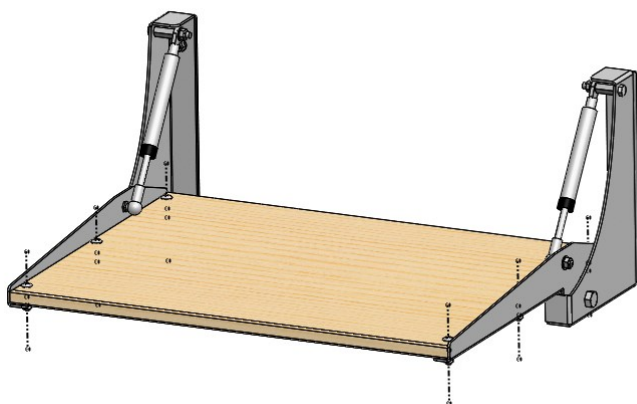


## SHELVING UNIT 46"H X 38"W



PRODUCT WEIGHT  
**16 LBS**

WIDTH x DEPTH x HEIGHT  
**24" x 18" x "11.25"**

CAPACITY  
**50 LBS PER SHELF**

COLOR  
**GRAY**

CATALOG NUMBER  
**66881**

### PRODUCT FEATURES

**Folding table with Russian birch wood table. The folding table can be installed in various locations through out the vehicle (partition, rear doors, etc). This unit folds down at 90deg, and folds up parallel to mounting surface.**

**SEE PAGE 2 FOR APPLICATION NOTES AND ACCESSORIES, OTHER PRODUCTS THAT WORK WITH THIS UNIT.**



**CATALOG NUMBER      66881**

***PRODUCT APPLICATION***

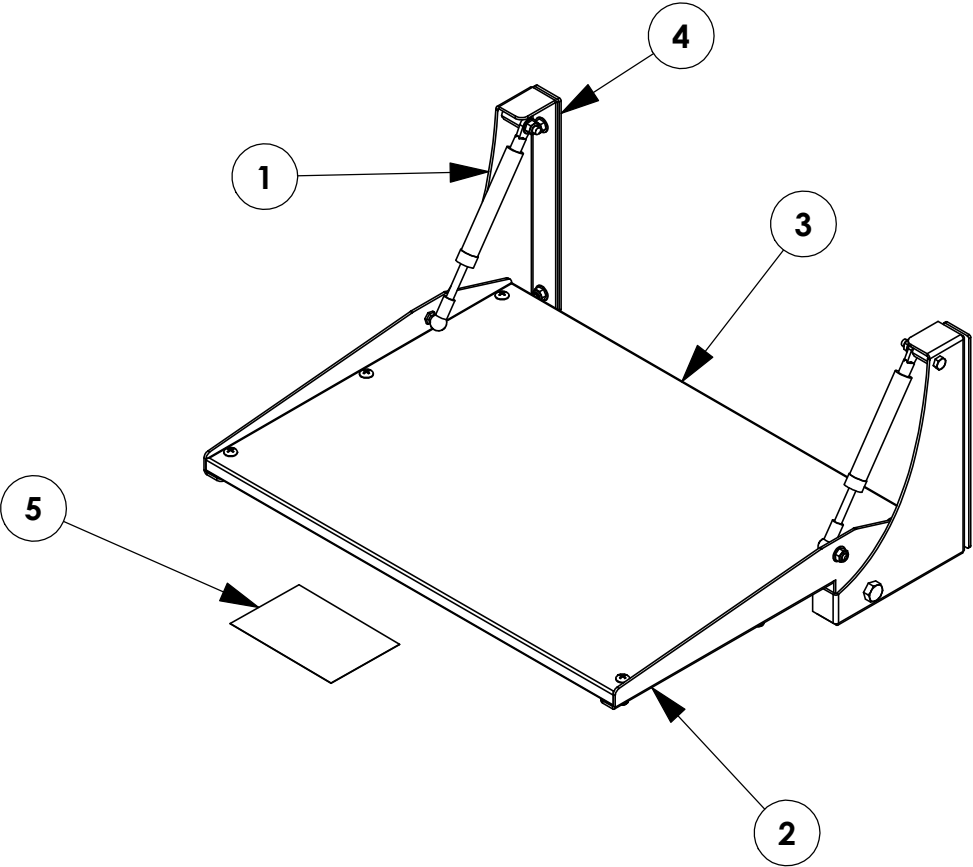
**This product is designed to be installed anywhere inside the vehicle where there is space allowed.**

