

PURCHASED
COMPONENT
KEY FEATURES

| DESCRIPTION OF REQUIREMENTS | | | | | | | | | | | | | | | |
|---|------|--------------------------------------|-------------|---|---|--------------------------------------|---|---|------------|---|---|-----------------|---|---|-------------|
| DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING) | | | | | | | | | | | | | | | |
| N/A | | | | | | | | | | | | | | | |
| LOAD/RATING REQUIREMENT | | | | | | | | | | | | | | | |
| N/A | | | | | | | | | | | | | | | |
| MATERIAL REQUIREMENT | | | | | | | | | | | | | | | |
| N/A | | | | | | | | | | | | | | | |
| PACKAGING REQUIREMENT | | | | | | | | | | | | | | | |
| N/A | | | | | | | | | | | | | | | |
| OTHER REQUIREMENTS | | | | | | | | | | | | | | | |
| <p>Note:</p> <p>Connector / Terminal Configuration:</p> <ul style="list-style-type: none">• MALE 2 PIN ON ONE END• FEMALE 2 PIN ON THE OPPOSITE END. <p>BOM:</p> <table><tr><th>Item</th><th>Qty.</th><th>Description</th></tr><tr><td>1</td><td>1</td><td>24" WHITE LED STRIP LIGHT W/ADHESIVE</td></tr><tr><td>2</td><td>2</td><td>4" ZIP TIE</td></tr><tr><td>3</td><td>2</td><td>CABLE TIE MOUNT</td></tr><tr><td>4</td><td>1</td><td>ALCOHOL PAD</td></tr></table> | Item | Qty. | Description | 1 | 1 | 24" WHITE LED STRIP LIGHT W/ADHESIVE | 2 | 2 | 4" ZIP TIE | 3 | 2 | CABLE TIE MOUNT | 4 | 1 | ALCOHOL PAD |
| Item | Qty. | Description | | | | | | | | | | | | | |
| 1 | 1 | 24" WHITE LED STRIP LIGHT W/ADHESIVE | | | | | | | | | | | | | |
| 2 | 2 | 4" ZIP TIE | | | | | | | | | | | | | |
| 3 | 2 | CABLE TIE MOUNT | | | | | | | | | | | | | |
| 4 | 1 | ALCOHOL PAD | | | | | | | | | | | | | |



THIS DRAWING IS THE PROPERTY OF ADRIAN STEEL COMPANY AND IS NOT TO BE USED IN ANY MANNER
DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

TOLERANCES & INSPECTION

| | | |
|--|----------------|-------------|
| UNLESS OTHERWISE SPECIFIED | | |
| ALL BEND ANGLES ARE 90 DEGREES | | |
| ALL DIMENSIONS ARE IN INCHES. | | |
| REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION | | |
| FEATURES | HOLES/SLOTS | ANGLES |
| 0.0 = ± .125 | 0.0 = ± .062 | 0° = ± 2° |
| 0.00 = ± .062 | 0.00 = ± .031 | 0.0° = ± 1° |
| 0.000 = ± .031 | 0.000 = ± .015 | |
| Material Thickness: per ASTM Std. Weld Callouts per AWS | | |

RELEASE & REVISIONS

| | |
|---|-------|
| INITIAL ECN: | 24697 |
| CURRENT ECN: | 25778 |
| ECN DESCRIPTION: | |
| Revise Modular Lights With New 3M Adhesive | |
| REVISED BY: JLT | |


PURCHASED
COMPONENT

| |
|---|
| REFERENCED SUPPLIER AND/OR MANUFACTURER |
| AAMP |
| REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER |
| CL-24BLED rev.B |
| COLOR (ONLY LIST IF COLOR SPECIFIC) |
| |
| COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) |
| YES |

