

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

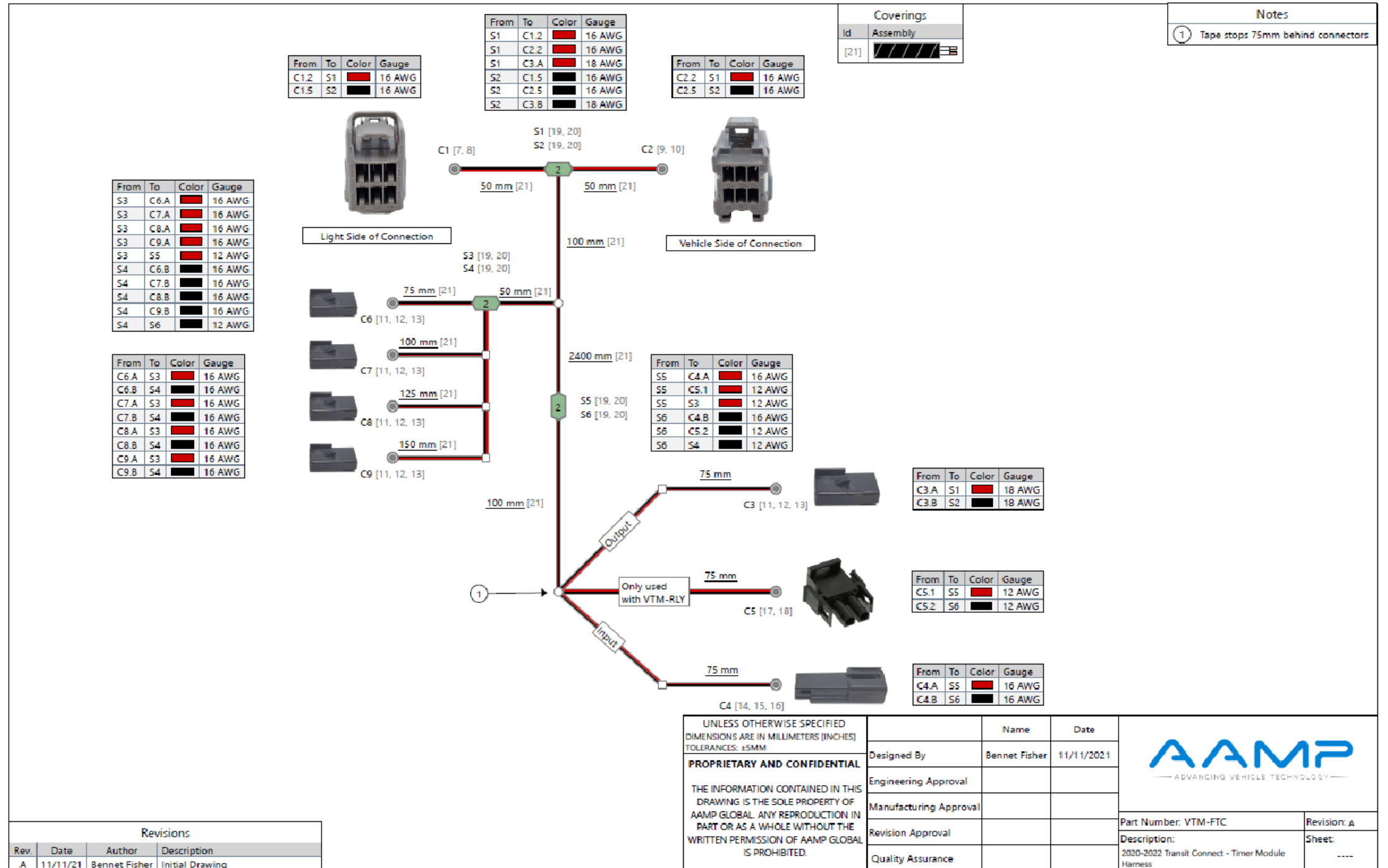
MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS



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Sheet 1 of 1

TOLERANCES & INSPECTION

RELEASE & REVISIONS

UNLESS OTHERWISE SPECIFIED
ALL BEND ANGLES ARE 90 DEGREES
ALL DIMENSIONS ARE IN INCHES.
REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

INITIAL ECN: **25377**
CURRENT ECN: **25377**
ECN DESCRIPTION:
RELEASE FOR PRODUCTION
REVISED BY: **EMB**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP GLOBAL

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
VTM-FTC OR 65795

COLOR (ONLY LIST IF COLOR SPECIFIC)
NO

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
NO

PART / PRODUCT IDENTIFICATION

ADRIAN STEEL ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL A
	MAT'L USED: PURCHASED DESIGNED BY: E.BURKE
DESCRIPTION: HARN, POWER VTM FTC	
WEIGHT (Lbs.): 0.2	SEGMENT CODE: ELE PART NUMBER: 65795

Notes

- ① Tape stops 75mm behind connectors

Coverings	
Id	Assembly
[21]	

From	To	Color	Gauge
C1.2	S1	Red	16 AWG
C1.5	S2	Black	16 AWG

From	To	Color	Gauge
S1	C1.2	Red	16 AWG
S1	C2.2	Red	16 AWG
S1	C3.A	Red	18 AWG
S2	C1.5	Black	16 AWG
S2	C2.5	Black	16 AWG
S2	C3.B	Black	18 AWG

From	To	Color	Gauge
C2.2	S1	Red	16 AWG
C2.5	S2	Black	16 AWG

From	To	Color	Gauge
S3	C6.A	Red	16 AWG
S3	C7.A	Red	16 AWG
S3	C8.A	Red	16 AWG
S3	C9.A	Red	16 AWG
S3	S5	Red	12 AWG
S4	C6.B	Black	16 AWG
S4	C7.B	Black	16 AWG
S4	C8.B	Black	16 AWG
S4	C9.B	Black	16 AWG
S4	S6	Black	12 AWG

