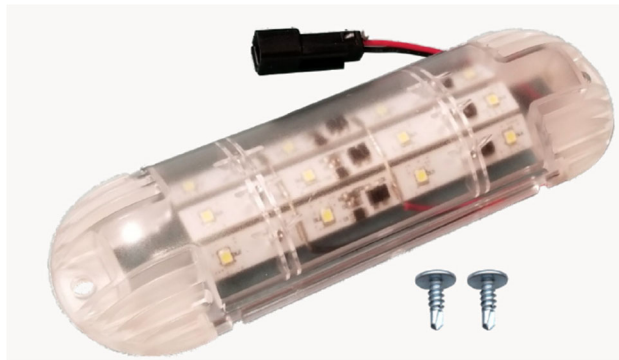


Part Number

63479

Module Dome LED Light (63480)



Roof Bow Harness #2 (63482)



Roof Bow Harness #3 (63483)



Module LED Harness (63486)



Product Features

- This kit is compatible with the Ford Transit mid / high roof.
- Included in this kit is two (2) module dome LED light (63480), one (1) roof bow harness #2 (63482), one (1) roof bow harness #3 (63483), and one (1) module LED harness (63486).
- There are no OEM options this kit is not compatible with and there are no OEM options required for this product.

Model Year Validated:

2023

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

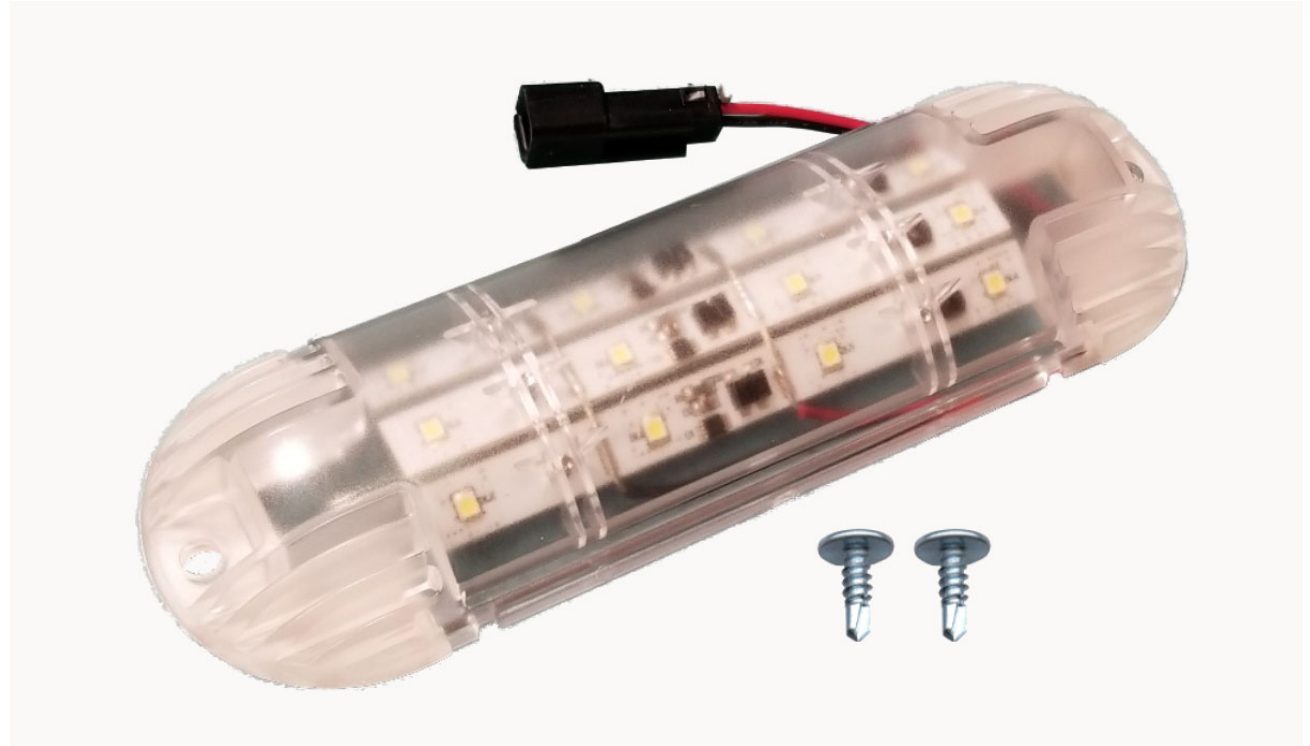
PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