***ACCESSORIES THAT WILL WORK WITH THIS PRODUCT***

| <b>CATALOG NUMBER</b> | <b>DESCRIPTION</b>                         |
|-----------------------|--|
| <b>66415</b>          | <b>18" X 24", RUSSIAN BIRCH WOOD SHELF</b> |
| <b>64188</b>          | <b>FOLD-UP DESK LH ARM ,ASSM</b>           |
| <b>64187</b>          | <b>FOLD-UP DESK LH ARM ,ASSM</b>           |
| <b>64183-G</b>        | <b>BACK PLATE,FOLD DOWN DESK (2)</b>       |
| <b>BAG64189</b>       | <b>FASTENER BAG</b>                        |

***SPECIAL APPLICATION NOTES***

|  |            |             |          |             |                            |      |
|--|------------|-------------|----------|-------------|----------------------------|------|
| <i>INSTR. NUMBER</i> : <b>66883</b><br><br><i>PART NUMBER</i> : <b>66881</b><br><br><i>PART DESC.</i> : FOLD-UP DESK,24x18 | <i>PG:</i> | <i>REV:</i> | ITEM NO. | PART NUMBER | DESCRIPTION                | QTY. |
|  | <b>1</b>   | <b>A</b>    | 1        | 64188       | FOLD-UP DESK LH ARM ASSM   | 1    |
|  |            |             | 2        | 64187       | FOLD-UP DESK RH ARM ASSM   | 1    |
|  |            |             | 3        | 66415       | RUSSIAN BIRCH 18 x 24      | 1    |
|  |            |             | 4        | 64186-G     | BACK PLATE, FOLD-DOWN DESK | 2    |
|  |            |             | 5        | BAG64189    | BAG FOR 64189              | 1    |



**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

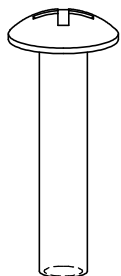
**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

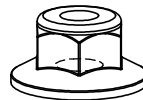
**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

**FASTENERS USED**

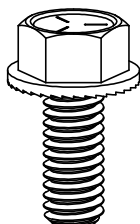
FAS0053  
**SCREW,THP 1/4-20X1.25 ZP**  
QTY: 06



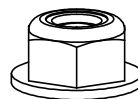
FAS0055  
**NUT,HEX NLK FLG 1/4-20 ZP**  
QTY: 06



