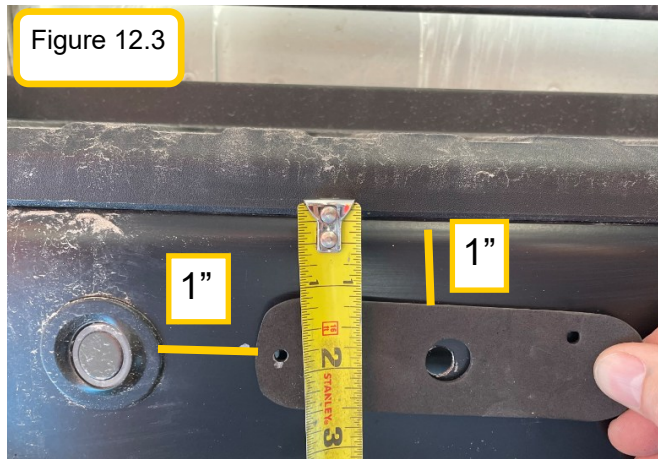
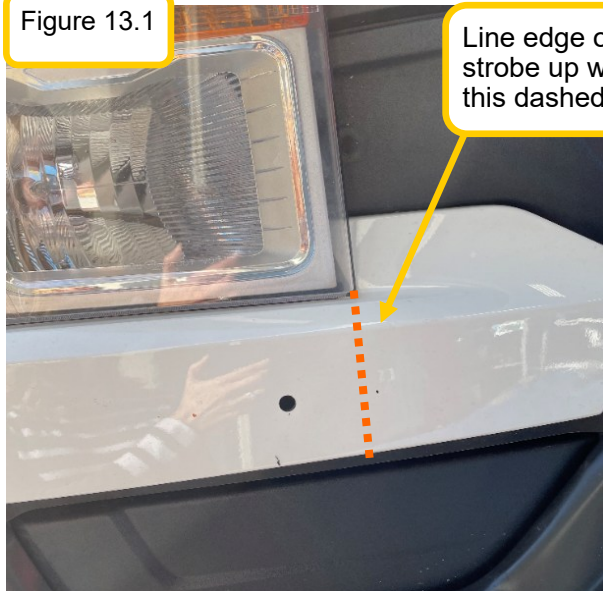


Figure 12.3



Figure 12.4

Figure 13.1



### Step 7: Mounting Front Strobes

Locate the left front headlight area.

Line the farthest right edge of the strobe with the right edge of the headlight.

Figure 13.1.

Place the strobe 1.5" up from the bottom edge of the front fascia.

Figure 13.2.

Use the strobe as a template, mark the center hole location on the panel (for routing the wires through).

Drill a 3/8" hole for the wire pass through on the strobe.

Place the strobes in their desired locations and fasten them onto the grill with the supplied screws.

Figures 13.3 and 13.4.

**\*\*\*TORQUE STROBES TO 10-IN-LB'S MAXIMUM\*\*\***

Repeat for the other side strobe.

Figure 13.2

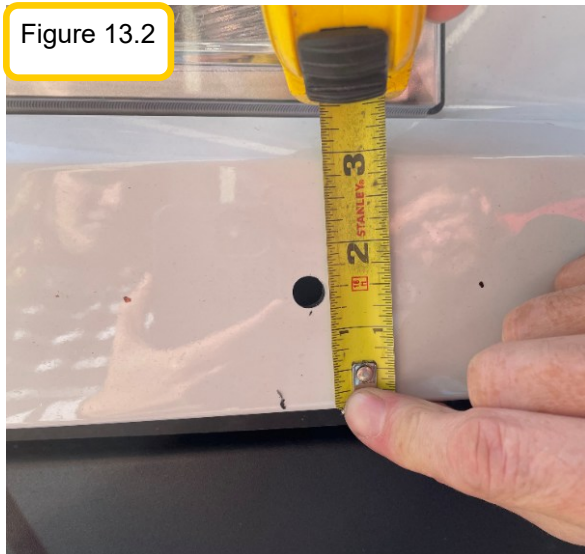


Figure 13.3



Figure 13.4





Figure 14.1

Point of view in pictures: Laying under the front bumper looking up toward the backside of the bumper

**Step 5:** Locate the front strobe harness #67102.

Start by placing the harness strobe ends at each strobe location, beneath the vehicle.

**Note:** there will be no slack in the harness so pull the wires as tight as possible without damage.

Connect the passenger side strobe to the harness. Then follow the OEM harness that runs beneath the grill over the driver's side. Zip tie the harness to the OEM harness. See figure 14.1 for routing.

**Note:** You can best see the OEM harness and routing by laying under the vehicle front the front end.

Be sure not to secure or route the harness anywhere near moving or hot objects.

Connect the second connector to the driver's side strobe.

**Step 6:**

Start by routing the inside connector end of the harness to the firewall. Figure 14.2.

Locate the grommet by the driver's foot sill in the cab area (found previously on page 11)

Route the harness down to the underneath of the vehicle, following the OEM harnesses.

Cut and X in the grommet and route the connector through. Figure 14.3.

Connect the front strobe harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 14.4.

Secure wiring with zip ties. Silicone the grommet. Figure 14.5.