(1) LED LIGHT WITH 12 LED GROUPED IN THREE ROWS

(2) TEK SCREWS INCLUDED



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)

DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 ± .125	0.0 ± .062	0° ± 2°
0.00 ± .062	0.00 ± .031	0.0° ± 1°
0.000 ± .031	0.000 ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **24359**

CURRENT ECN: **25886**

ECN DESCRIPTION:

UPDATE SUPPLIER PART #

REVISED BY: **A. ELLISON**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER

OBERTON ELECTRONICS / ECHOMASTER FLEET SOLUTIONS

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

8018-6000 / STL40489-3

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

PRINTED DOCUMENT IS UNCONTROLLED

Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

B

MAT'L USED: **PURCHASED**

DESIGNED BY: **A. ELLISON**

DESCRIPTION: **MODULE DOME LED LIGHT**

WEIGHT (Lbs.):

.50

SEGMENT CODE: **EAU**

PART NUMBER: **63480**

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

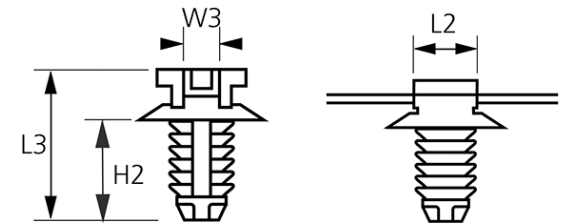
N/A

OTHER REQUIREMENTS

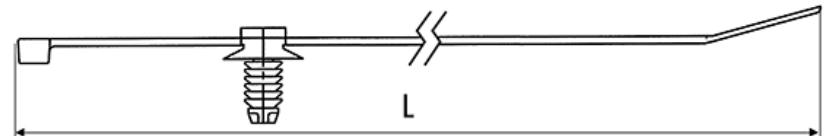
- **Roof Bow #2**
- **(5x) WIRE TIE W/CHRISTMAS TREE**
- **1570mm Length**



P-HARRB2



(5x)



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Sheet 1 of 1

TOLERANCES & INSPECTION

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REFERENCE DIMENSIONS (X.XXX) DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN:	24359
CURRENT ECN:	24359
ECN DESCRIPTION:	QE8539 RELEASE MODULAR DOME LIGHTING
REVISED BY:	MJF

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
ECHOMASTER FLEET SOLUTIONS

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER
P-HARRB2

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)
YES

PART / PRODUCT IDENTIFICATION

ADRIAN STEEL ADRIAN STEEL COMPANY 906 JAMES STREET, ADRIAN, MI 49221	REVISION LEVEL
	A
MAT'L USED: PURCHASED	DESIGNED BY: MJF
DESCRIPTION: ROOF BOW HARNESS #2	
WEIGHT (Lbs.): .50	SEGMENT CODE: EAU
PART NUMBER: 63482	

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

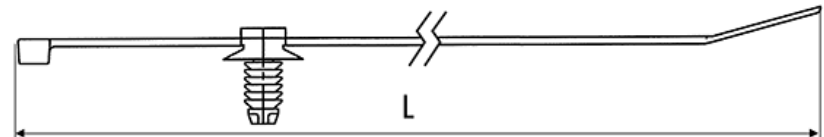
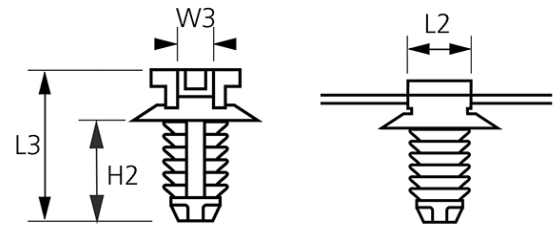
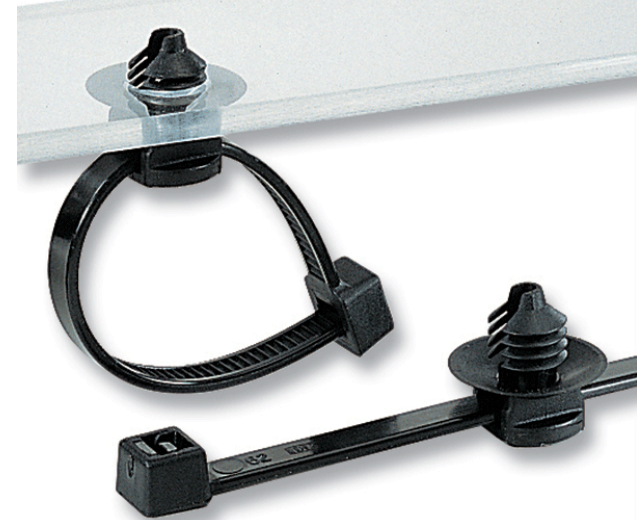
OTHER REQUIREMENTS

