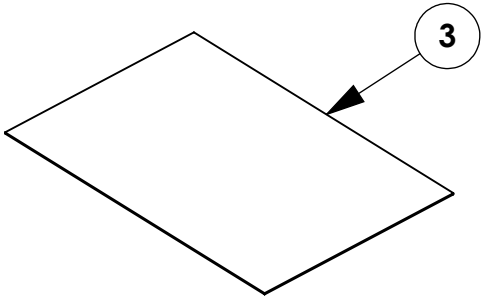
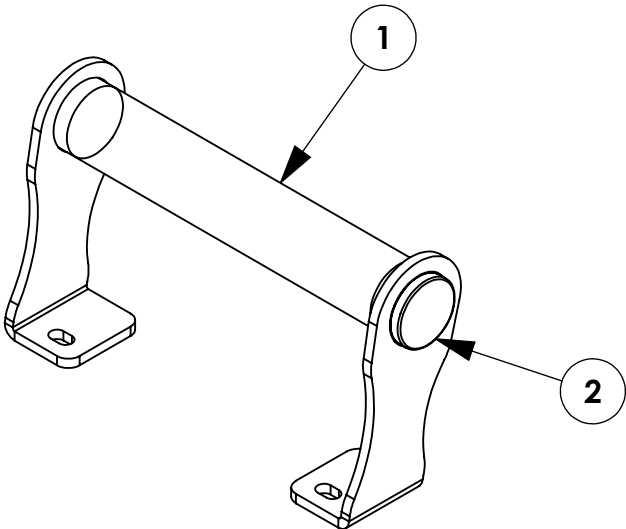


<i>INSTR. NUMBER</i> : 65918 <i>PART NUMBER</i> : 65875 <i>PART DESC.</i> : HANDLE KIT, SIDE, FTMH	<i>PG:</i> 1	<i>REV:</i> B	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	65876-Y	GRAB HANDLE, FTMH, YELLOW	1
			2	37516-0	Cap/Plug 1-1/4" Tube	2
			3	BAG65875-0	BAG FOR 65875, WELDMENT	1



GET TO KNOW THE VEHICLE - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

SEAL ALL EXTERIOR HOLES - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

CONTROL DRILL DEPTH - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

ALWAYS ADD PRIMER - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

PROVIDE CLEARANCE FOR SPACERS - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

CHECK SPACER ORIENTATION - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

PLUSNUT INSTALLATION - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

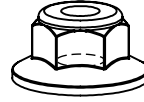
THRU-BOLT CLEARANCE - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

FASTENERS USED

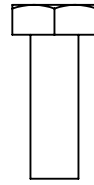
FAS0431
M6-1.0X35 ZP
SCREW,HH
QTY: 02



FAS0067
1/4 ZP
WASHER,FLAT USS
QTY: 02



FAS0055
1/4-20 ZP
NUT,HEX NLK FLG
QTY: 02



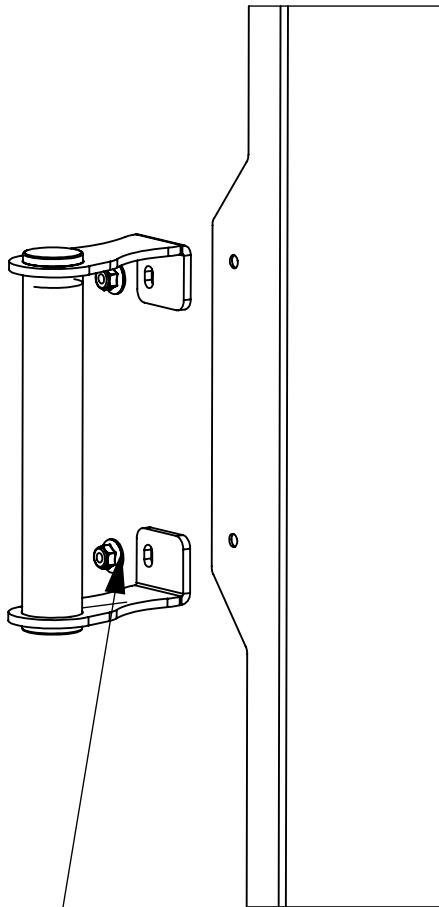
FAS0126
1/4-20 X 0.75 ZN
SCREW, HH
QTY: 02