Figure 14.2

End to route through the OEM grommet—front strobe harness

Grommet: Cab view  
Also, strobe harness connected to switch

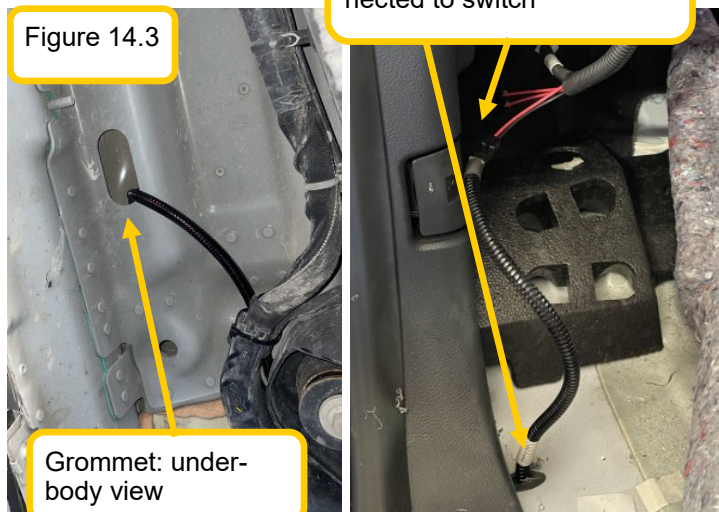


Figure 14.3

Grommet: under-body view

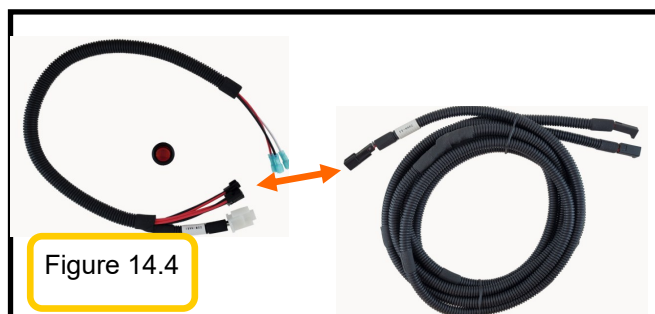


Figure 14.4

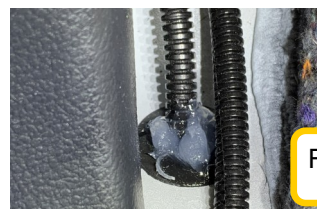


Figure 14.5

## Beacon/Lightbar Install—If Applicable

Lightbar/ beacon/ and mount pictures are for reference only. Please refer to product structure/ spec sheets for the actual beacon/lightbar/mount for the install.



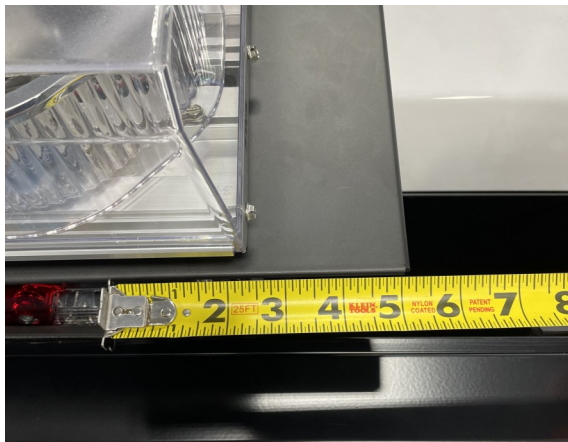
**Step 1: On a table/bench: Assemble the light**  
Assemble the lightbar or beacon to the mount, using the supplied fasteners and rubber spacers with the lightbar.

If installing a Whelen lightbar, use the provided screws (FAS0869), washers (FAS0871), and nuts (FAS0501) in the ASCO kit. They are not provided with the light.

All other lights will have their own hardware.

**Note: Lightbar (SWS Apollo ) in pictures is for reference only.**

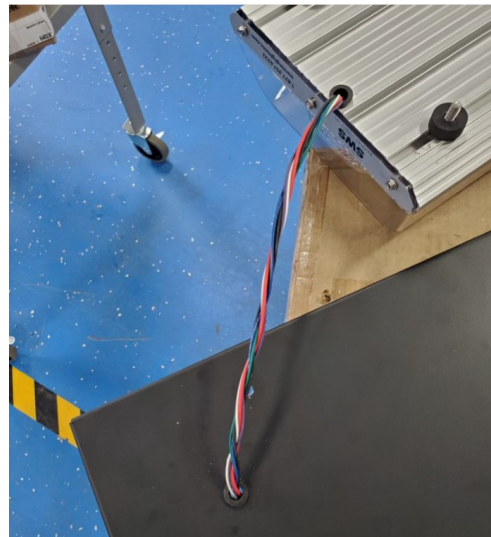
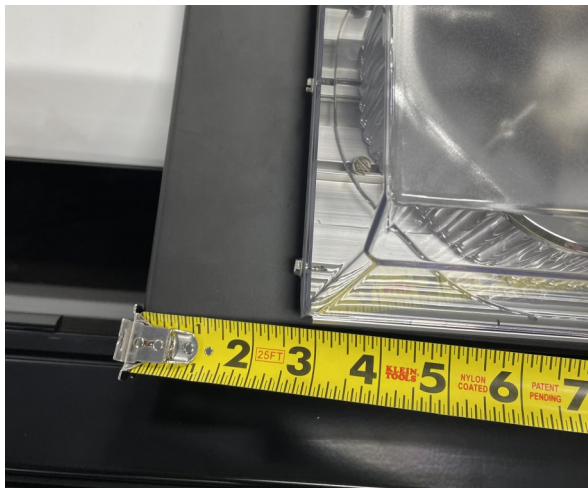
Center the lightbar or beacon onto the mount, side to side, then slide the lightbar to the rear of the mount until it is flush. See pictures for reference.



Use the lightbar/beacon as template, mark the needed holes for mounting. Drill the needed holes for mounting.

Drill the hole for the wiring pass through and insert the provided grommet (if applicable). **If there is a connector on the end of the lightbar/beacon, use the 1" grommet (36096-0). If there is not a connector, use the 3/8" grommet (70805) and refer to the next page.**

Silicone the grommet/pass thru wiring.



## If Lightbar/Beacon does not have a connector on the wires:

Figure 16.1



Figure 16.2



**After mounting the light to the Acari mount and pulling the wire through the grommet (70805)**

Locate the connector housing inside the lightbar/beacon box. Figure 16.1.

Note if it has a red insert inside the connector or not. Refer to figure 16.2 for red insert inside the connector.

Insert the lightbar wire terminals into the connector. **See steps below:**

In these steps be very careful to place the terminals into the correct side of the connector.

Line the red wire terminal up with cavity #1 and the black wire terminal up with cavity #2. Figure 16.3.

Note the connector has a "1" and a "2" noted on the connector (circled in red). Figure 16.4. The red wire will be inserted into the #1 cavity of the connector. The black wire will be inserted into the #2 cavity on the connector.

Be sure to align the terminal prongs up with the inside of the connector pin outs.

Carefully insert the terminals into their designated section. Figure 16.5.

Also be sure the terminals snap into position. You should feel or hear a click when they are correctly inserted.

Pull on the wiring to be sure the connectors have been inserted completely.

**If not already done:**

Insert the red plastic piece into the top end of the connector. This will also click into place. Figure 16.6 and 16.7.

Silicone the grommet/wiring.