- **Roof Bow #3**
- **(5x) WIRE TIE W/CHRISTMAS TREE**
- **2570mm Length**



P-HARRB3

(5x)



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Sheet 1 of 1

TOLERANCES & INSPECTION

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REFERENCE DIMENSIONS (X.XXX)

DO NOT REQUIRE INSPECTION

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0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: 24359

CURRENT ECN: 24359

ECN DESCRIPTION:

QE8539 RELEASE MODULAR DOME LIGHTING

REVISED BY: MJF

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
ECHOMASTER FLEET SOLUTIONS

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

P-HARRB3

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

YES

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MAT'L USED: **PURCHASED**

DESIGNED BY: **MJF**

DESCRIPTION: **ROOF BOW HARNESS #3**

WEIGHT (Lbs.):

.50

SEGMENT CODE: **EAU**

PART NUMBER: **63483**

PURCHASED COMPONENT KEY FEATURES

DESCRIPTION OF REQUIREMENTS

DIMENSIONAL REQUIREMENTS (AS SHOWN ON DRAWING)

N/A

LOAD/RATING REQUIREMENT

N/A

MATERIAL REQUIREMENT

N/A

PACKAGING REQUIREMENT

N/A

OTHER REQUIREMENTS

- **MODULE DOME LED HARNESS M&H ROOF TRANSIT**

CL-FT2



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TOLERANCES & INSPECTION

UNLESS OTHERWISE SPECIFIED

ALL BEND ANGLES ARE 90 DEGREES

ALL DIMENSIONS ARE IN INCHES.

REFERENCE DIMENSIONS (X.XXX)

DO NOT REQUIRE INSPECTION

FEATURES	HOLES/SLOTS	ANGLES
0.0 = ± .125	0.0 = ± .062	0° = ± 2°
0.00 = ± .062	0.00 = ± .031	0.0° = ± 1°
0.000 = ± .031	0.000 = ± .015	

Material Thickness: per ASTM Std.
Weld Callouts per AWS

RELEASE & REVISIONS

INITIAL ECN: **24359**

CURRENT ECN: **24359**

ECN DESCRIPTION:

QE8539 RELEASE MODULAR DOME LIGHTING

REVISED BY: **MJF**

PURCHASED COMPONENT

REFERENCED SUPPLIER AND/OR MANUFACTURER
ECHOMASTER FLEET SOLUTIONS

REFERENCED SUPPLIER AND/OR MANUFACTURER PART NUMBER

CL-FT2

COLOR (ONLY LIST IF COLOR SPECIFIC)

COMODITY ITEM (Y/N) (YES = ALL DIMENSIONS AND NOTES ARE REFERENCE)
(NOTE: DIMENSIONS AND FEATURES MAY VARY FOR A COMODITY ITEM.)

