

PURCHASED
COMPONENT
KEY FEATURES


DESCRIPTION OF REQUIREMENTS
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)
N/A
LOAD/RATING REQUIREMENT
N/A
MATERIAL REQUIREMENT
N/A
PACKAGING REQUIREMENT
N/A
OTHER REQUIREMENTS
Plug & play harness, does not include alarm.
No vehicle options required.



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DETRIMENTAL TO THE INTERESTS OF ADRIAN STEEL COMPANY

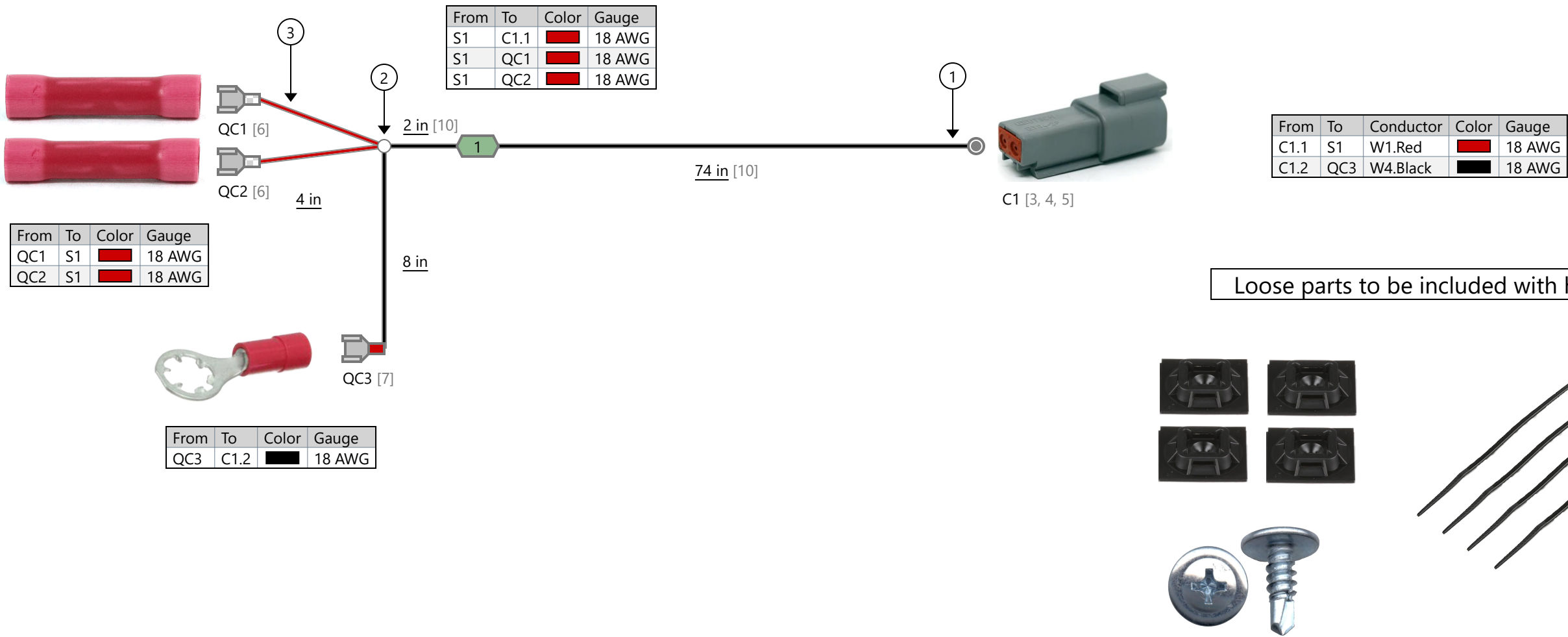
TOLERANCES & INSPECTION	RELEASE & REVISIONS
UNLESS OTHERWISE SPECIFIED	INITIAL ECN: 24873
ALL BEND ANGLES ARE 90 DEGREES	CURRENT ECN: 25280
ALL DIMENSIONS ARE IN INCHES.	ECN DESCRIPTION:
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION	Scan supplier's print
FEATURES 0.0 = ± .125 0.00 = ± .062 0.000 = ± .031	
HOLES/SLOTS 0.0 = ± .062 0.00 = ± .031 0.000 = ± .015	
ANGLES 0° = ± 2° 0.0° = ± 1°	
Material Thickness: per ASTM Std. Weld Callouts per AWS	REVISED BY: AMB

PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER
AAMP
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
P-BUA-ESCAPE
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
YES

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221
	DESIGNED BY: JLT		REVISION LEVEL A
MAT'L USED:		DESCRIPTION: HARN, BUA ES	
WEIGHT (Lbs.):	.01	SEGMENT CODE: ALA	PART NUMBER: 64904

Revisions			
Rev.	Date	Author	Description
2	4/21/2021	Bennet Fisher	Universal Connectors
3	5/13/2021	Bennet Fisher	Added 45" to harness, ring terminal, misc. install pieces
4	5/24/2021	Bennet Fisher	Changed to 18 gauge wires and terminals

Coverings	
Id	Assembly
[10]	



Loose parts to be included with harness



Notes	
1	Lock tape split loom behind C1
2	Lock tape split loom 2" after splice
3	Leave 4" of wire exposed

Title	----	Part Number	P-BUA-ESCAPE_	Revision	----
Description	Ford Escape Backup Alarm Harness			QA	----

Drawn By	Name	Date
Eng Approved	----	----
Mfg Approved	----	----
QA	----	----

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“Compare Installation Instructions that come with the Product to Installation Instructions in ASCO System for accuracy.”