Figure 16.3



Figure 16.4



Figure 16.5

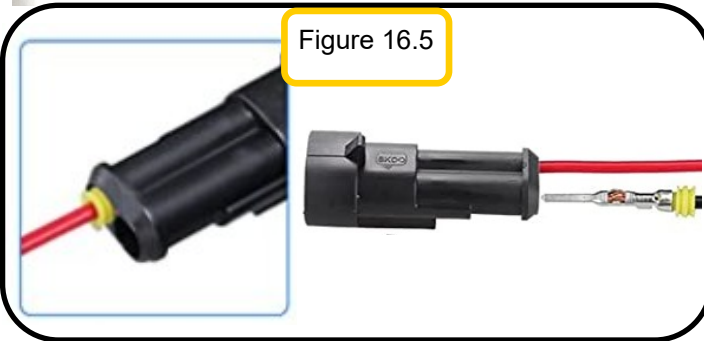


Figure 16.6

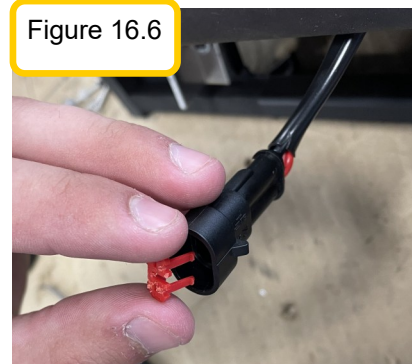


Figure 16.7

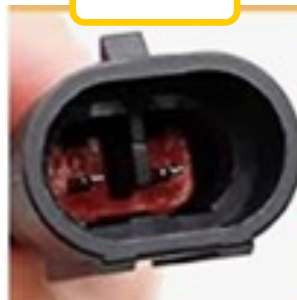




Figure 17.1

Pictures to the left are for beacon/lightbar mounting references.  
Figure 17.1, 17.2, and 17.3



Figure 17.3



Figure 17.2

**Step 2: Disconnect OEM Light**

Using a torx T20 bit, remove the 4 screws holding the 3rd brake light to the CHMSL. Figure 17.4.

Remove the OEM light from the CHMSL and disconnect the OEM harness clip. Figure 17.5.

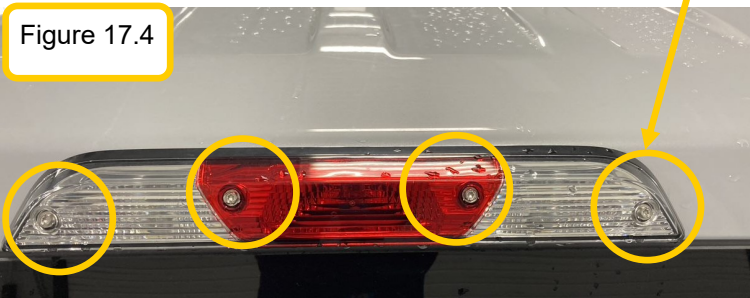


Figure 17.4

**Step 3:**

Locate the beacon/lightbar harness (67113).

Remove the cable gland off the beacon/lightbar harness. This will not be needed to the CMSL mounted light install.

Connect the harness to the switch harness (one of the remaining unused connectors) in the driver's foot well. Figure 17.6.

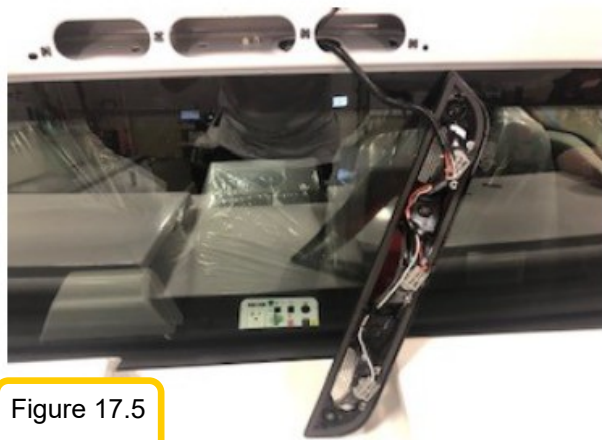
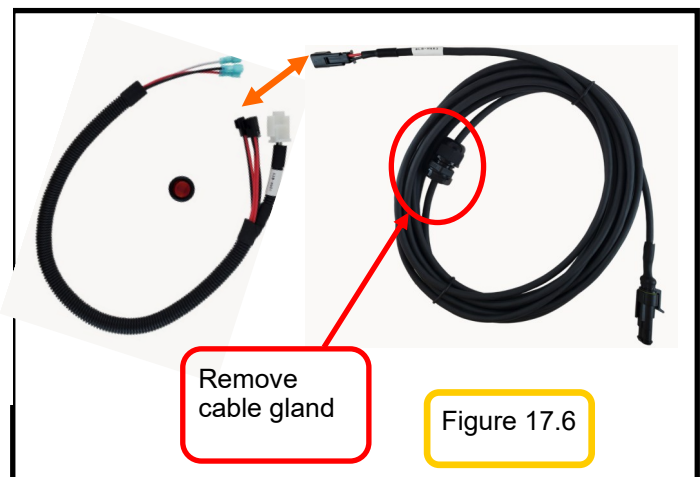


Figure 17.5



Remove cable gland

Figure 17.6

## Beacon/Lightbar Install—If Applicable

### Step 4: Routing (Refer to routing diagrams at the beginning of the instructions)

Route the beacon harness following the OEM harness rearward along the foot sill and then up the rear C pillar. Figure 18.1 and 18.2.

**\*\*BE SURE TO AVOID ALL SEAT BELT RETENTIONERS\*\***

**Step 5:** Feed the fish tape through the CHMSL opening towards the driver's side C pillar. Tape the harness to the fish tape and pull through the CHMSL opening. Figure 18.3.

Make sure harness is tucked head liner and C pillar trim. Figure 18.4.

See pictures for routing references. Secure all wiring with cable ties and trim panels.

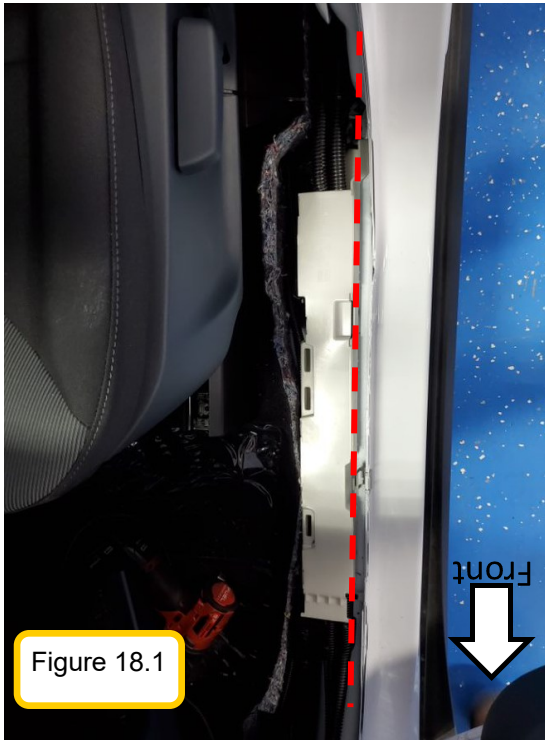
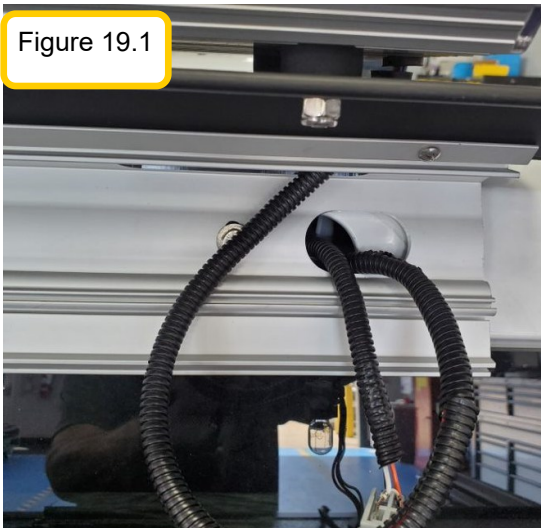


