

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

Note:

Connector / Terminal Configuration:

- MALE 2 PIN ON ONE END
- FEMALE 2 PIN ON THE OPPOSITE END.

BOM:

Item	Qty.	Description
1	1	36" WHITE LED STRIP LIGHT W/ADHESIVE
2	2	4" ZIP TIE
3	2	CABLE TIE MOUNT
4	1	ALCOHOL PAD



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)
DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **24697**

CURRENT ECN: **25778**

ECN DESCRIPTION:

Revise Modular Lights With New 3M Adhesive

REVISED BY: **JLT**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

AAMP

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

CL-36BLED rev.B

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

YES

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL®

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

B

MAT'L USED:

DESIGNED BY: **J. TYNER**

DESCRIPTION:

MODULE DOME LED STRIP 36"

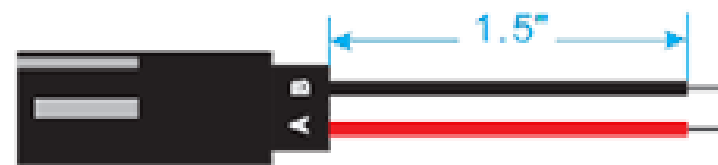
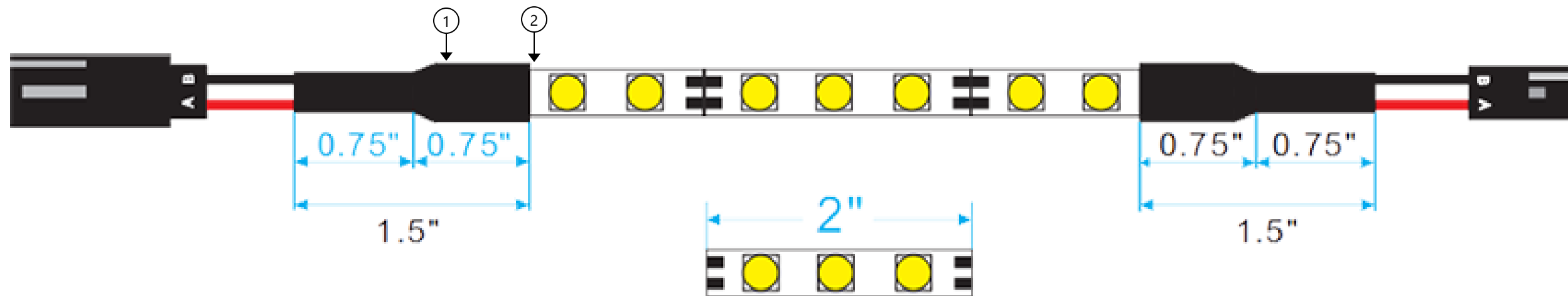
WEIGHT (Lbs.): **0.3**

SEGMENT CODE: **EAU**

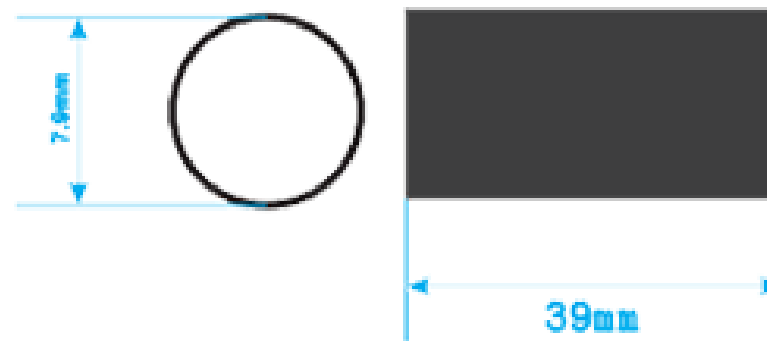
PART NUMBER: **65347**

Notes

- ① 3:1 Adhesive Heat Shrink to be placed over LED Solder Joints
- ② 5925 Adhesive Liner Edges to be exposed next to heat shrink



12"=6X
 24"=12X
 36"=18X
 48"=24X



Revisions

Rev.	Date	Author	Description
A	11/1/21	Bennet Fisher	Initial Drawing
B	7/27/2022	Bennet Fisher	Adhesive changed to VHB 5925

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN MILLIMETERS [INCHES]
 TOLERANCES: ±5MM

PROPRIETARY AND CONFIDENTIAL

THE INFORMATION CONTAINED IN THIS
 DRAWING IS THE SOLE PROPERTY OF
 AAMP GLOBAL. ANY REPRODUCTION IN
 PART OR AS A WHOLE WITHOUT THE
 WRITTEN PERMISSION OF AAMP GLOBAL
 IS PROHIBITED.

	Name	Date
Designed By	Bennet Fisher	11/1/21
Engineering Approval		
Manufacturing Approval		
Revision Approval		
Quality Assurance		



Part Number: CL-36BLED	Revision: B
Description: 36" LED Strip	Sheet: 1