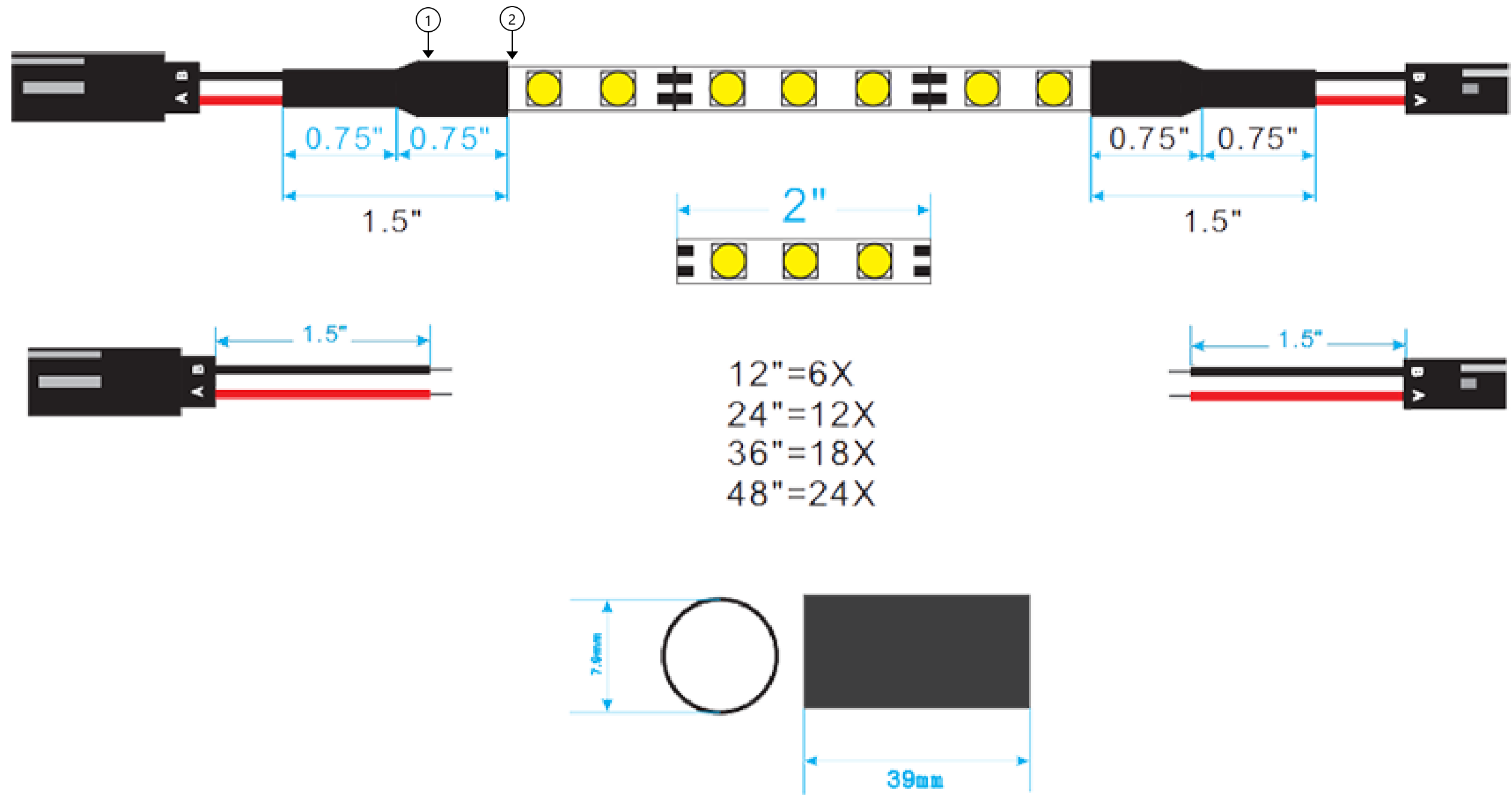
PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1


PART / PRODUCT IDENTIFICATION

| | | | |
|--|--------------------------|--|----------------------------|
|  ADRIAN STEEL® | | ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221 | REVISION LEVEL B |
| MAT'L USED: | | DESIGNED BY: J. TYNER | |
| DESCRIPTION: MODULE DOME LED STRIP 24" | | | |
| WEIGHT (Lbs.): 0.2 | SEGMENT CODE: EAU | PART NUMBER: 65346 | |

| Notes | |
|-------|--|
| ① | 3:1 Adhesive Heat Shrink to be placed over LED Solder Joints |
| ② | 5925 Adhesive Liner Edges to be exposed next to heat shrink |



| Revisions | | | |
|-----------|-----------|---------------|------------------------------|
| Rev. | Date | Author | Description |
| A | 11/1/21 | Bennet Fisher | Initial Drawing |
| B | 7/27/2022 | Bennet Fisher | Adhesive changed to VHB 5925 |

| | | | | | |
|--|------------------------|---------------|---------|---|--|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS [INCHES] TOLERANCES: ±5MM PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF AAMP GLOBAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF AAMP GLOBAL IS PROHIBITED. | | Name | Date |  — ADVANCING VEHICLE TECHNOLOGY — | |
| | Designed By | Bennet Fisher | 11/1/21 | | |
| | Engineering Approval | | | | |
| | Manufacturing Approval | | | | |
| | Revision Approval | | | Part Number: CL-24BLED | |
| | Quality Assurance | | | Description: 24" LED Strip | |
| | | | | Revision: B | |
| | | | | Sheet: 1 | |