

PURCHASED
COMPONENT
KEY FEATURES


DESCRIPTION OF REQUIREMENTS															
DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)															
N/A															
LOAD/RATING REQUIREMENT															
N/A															
MATERIAL REQUIREMENT															
N/A															
PACKAGING REQUIREMENT															
N/A															
OTHER REQUIREMENTS															
<p>Note:</p> <p>Connector / Terminal Configuration:</p> <ul style="list-style-type: none">• MALE 2 PIN ON ONE END• FEMALE 2 PIN ON THE OPPOSITE END. <p>BOM:</p> <table><tr><th>Item</th><th>Qty.</th><th>Description</th></tr><tr><td>1</td><td>1</td><td>12" WHITE LED STRIP LIGHT W/ADHESIVE</td></tr><tr><td>2</td><td>2</td><td>4" ZIP TIE</td></tr><tr><td>3</td><td>2</td><td>CABLE TIE MOUNT</td></tr><tr><td>4</td><td>1</td><td>ALCOHOL PAD</td></tr></table>	Item	Qty.	Description	1	1	12" WHITE LED STRIP LIGHT W/ADHESIVE	2	2	4" ZIP TIE	3	2	CABLE TIE MOUNT	4	1	ALCOHOL PAD
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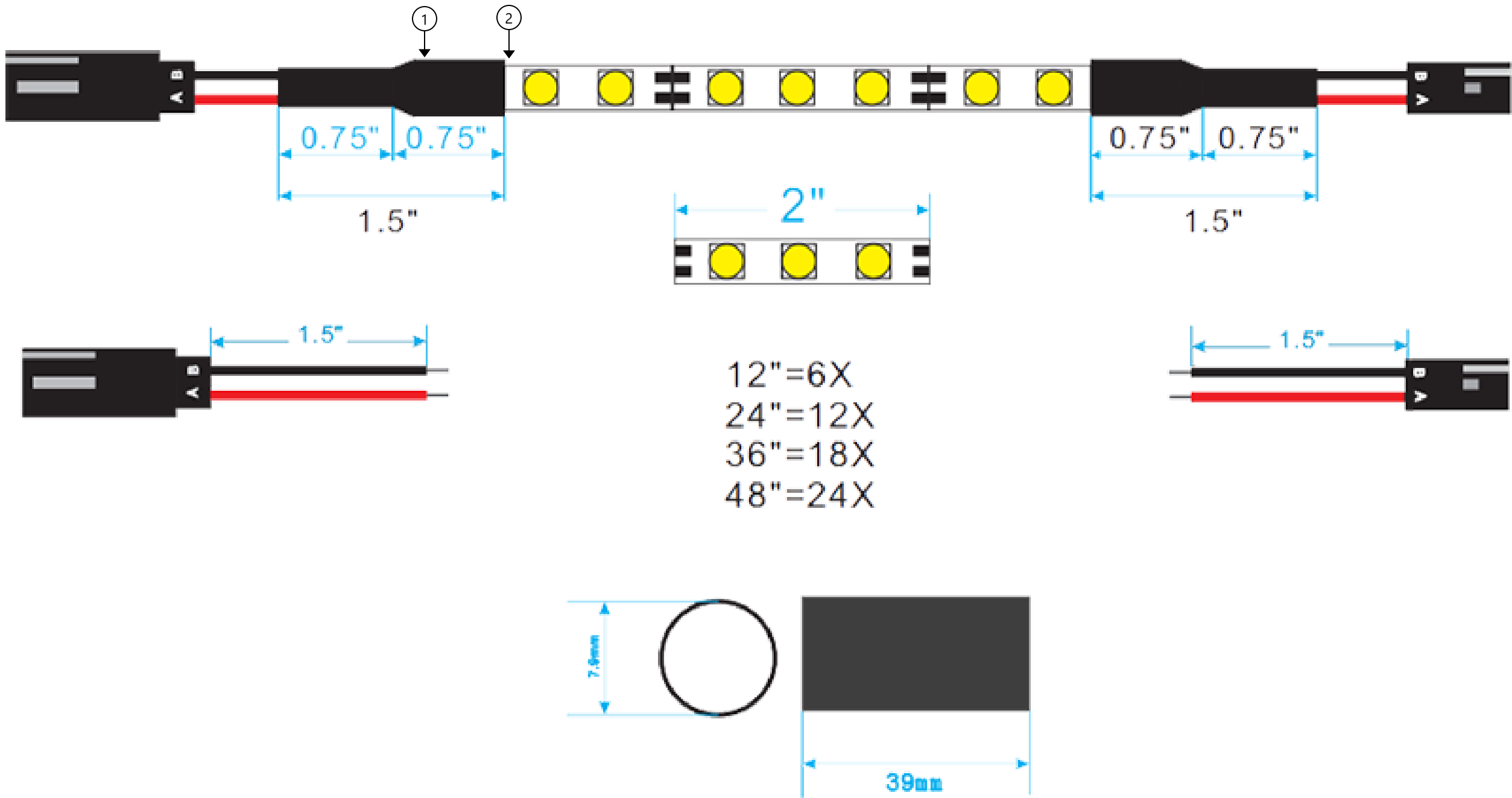
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TOLERANCES & INSPECTION			RELEASE & REVISIONS	
UNLESS OTHERWISE SPECIFIED			INITIAL ECN: 24697	
ALL BEND ANGLES ARE 90 DEGREES				
ALL DIMENSIONS ARE IN INCHES.			CURRENT ECN: 25778	
REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION			ECN DESCRIPTION:	
FEATURES			Revise Modular Lights With New 3M Adhesive	
HOLES/SLOTS				
ANGLES				
0.0 = ± .125	0.0 = ± .062	0° = ± 2°		
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°		
0.000 = ± .031	0.000 = ± .015			
Material Thickness: per ASTM Std.				
Weld Callouts per AWS			REVISED BY: JLT	


PURCHASED COMPONENT
REFERENCED SUPPLIER AND/OR MANUFACTURER AAMP
REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER CL-12BLED rev.B
COLOR (ONLY LIST IF COLOR SPECIFIC)
COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE) (NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.) YES

PRINTED DOCUMENT IS UNCONTROLLED			Sheet 1 of 1
PART / PRODUCT IDENTIFICATION			
	ADRIAN STEEL®		REVISION LEVEL B
	ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221		
MAT'L USED:		DESIGNED BY: J. TYNER	
DESCRIPTION: MODULE DOME LED STRIP 12"			
WEIGHT (Lbs.): 0.2	SEGMENT CODE: EAU	PART NUMBER: 64222	

Notes	
①	3:1 Adhesive Heat Shrink to be placed over LED Solder Joints
②	5925 Adhesive Liner Edges to be exposed next to heat shrink



Revisions			
Rev.	Date	Author	Description
A	11/1/21	Bennet Fisher	Initial Drawing
B	7/27/2022	Bennet Fisher	Adhesive changed to VHB 5925

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	Designed By	Bennet Fisher	11/1/21		
	Engineering Approval				
	Manufacturing Approval				
	Revision Approval			Part Number: CL-12BLED	
	Quality Assurance			Description: 12" LED Strip	
				Revision: B	
				Sheet: 1	