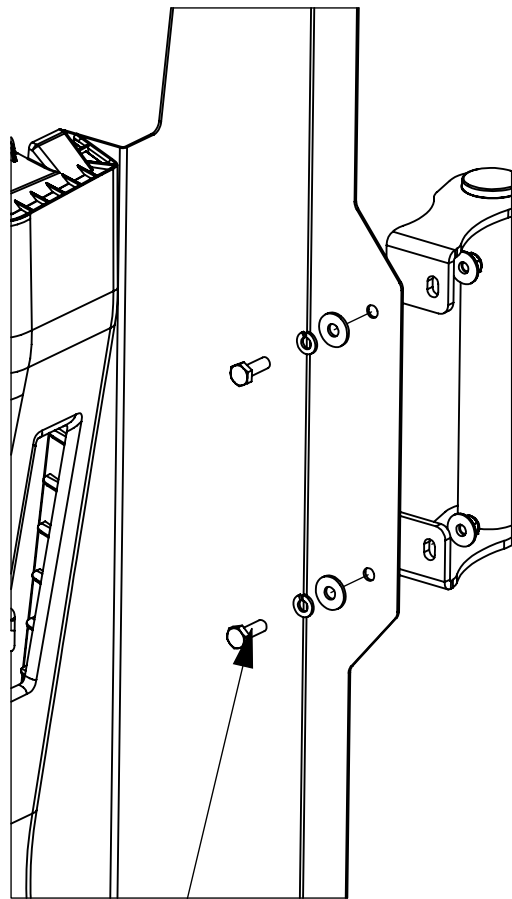
FAS0060
1/4 ZP
WASHER,LCK SPLIT
QTY: 02

BEGIN INSTALLATION

STEP 1A - INSTALL GRAB HANDLE TO STEEL PARTITION



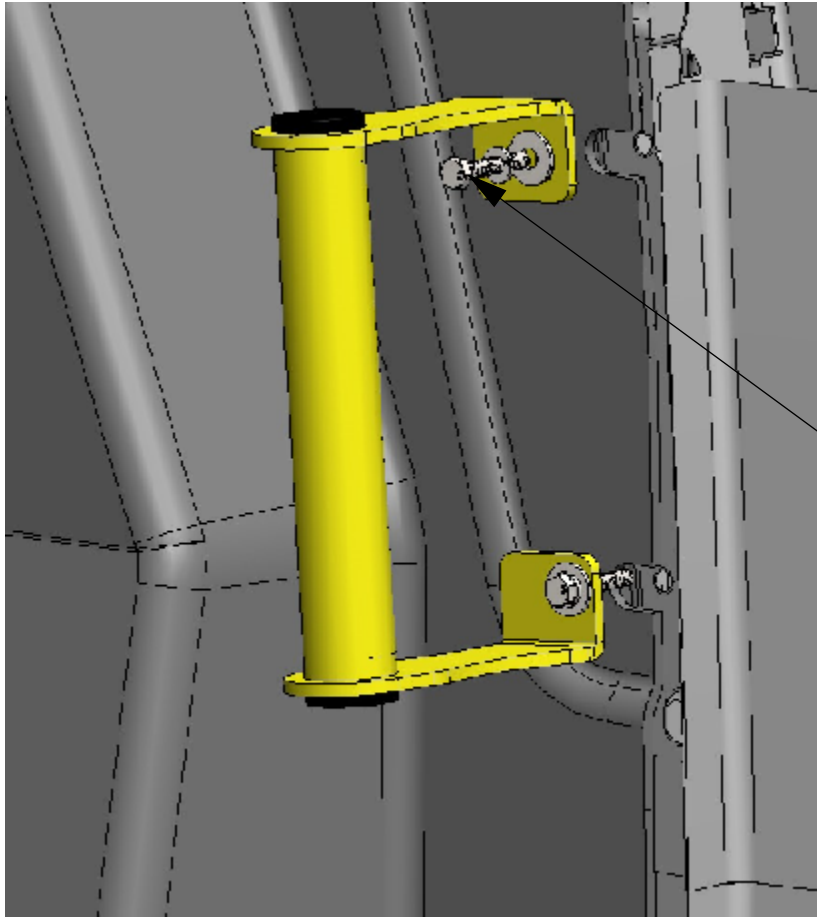
**CARGO SIDE
USE FAS0055
7/16 WRENCH
(2 PLACES)**



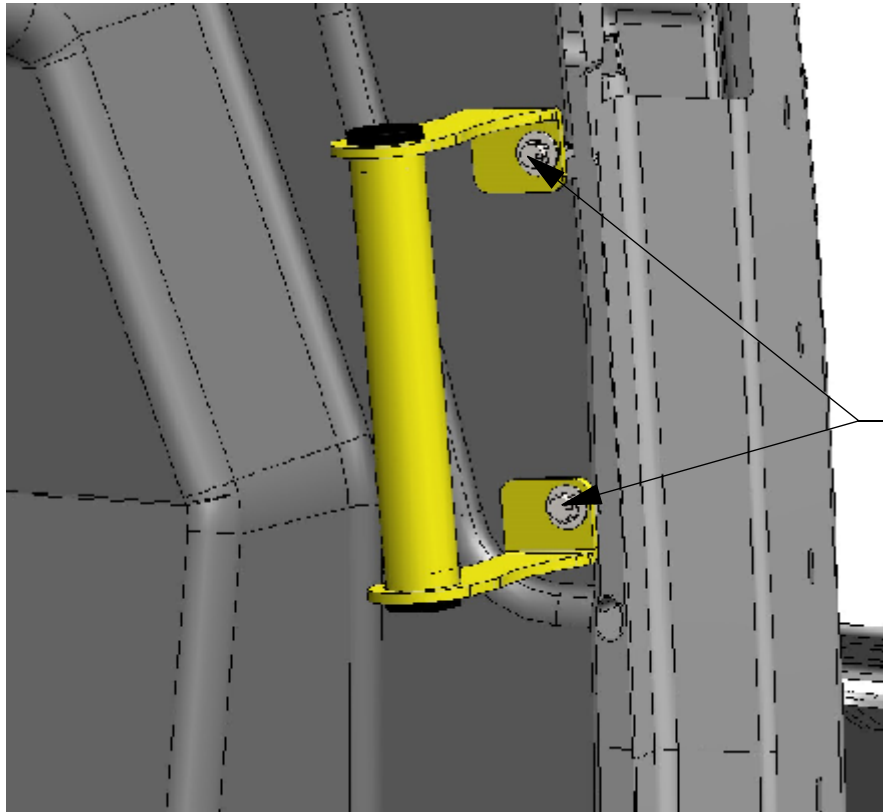
**CAB SIDE
USE FAS0126,
FAS0060,
AND FAS0067
7/16 SOCKET
(2 PLACES)**

INSTALLATION COMPLETE

STEP 1B - GRAB HANDLE ON COMPOSITE PARTITION



**CAB SIDE
USE FAS0431,
FAS0060,
AND FAS0067
7/16 SOCKET
(2 PLACES)**



INSTALLATION COMPLETE