Figure 19.1



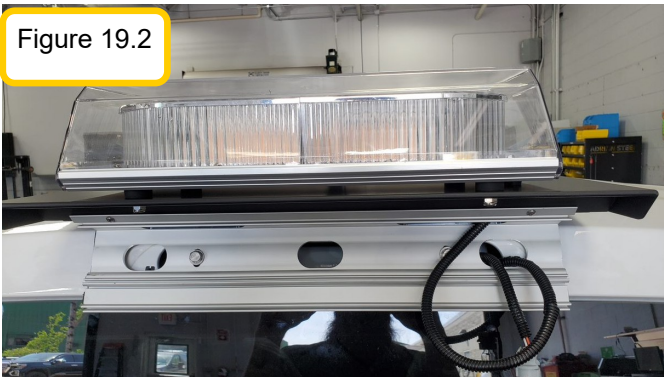
### Step 5: Mounting the light:

Using the mount manufacturer supplied instructions, attach the mount to the vehicle body.

Pull the lightbar harness through the mount opening like seen in the picture to the left—before re-installing the OEM light and black trim plastic piece. Figure 19.1, 19.2, and 19.3.

Connect the beacon/lightbar harness with the beacon/lightbar.

Figure 19.2



Tape up all non-needed wires from the lightbar/beacon.

Assemble the rest of the needed lightbar/beacon mount pieces.

Re-connect all the OEM light wiring and attach the light back to the Acari mount/vehicle. Figure 19.4.

Figure 19.3



Figure 19.4





**Insert the fuse into the inline-fuse holder on the power harness. The install is now complete. Secure all wiring with zip ties. Re-attach all trim. Re-assure all pass through holes have been silicone. Double check the functionality of the lights and switches.**

PART NUMBER

13905-0

**ITEM DESCRIPTION: WIRE TIE, NYLON 40Lb, 8.5" BLACK**



MANUFACTURER: WAYTEK, INC. or equivalent  
MANUFACTURERS PART NUMBER: 21093M or 21093C

SPECIFICATIONS:     STANDARD CABLE TIE  
                          BLACK, NYLON  
                          8-1/2" LONG  
                          TENSILE STRENGTH: 40.0 LBS  
                          21093M = 1,000 quantity  
                          21093C = 100 quantity

SPECIAL NOTES: PART NUMBER IS BLACK.

**SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**

**PURCHASED PRODUCT DATA SHEET (PPDS)**

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906 JAMES STREET  
ADRIAN, MI 49221  
517-265-6194  
WWW.ADRIANSTEEL.COM



**WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!**

DRAWN BY MDG	DATE DRAWN 10/26/2006
ECN NUMBER 18021	ECN DATE 11/13/2015
PART WEIGHT 0.01 LBS.	REV. LEVEL D
PART NUMBER <b>13905-0</b>	

PART NUMBER

26618-0

ITEM DESCRIPTION: SILICONE, 1oz. TUBE



SPECIFICATIONS: SU5005 RTV SILICONE  
1oz. TUBE  
CLEAR OR EQUIVALENT  
SELF PIERCING CAP

SPECIAL NOTES:

**SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**

**PURCHASED PRODUCT DATA SHEET (PPDS)**

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**ADRIAN STEEL**  
VAN AND PICKUP EQUIPMENT

906 JAMES STREET  
ADRIAN, MI 49221  
517-265-6194

WWW.ADRIANSTEEL.COM

**CAUTION**

WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY  
JLC

DATE DRAWN  
7/21/2001

ECN NUMBER  
16551

ECN DATE  
7/22/2014

PART WEIGHT  
0.02 LBS.

REV. LEVEL  
C

PART NUMBER  
**26618-0**

PART NUMBER

26618-0

ITEM DESCRIPTION: SILICONE, 1oz. TUBE



SPECIFICATIONS: SU5005 RTV SILICONE  
1oz. TUBE  
CLEAR OR EQUIVALENT  
SELF PIERCING CAP

SPECIAL NOTES:

**SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**

**PURCHASED PRODUCT DATA SHEET (PPDS)**

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**ADRIAN STEEL**  
VAN AND PICKUP EQUIPMENT

906 JAMES STREET  
ADRIAN, MI 49221  
517-265-6194

WWW.ADRIANSTEEL.COM

**CAUTION**

WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY  
JLC

DATE DRAWN  
7/21/2001

ECN NUMBER  
16551

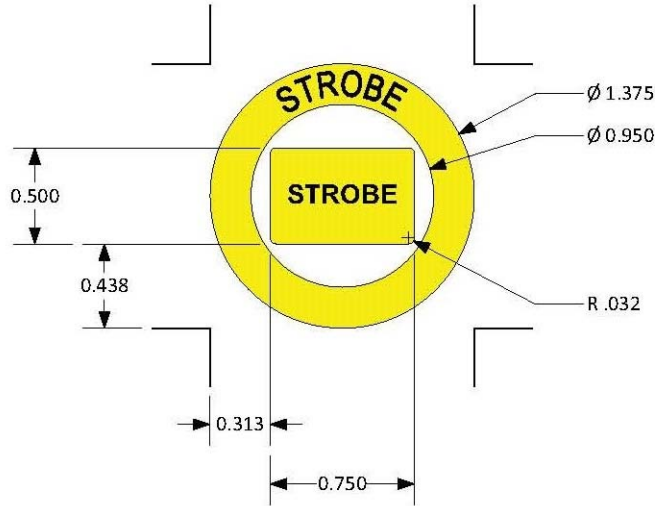
ECN DATE  
7/22/2014

PART WEIGHT  
0.02 LBS.

REV. LEVEL  
C

PART NUMBER  
**26618-0**

**ITEM DESCRIPTION: STROBE SWITCH DECAL SET**



MANUFACTURER: VANNER  
MANUFACTURERS PART NUMBER: TBD

SPECIFICATIONS: (1) Circular Yellow Decal (ID=0.950", OD=1.375") with "STROBE" in black letters  
(1) Rectangular Yellow Decal (H=0.500", L=0.750") with "STROBE" in black letters

SPECIAL NOTES: For round rocker switch (OD=0.780") and Ford Transit Upfitter Switches.