FAS0438  
**SCREW,HFLNG 5/16-18X.75ZP**  
QTY: 04

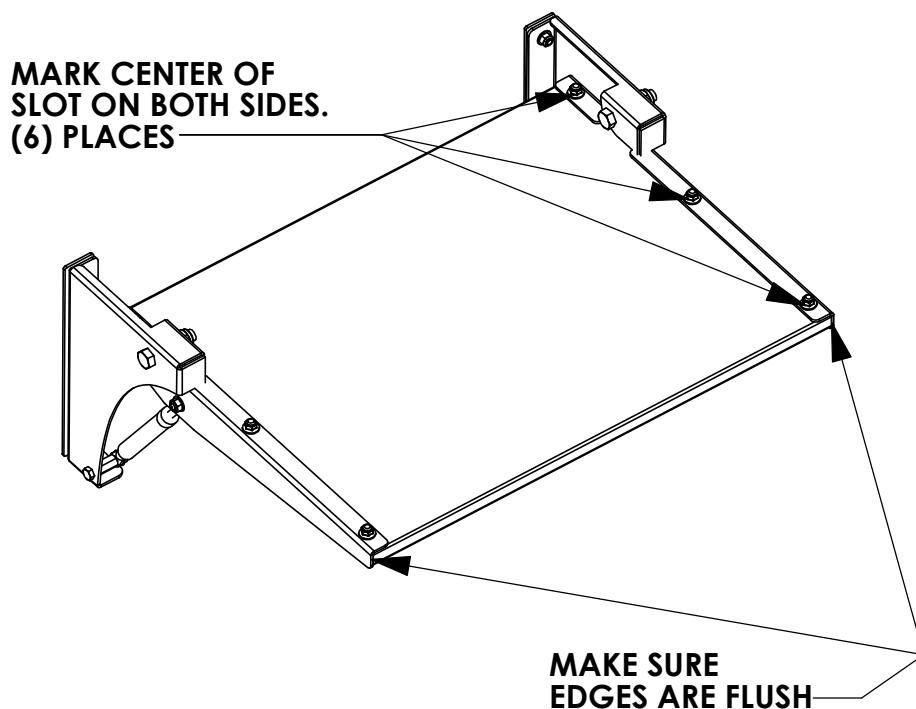


FAS0440  
**NUT,HEX NLK FLG 5/16-18ZP**  
QTY: 04

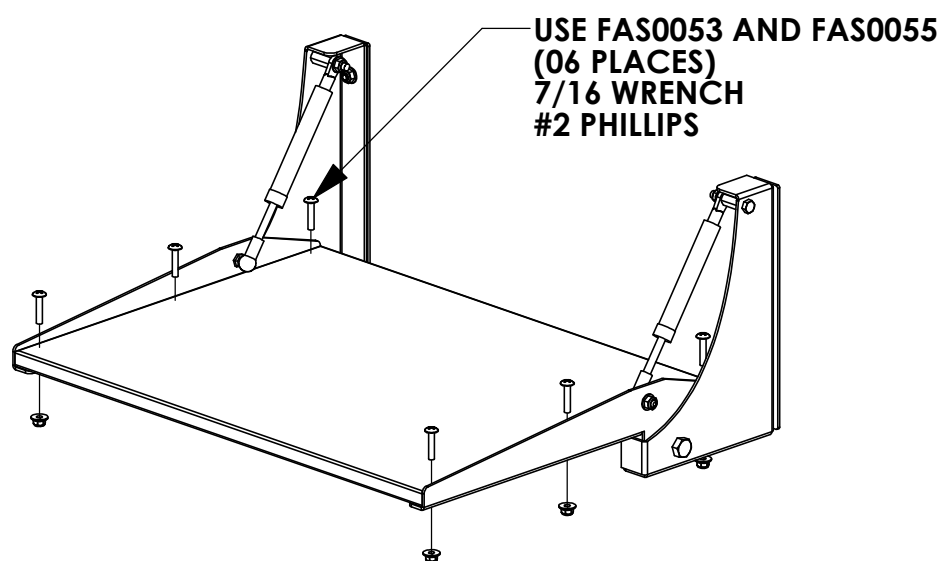


**BEGIN ASSEMBLY**

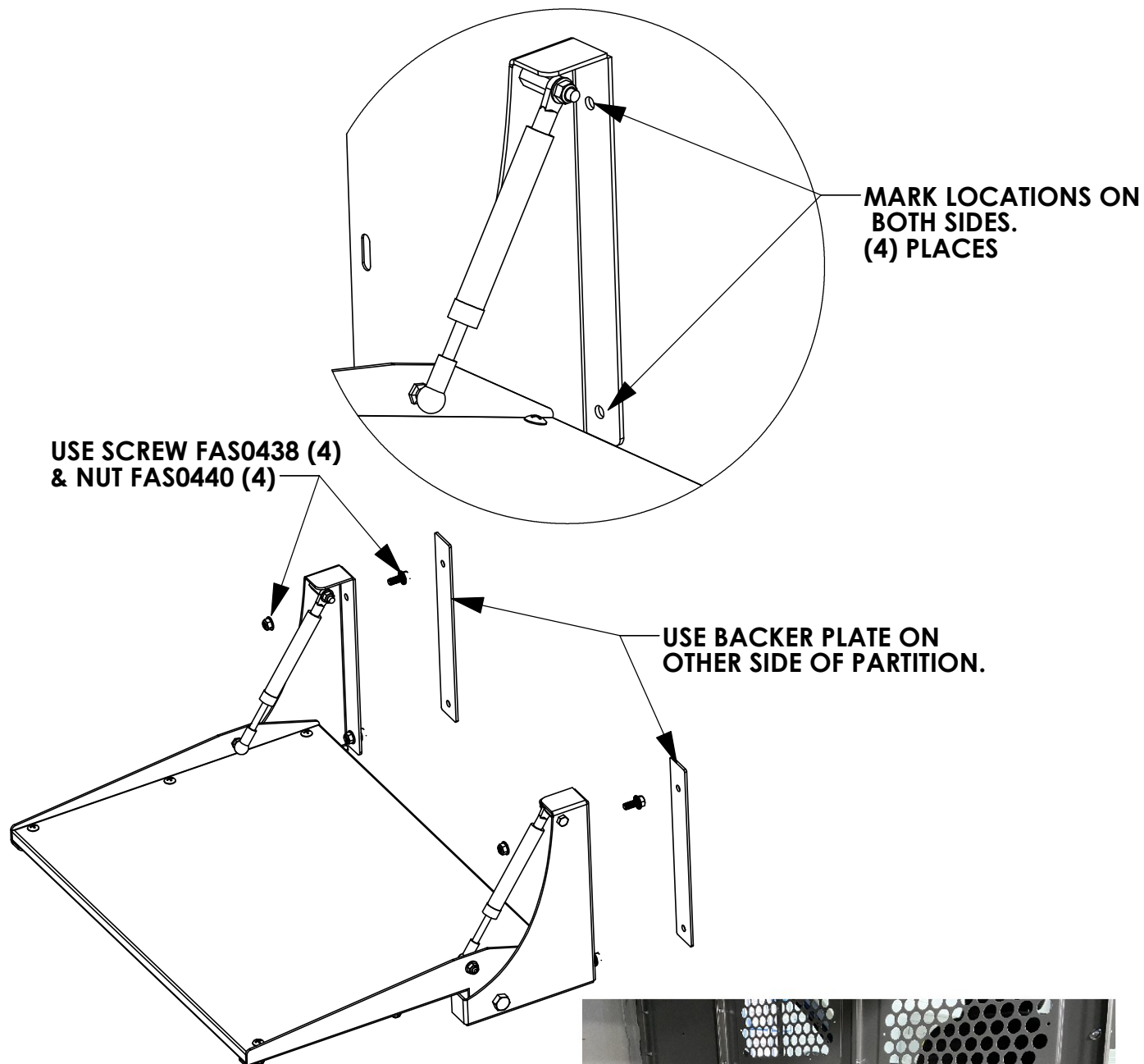
**STEP 1 - MARK ARM HOLES ON WOOD DESK. DRILL HOLES USING A 0.281-9/32" DRILL BIT. WOOD MAY CHIP DURING THE DRILLING PROCESS, TAPE OVER DRILLING LOCATIONS MAY REDUCE CHIPPING.**



**STEP 2 - THROUGH BOLT THE TABLETOP TO THE ARMS**



**STEP 3 - TRANSFER HOLES TO PARTITION AT DESIRED LOCATION. DRILL LOCATIONS WITH A 0.343" DRILL BIT. THROUGH BOLT AS SHOWN.**



**NOTE: MAX TABLE LOAD IS 50LBS**