YES

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Sheet 1 of 1

PART / PRODUCT IDENTIFICATION



ADRIAN STEEL

ADRIAN STEEL COMPANY
906 JAMES STREET, ADRIAN, MI 49221

REVISION LEVEL

A

MATL USED: **PURCHASED**

DESIGNED BY: **MJF**

DESCRIPTION: **MODULE LED HARN MR/HR FDT**

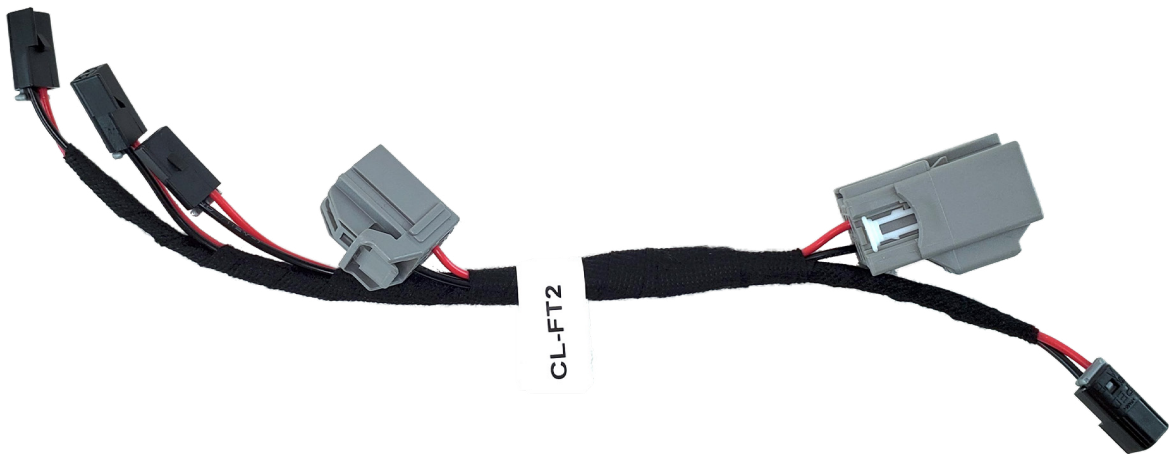
WEIGHT (Lbs.):

.50

SEGMENT CODE:

EAU

PART NUMBER: **63486**



CL-FT2

Wiring Harness for Cargo Lighting 2020-2021 Ford Transit Van (Medium/High Roof)

INSTALLATION MANUAL



Thank you for purchasing the **CL-FT2**

Table of Contents

- Page 3** - Tools Required For Installing Additional Accessories
Page 8 - Wiring Diagram

WHAT'S INCLUDED:

- Vehicle Specific Wire Harness (CL-FT2)

COMPATIBLE ACCESSORIES:

- LED Dome Lamp (STL40489-2)
- 1100mm Roof Bow Harness (P-HARRB1)
- 1570mm Roof Bow Harness (P-HARRB2)
- 2570mm Roof Bow Harness (P-HARRB3)
- 3470mm Roof Bow Harness (P-HARRB4)



TOOLS REQUIRED:



1. Diagonal Cutters
2. Phillips #2 Drill Bit
3. Drill



STEP 1:

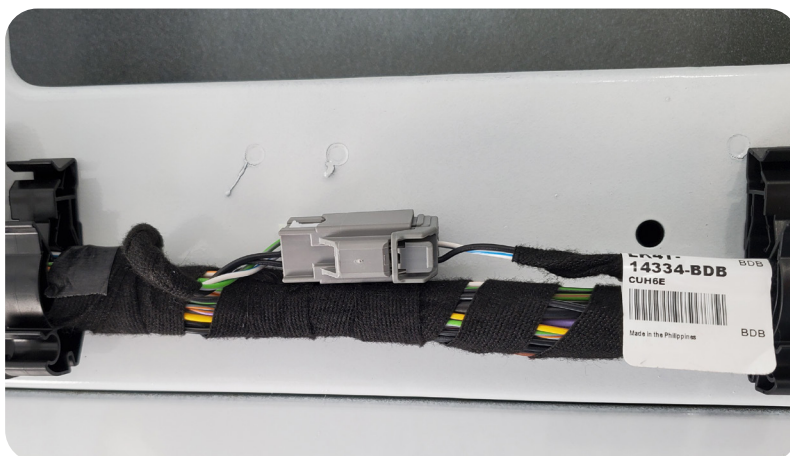
Remove the plastic covers that cover the OEM wire harnesses on the driver's side of the vehicle.