**SUPPLIED BY: THIS ITEM IS ADRIAN AVAILABLE!**

**PURCHASED PRODUCT DATA SHEET (PPDS)**

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WWW.ADRIANSTEEL.COM**

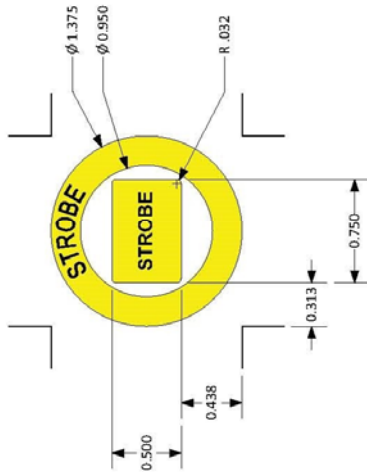


**CAUTION**  
WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!

DRAWN BY RJB	DATE DRAWN 11/15/2017
ECN NUMBER XXXX	ECN DATE XXXXXX
PART WEIGHT 0.02 LBS.	REV. LEVEL A
PART NUMBER <b>55073</b>	

REVISIONS			
REV	DESCRIPTION	DATE	REAE/CO

- NOTES:
1. MATERIAL : .002 YELLOW POLYESTER
  2. ARTWORK FROM D91XXXX-A PAGE 1, PMS BLACK
  3. .001 OVERLAMINATE
  4. ADHESIVE BACKED



<b>VANNER</b> INCORPORATED		HILLIARD, OHIO USA	
TOL. LABEL/METAL	.x ± .025 .xx ± .015 .xxx ± .005	REAE/CO NO.:	XXXX
TITLE:	LABEL, STROBE TXT, .95ID ROUND SWITCH	THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF VANNER INC. AND MAY NOT BE COPIED, REPRODUCED OR DIVULGED TO UNAUTHORIZED PERSONS WITHOUT THE EXPRESS WRITTEN CONSENT OF VANNER INC. IT IS PROVIDED SOLELY FOR THE CONVENIENCE OF THE USER AND SHALL BE RETURNED UPON REQUEST.	
DRAWING/ PART NO.	D01XXXX	SCALE:	NONE
CHK/DATE	XXX XXXX/XX	TOL. CABLES .xxx ± .25	
SHEET 1 OF 1	REV A	DRN/DATE	MEO 11/14/17

PART NUMBER  
**55073**

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ADRIAN, MI 49221  
517-265-6194  
WWW.ADRIANSTEEL.COM



**WHEN INSTALLING EQUIPMENT IN OR ON VEHICLES CHECK FOR FUEL TANKS, FUEL LINES, CONTROL LINES AND ELECTRICAL WIRING BEFORE DRILLING! ALWAYS USE DRILL BITS WITH INTEGRAL STOPS WHENEVER POSSIBLE!**

DRAWN BY RJB	DATE DRAWN 11/15/2017
ECN NUMBER XXXX	ECN DATE XXXXXXX
PART WEIGHT 0.02 LBS.	REV. LEVEL A
PART NUMBER <b>55073</b>	

LOC | QTY | Part # | Description | Size

Material: IJ39 | Lamination: 8518

- 1: 6039597.Strobe Switch-1.52" x 2.07"



**Note: Part will not be weeded, just cut.**

Kit# 8001872 | Adrian Steel Part # 55073

06/01/2023 • JY  
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ASCO REV.1 6/14/2023

<p><b>DISTYLL</b> GRAPHIC SOLUTIONS</p> <p>FINAL DESIGN</p>	CLIENT NAME:		Switch Decals		O-ID: O15319-1
	Adrian Steel				
	DATE:	DESIGNER:			Opt #: A
O5/31/2023	TRN				

Please check information to confirm accurate vehicle specifications.

**CLEANING INSTRUCTIONS** All surfaces must be considered contaminated. Clean the vehicle surface immediately before applying the film. Dust and other contaminants can collect quickly on the surface and prevent the film from adhering properly. Even a freshly painted surface can collect dust before graphics can be applied.

For the best success with the films recommended for vehicle graphics, always apply the graphics when the air and vehicle surface are both above 60°F (16°C) and below 90°F (32°C) before beginning the installation.

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**Note:**  
**This is also from HellermannTyton:**  
**Their Part Number is 156-00592**



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## TOLERANCES & INSPECTION

*UNLESS OTHERWISE SPECIFIED*

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: **22671**

CURRENT ECN: **22671**

ECN DESCRIPTION:

**RELEASE TO PRODUCTION**

REVISED BY: **EMS**

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**Fastenal**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**0787863**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL®**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED:

DESIGNED BY: **EMS**

DESCRIPTION:

