

PURCHASED  
COMPONENT  
KEY FEATURES

DESCRIPTION OF REQUIREMENTS															
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)															
N/A															
LOAD/RATING REQUIREMENT															
N/A															
MATERIAL REQUIREMENT															
N/A															
PACKAGING REQUIREMENT															
N/A															
OTHER REQUIREMENTS															
<p><b>Note:</b></p> <p><b>Connector / Terminal Configuration:</b></p> <ul style="list-style-type: none"><li>• MALE 2 PIN ON ONE END</li><li>• FEMALE 2 PIN ON THE OPPOSITE END.</li></ul> <p><b>BOM:</b></p> <table><tr><th>Item</th><th>Qty.</th><th>Description</th></tr><tr><td>1</td><td>1</td><td>48" WHITE LED STRIP LIGHT W/ADHESIVE</td></tr><tr><td>2</td><td>2</td><td>4" ZIP TIE</td></tr><tr><td>3</td><td>2</td><td>CABLE TIE MOUNT</td></tr><tr><td>4</td><td>1</td><td>ALCOHOL PAD</td></tr></table>	Item	Qty.	Description	1	1	48" WHITE LED STRIP LIGHT W/ADHESIVE	2	2	4" ZIP TIE	3	2	CABLE TIE MOUNT	4	1	ALCOHOL PAD
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THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER  
DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED		
ALL BEND ANGLES ARE 90 DEGREES		
ALL DIMENSIONS ARE IN INCHES.		
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION		
FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	
Material Thickness: per ASTM Std. Weld Callouts per AWS		

RELEASE & REVISIONS

INITIAL ECN:	24697
CURRENT ECN:	25778
ECN DESCRIPTION:	
Revise Modular Lights With New 3M Adhesive	
REVISED BY: JLT	


PURCHASED  
COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
CL-48BLED rev.B
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
YES

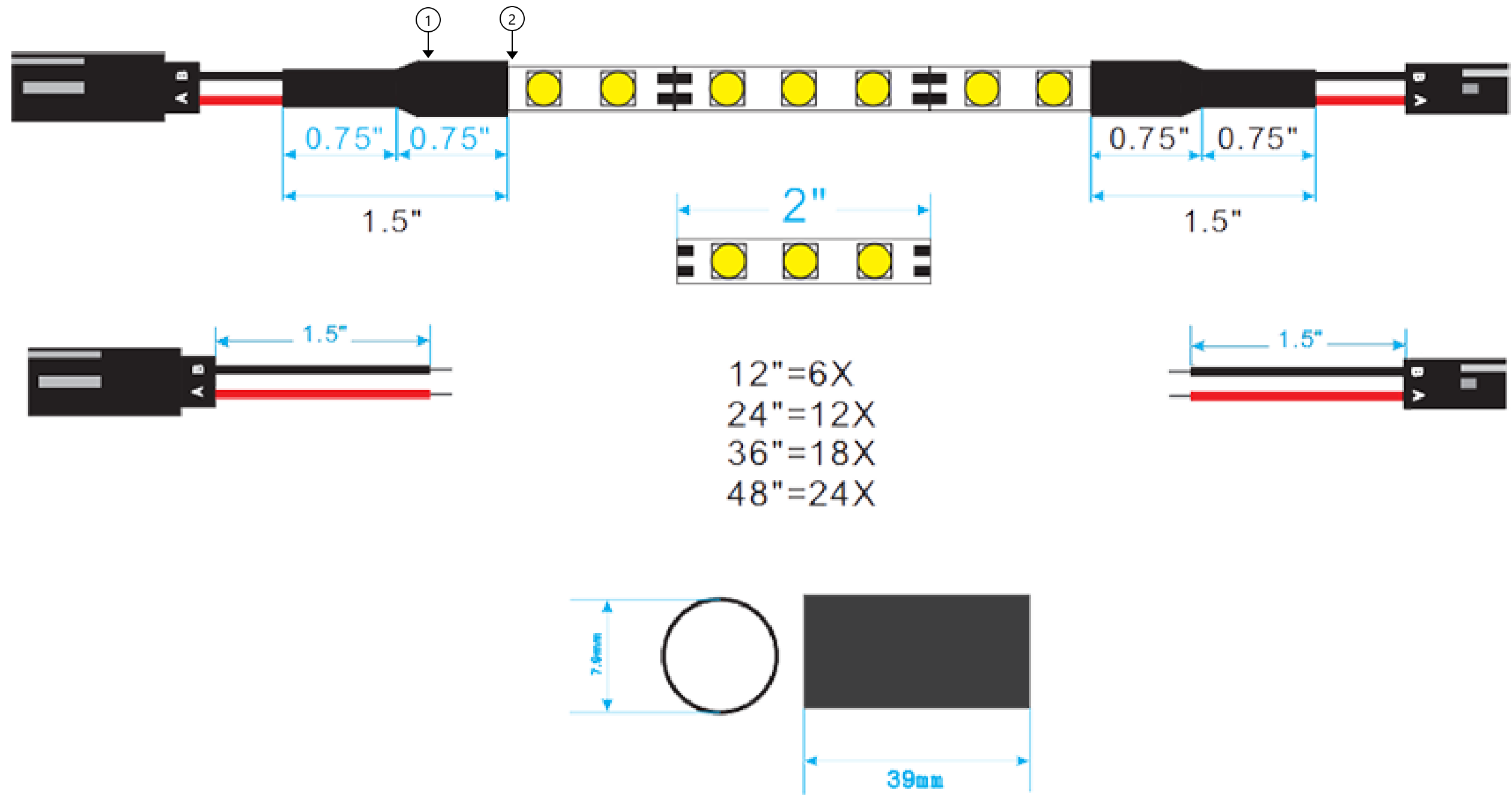
PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1


PART / PRODUCT IDENTIFICATION

		<b>ADRIAN STEEL®</b>		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		REVISION LEVEL <b>B</b>	
MAT'L USED:				DESIGNED BY: <b>J. TYNER</b>			
DESCRIPTION: <b>MODULE DOME LED STRIP 48"</b>							
WEIGHT (Lbs.): <b>0.4</b>		SEGMENT CODE: <b>EAU</b>		PART NUMBER: <b>65348</b>			

Notes	
①	3:1 Adhesive Heat Shrink to be placed over LED Solder Joints
②	5925 Adhesive Liner Edges to be exposed next to heat shrink



Revisions			
Rev.	Date	Author	Description
A	11/1/21	Bennet Fisher	Initial Drawing
B	7/27/2022	Bennet Fisher	Adhesive changed to VHB 5925

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM  <b>PROPRIETARY AND CONFIDENTIAL</b>  THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED.		Name	Date	 — ADVANCING VEHICLE TECHNOLOGY —	
	Designed By	Bennet Fisher	11/1/21		
	Engineering Approval				
	Manufacturing Approval				
	Revision Approval			Part Number: CL-48BLEDD	
	Quality Assurance			Description: 48" LED Strip	
				Revision: B Sheet: 1	