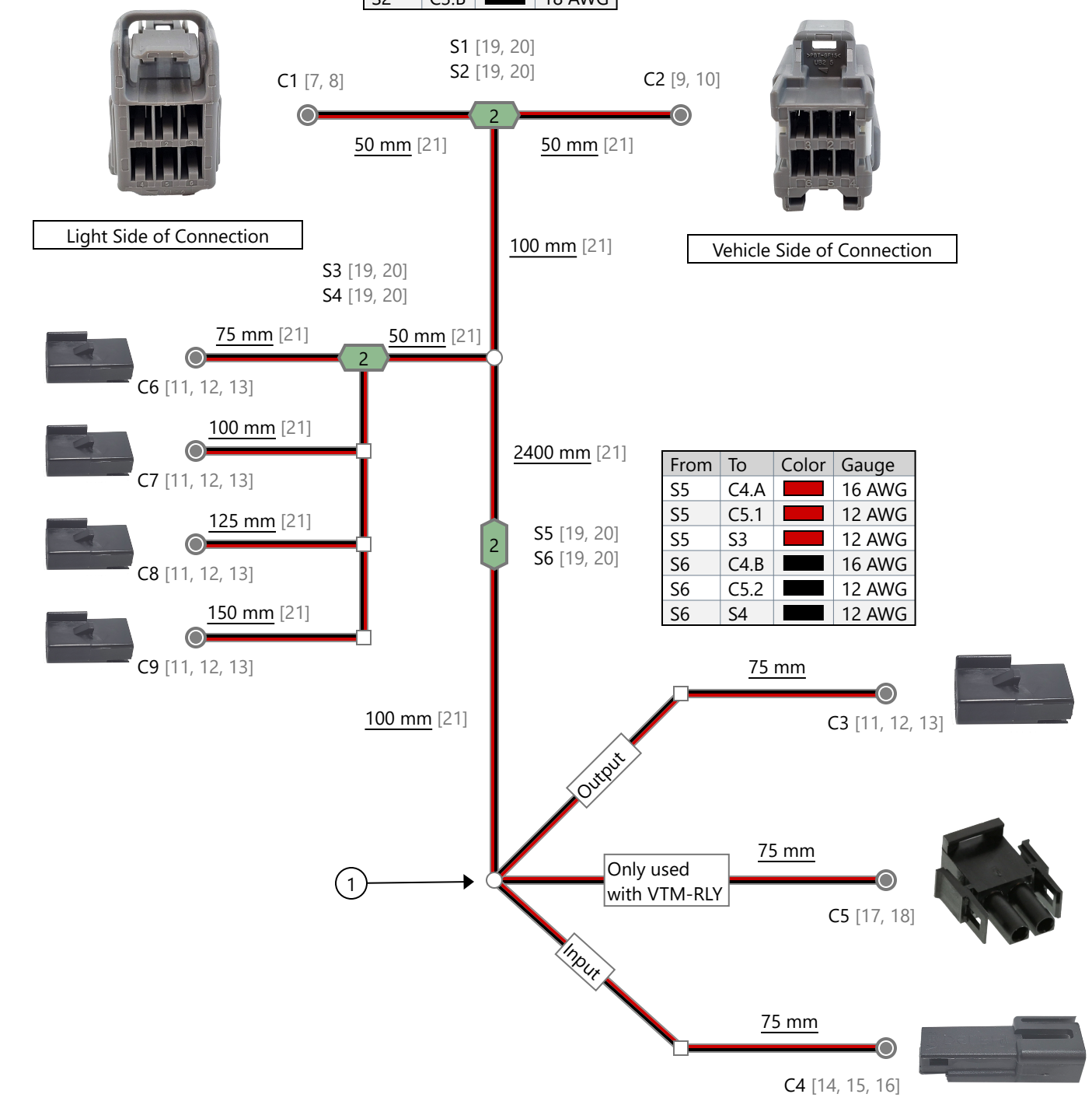
From	To	Color	Gauge
C6.A	S3	Red	16 AWG
C6.B	S4	Black	16 AWG
C7.A	S3	Red	16 AWG
C7.B	S4	Black	16 AWG
C8.A	S3	Red	16 AWG
C8.B	S4	Black	16 AWG
C9.A	S3	Red	16 AWG
C9.B	S4	Black	16 AWG

From	To	Color	Gauge
S5	C4.A	Red	16 AWG
S5	C5.1	Red	12 AWG
S5	S3	Red	12 AWG
S6	C4.B	Black	16 AWG
S6	C5.2	Black	12 AWG
S6	S4	Black	12 AWG

From	To	Color	Gauge
C3.A	S1	Red	18 AWG
C3.B	S2	Black	18 AWG

From	To	Color	Gauge
C5.1	S5	Red	12 AWG
C5.2	S6	Black	12 AWG

From	To	Color	Gauge
C4.A	S5	Red	16 AWG
C4.B	S6	Black	16 AWG



Revisions			
Rev.	Date	Author	Description
A	11/11/21	Bennet Fisher	Initial Drawing

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETERS [INCHES]
TOLERANCES: ±5MM

PROPRIETARY AND CONFIDENTIAL

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	Name	Date
Designed By	Bennet Fisher	11/11/2021
Engineering Approval		
Manufacturing Approval		
Revision Approval		
Quality Assurance		

Part Number: VTM-FTC Revision: A

Description: 2020-2022 Transit Connect - Timer Module Harness Sheet: ----