**Clip, Black UV Tie, HellermannTyton**

WEIGHT (Lbs.): **0.5**

SEGMENT CODE: **ELE**

PART NUMBER: **59713**

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

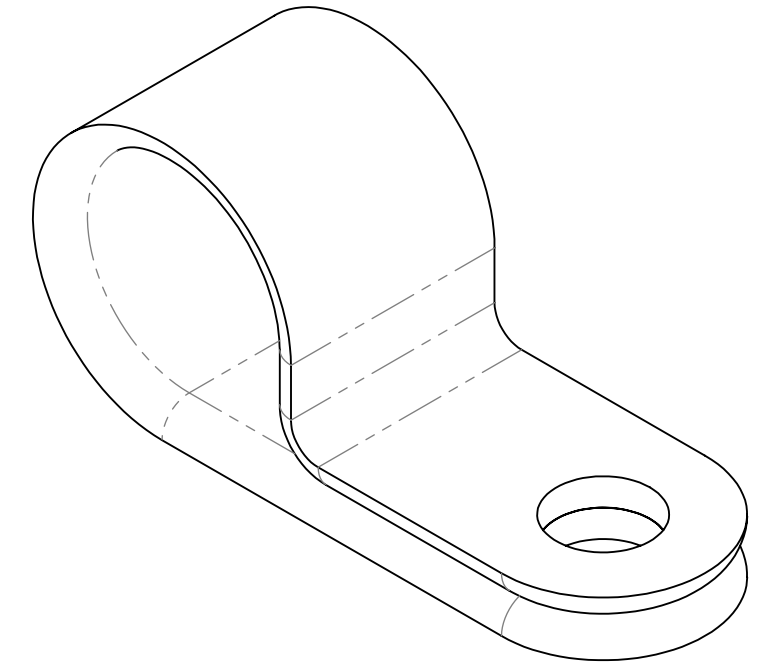
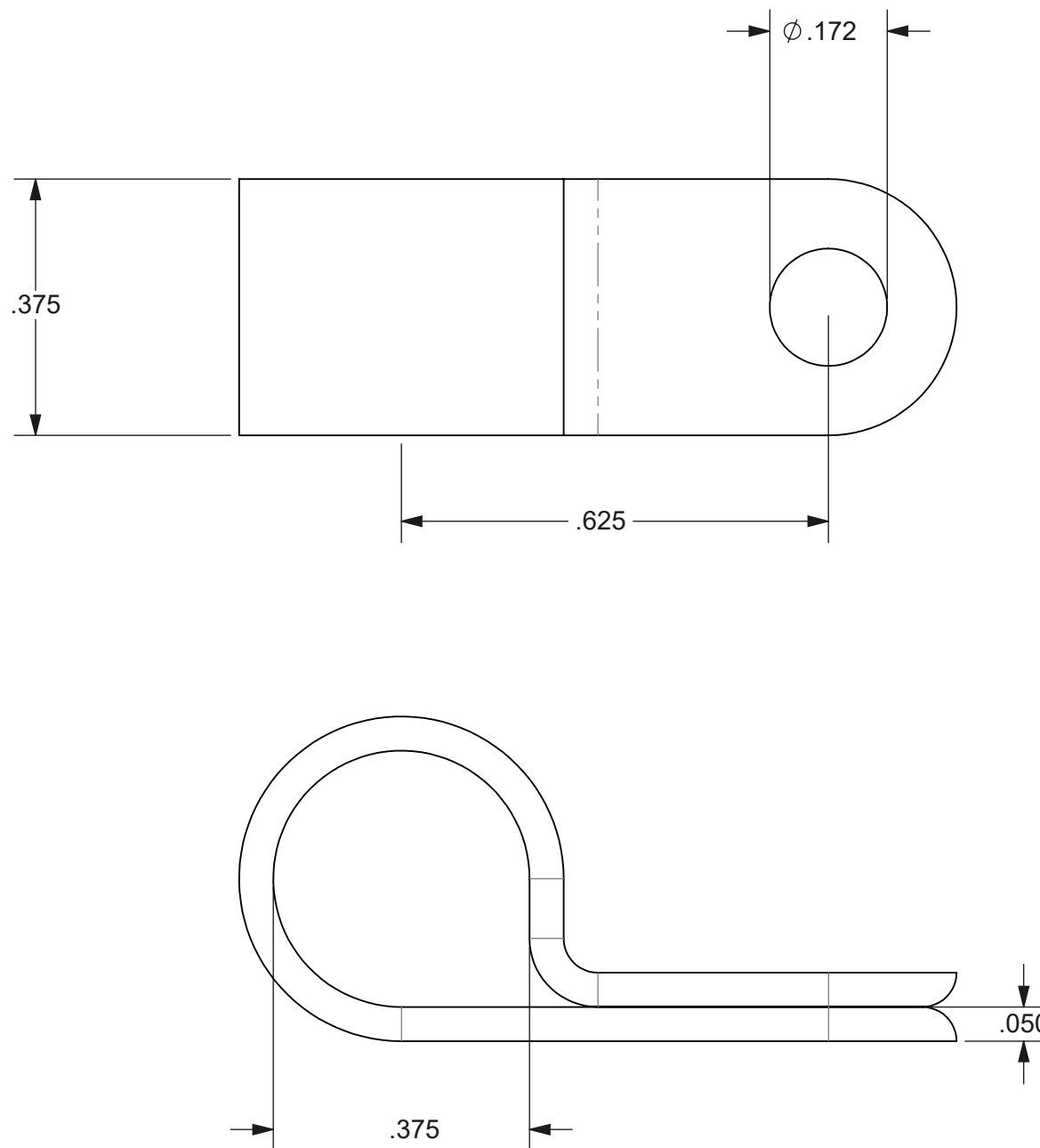
N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

N/A



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Sheet 1 of 1

## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: 25297

CURRENT ECN: 25334

ECN DESCRIPTION:

**UPDATE SUPPLIER TO SAY EQUIVALENT**

REVISED BY:

## PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER  
**MCMASTER-CARR OR EQUIVALENT**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER  
**8876T38 OR EQUIVALENT**

COLOR (ONLY LIST IF COLOR SPECIFIC)  
**BLACK**

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL®**

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906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**B**

MAT'L USED:

DESIGNED BY: **E.BURKE**

DESCRIPTION:

**Nylon Plastic Loop Clamp**

WEIGHT (Lbs.): **0.001**

SEGMENT CODE: **HDW**

PART NUMBER: **66843**

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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Sheet 1 of 1

## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

**RELEASE FOR PRODUCTION**

REVISED BY:

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**AAMP GLOBAL**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**67095 OR PWR-HAR4**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL®**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**