P-BUA-ESCAPE

Wiring Harness for Backup Alarm 2020-2021 Ford Escape

INSTALLATION MANUAL





Thank you for purchasing the **P-BUA-ESCAPE**



Table of Contents

Page 3 - Tools Required For Installation

WHAT'S INCLUDED:

- Vehicle Specific Wire Harness (P-BUA-ESCAPE)
- 6" Cable Ties
- Adhesive Cable Tie Mounts
- 1/2" Self Tapping Screw

COMPATIBLE ACCESSORIES:

- 97dB Backup Alarm (BUA-97C)
- 97dB White Noise Backup Alarm (BUA-97WNC)



TOOLS REQUIRED:



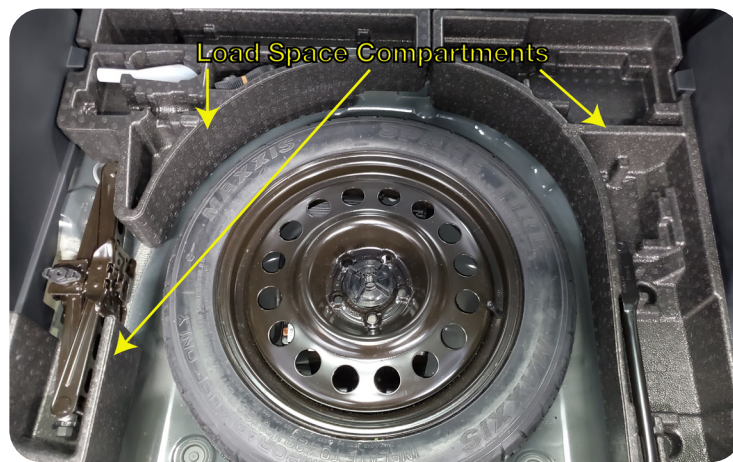
1. 7mm Nut-setter
2. 10mm Nut-setter
3. T-25 Bit
4. #2 Phillips Bit
5. Knife
6. Diagonal Cutters
7. Wire Strippers/Crimper's
8. Panel Removal Tool
9. Impact Drill



STEP 1:

Remove the following cargo space panels

- Floor Panel
- Left and Right cargo space storage compartments and their contents
- Liftgate striker cover (see photo in step 2 for reference)



STEP 2:

Use a T-25 bit to remove the cargo space tie down bolts and a 7mm bit to remove the cargo space scuff plate trim panel bolts. Then use a panel removal tool to pry up the clips that are holding the scuff plate in place so it may be removed.



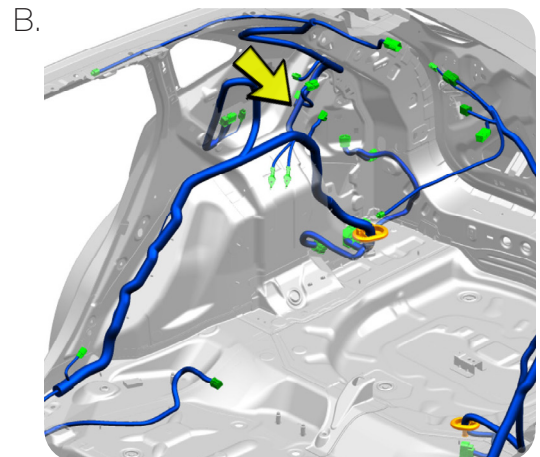
STEP 3:

Use a panel removal tool to unclip the the passenger (A.) and driver (B.) side rear quarter panels



STEP 4:

Locate the vehicle's Green/Brown (A.) wire that is located in the harness above the rear passenger wheel well (B.)

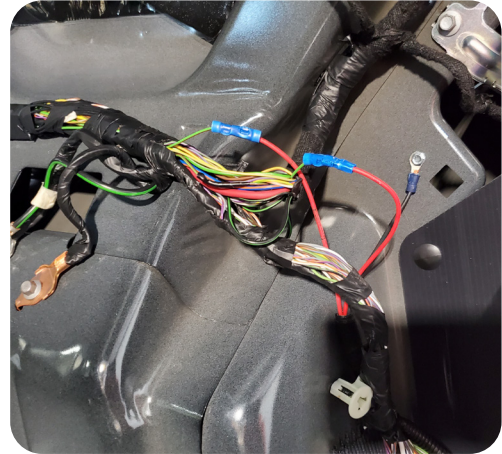


Rear of Vehicle



STEP 5:

Cut the vehicle's reverse wire in half and splice in/ crimp the backup alarm harness to the vehicle's wiring. Then use the supplied 1/2" self tapping fastener to ground the ring terminal of the harness to the vehicle chassis.



STEP 6:

Route the backup alarm harness across the backside the cargo space compartment from the passenger side (A.) to the driver side using the provided cable ties and cable tie mounts (B.).



STEP 7:

Use a knife to make a small incision in the driver side floor grommet, so that the backup alarm harness connector may pass through it



STEP 8:

Use an impact drill and 10mm nut-setter to install a compatible backup alarm on the underside of the vehicle. Then plug the backup alarm connector into the mating connector on the P-BUA-ESCAPE harness and secure any loose wiring.

Note: (2) 10mm TEK screws are provided with the compatible backup alarm



STEP 9:

Test the backup alarm before re-installing all factory panels and load space compartments.
Note: Be careful not to pinch any wires when re-installing panels.



Phone – 866-931-8021 (option 3)

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