DESIGNED BY: **E.BURKE**

DESCRIPTION: **POWER HARNESS EXTERIOR 4**

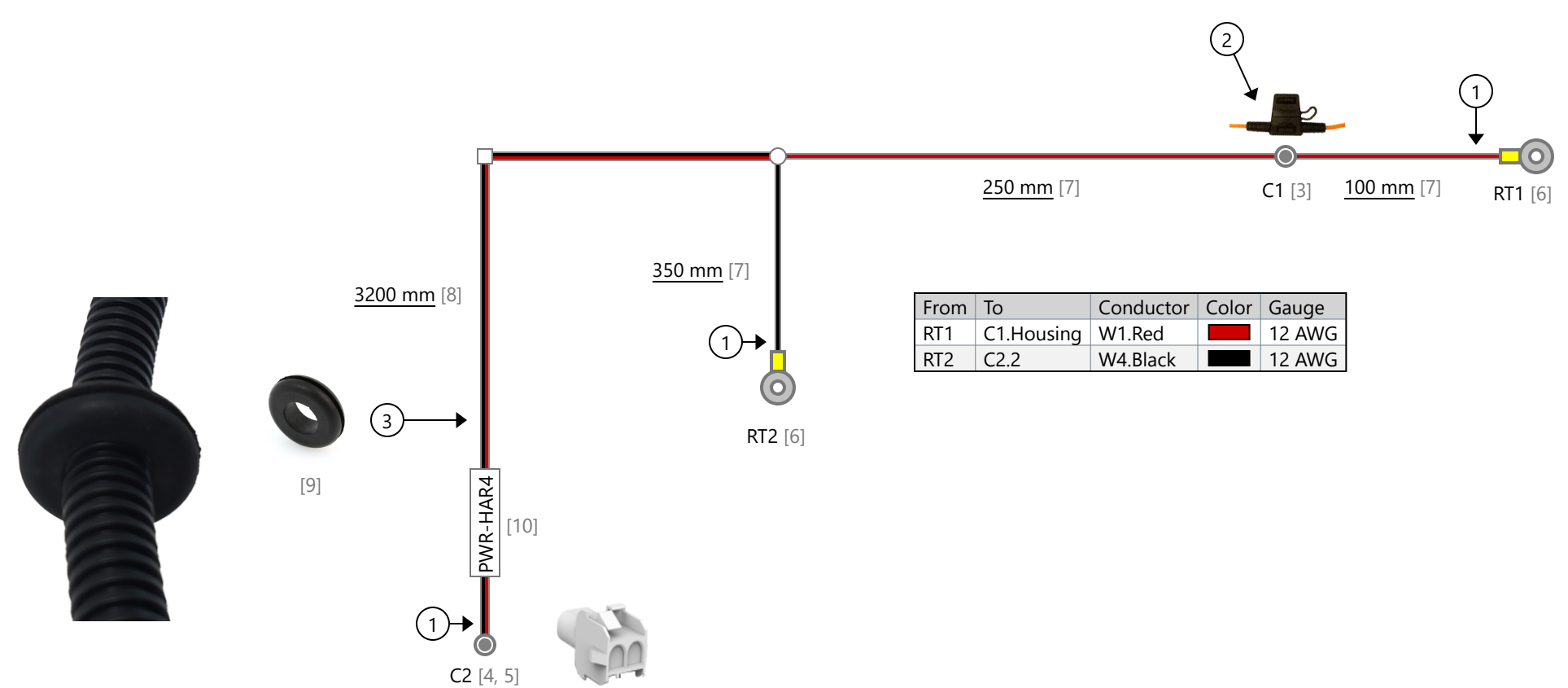
WEIGHT (Lbs.): **0.2**

SEGMENT CODE: **ELE**

PART NUMBER: **67095**

Coverings	
Id	Assembly
[7]	
[8]	

Notes	
①	Lock Tape Loom with Tesa 51036
②	Add 15A Mini Fuse
③	Add rubber grommet over harness loom; 150mm behind C2



From	To	Conductor	Color	Gauge
RT1	C1.Housing	W1.Red		12 AWG
RT2	C2.2	W4.Black		12 AWG

From	To	Color	Gauge
C2.1	C1.Housing		12 AWG
C2.2	RT2		12 AWG



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM  <b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.	Designed By	Bennet Fisher	11/5/2021	
	Engineering Approval	----	----	
	Manufacturing Approval	----	----	
	Revision Approval	----	----	
	Quality Assurance	----	----	
Part Number: PWR-HAR4		Revision: ----		
Description: Exterior Light Battery Harness		Sheet: 1 of 1		

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

**RELEASE FOR PRODUCTION**

REVISED BY:

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**AAMP GLOBAL**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**SSW-HAR1 OR 67097**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

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Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



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REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**


DESIGNED BY: **E.BURKE**

DESCRIPTION: **SWITCH HARNESS 1 EXTERIOR LIGHTING**

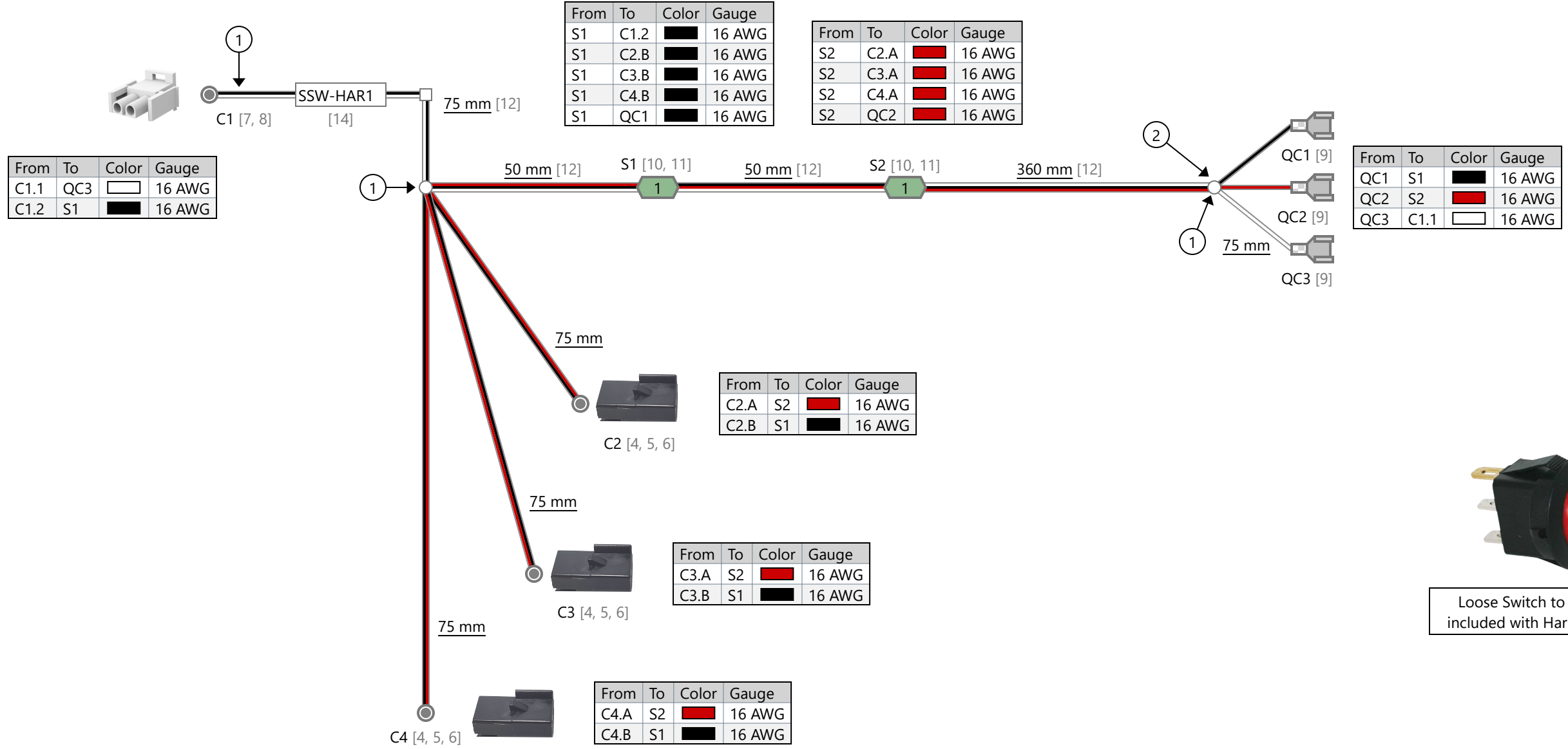
WEIGHT (Lbs.): **0.2**

SEGMENT CODE: **ELE**

PART NUMBER: **67097**

Coverings	
Id	Assembly
[12]	

Notes	
①	Lock Tape Loom with Tesa 51608
②	75mm between end of loom and Quick Connects



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES: ±5MM		Name	Date
DESIGNED BY		Bennet Fisher	11/5/2021
ENGINEERING APPROVAL		----	----
MANUFACTURING APPROVAL		----	----
REVISION APPROVAL		----	----
QUALITY ASSURANCE		----	----

**AAMP**  
— ADVANCING VEHICLE TECHNOLOGY —

Part Number: SSW-HAR1	Revision: ----
Description: Strobe Switch Harness - 3 Outputs	Sheet: 1 of 1

# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

**RELEASE FOR PRODUCTION**

REVISED BY:

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**AAMP GLOBAL**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**FS-HAR2 OR 67102**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

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Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**


DESIGNED BY: **E.BURKE**

DESCRIPTION: **FRONT STROBE HARNESS 2**

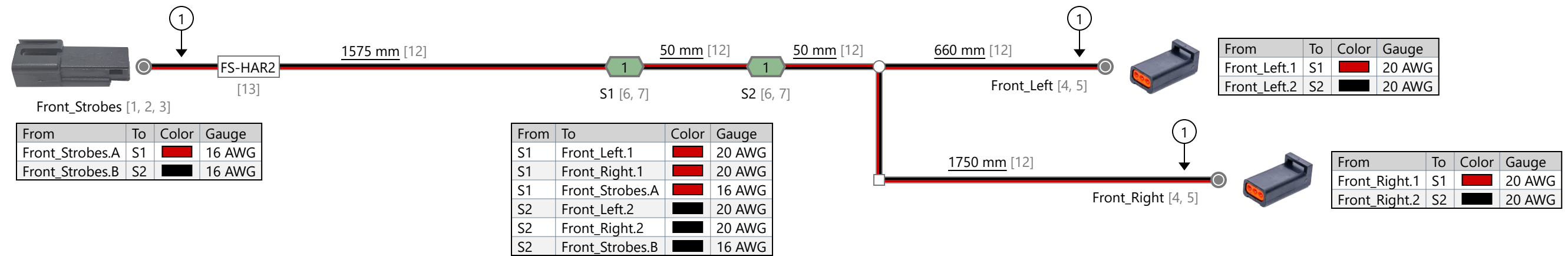
WEIGHT (Lbs.): **0.2**

SEGMENT CODE: **ELE**

PART NUMBER: **67102**


Coverings	
Id	Assembly
[12]	

Notes	
①	Lock Tape Loom with Tesa 51036



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES: ±5MM		Name	Date
Designed By	Bennet Fisher	11/5/2021	
Engineering Approval	----	----	
Manufacturing Approval	----	----	
Revision Approval	----	----	
Quality Assurance	----	----	



— ADVANCING VEHICLE TECHNOLOGY —

Part Number: FS-HAR2	Revision: ----
Description: Front Strobe Harness	Sheet: 1 of 1

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# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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## TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: **25378**

CURRENT ECN: **25378**

ECN DESCRIPTION:

**RELEASE FOR PRODUCTION**

REVISED BY:

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**AAMP GLOBAL**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**RS-HAR2 OR 67107**

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

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Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**


DESIGNED BY: **E.BURKE**

DESCRIPTION: **REAR STROBE HARNESS 2**

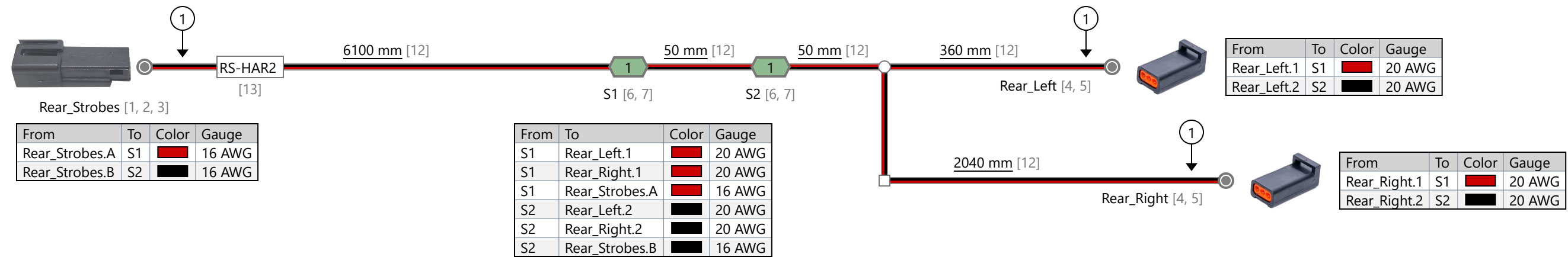
WEIGHT (Lbs.): **0.2**

SEGMENT CODE: **ELE**

PART NUMBER: **67107**


Coverings	
Id	Assembly
[12]	

Notes	
①	Lock Tape Loom with Tesa 51036



Revisions			
Rev.	Date	Author	Description
A	11/5/2021	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS (INCHES) TOLERANCES: ±5MM		Name	Date
Designed By	Bennet Fisher	11/5/2021	
Engineering Approval	----	----	
Manufacturing Approval	----	----	
Revision Approval	----	----	
Quality Assurance	----	----	



— ADVANCING VEHICLE TECHNOLOGY —

Part Number: RS-HAR2	Revision: ----
Description: Rear Strobe Harness	Sheet: 1 of 1

**PROPRIETARY AND CONFIDENTIAL**

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# PURCHASED COMPONENT KEY FEATURES

## DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

**ECCO STROBE LIGHT: ED3801  
WITH EXTERIOR PLUG AND PLAY CONNECTOR**



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## TOLERANCES & INSPECTION

*UNLESS OTHERWISE SPECIFIED*

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)  
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.  
Weld Callouts per AWS

## RELEASE & REVISIONS

INITIAL ECN: **25921**

CURRENT ECN: **25921**

ECN DESCRIPTION:

**RELEASE TO PRODUCTION**

REVISED BY: **N/A**

# PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

**ECCO**

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

**ED3801A-ADR**

COLOR (ONLY LIST IF COLOR SPECIFIC)

**AMBER LED/CLEAR LENS**

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)  
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

**NO**

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

## PART / PRODUCT IDENTIFICATION



**ADRIAN STEEL®**

ADRIAN STEEL COMPANY  
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

**A**

MAT'L USED: **PURCHASED**

DESIGNED BY: **EMB**

DESCRIPTION: **ECCO STROBE ED3801A W/CON**

WEIGHT (Lbs.): **0.5**

SEGMENT CODE: **EST**

PART NUMBER: **67686**