Note: The recommended method for removing the covers is to slide them off



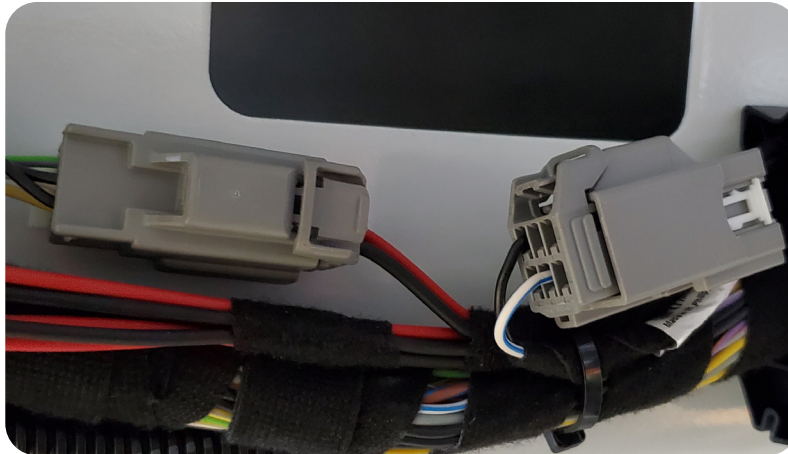
STEP 2:

Locate the OEM Cargo Lamp connection that is behind the vehicle's first roof bow on the driver's side of the vehicle.



STEP 3:

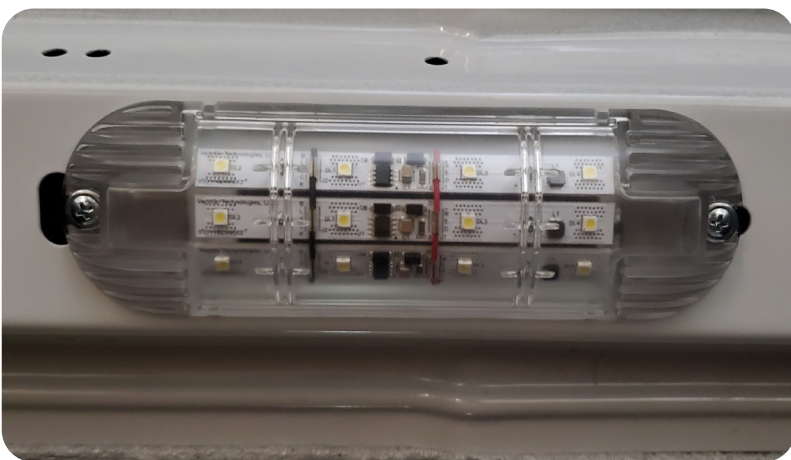
Unplug the OEM Cargo Lamp connectors and install the CL-FT2 harness between the two connectors.



STEP 4:

Install the STL40489 (or alternate CL-xxBLED) lights onto the center of each roof bow; **leave the light connector exposed**

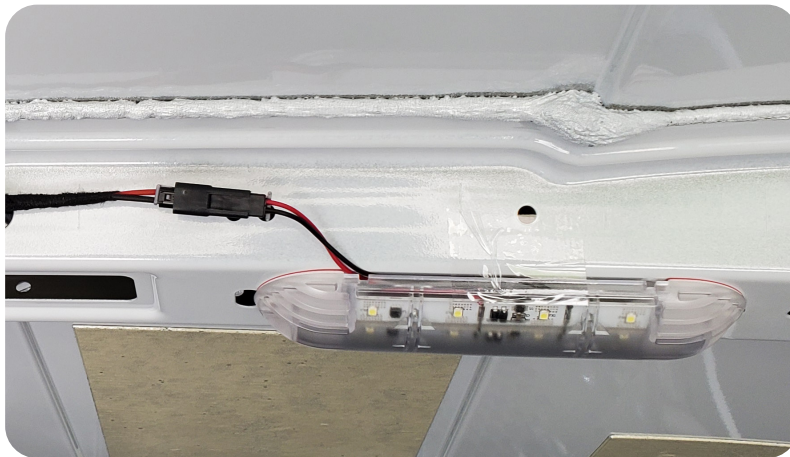
- Peel the red adhesive liners off and stick the light in place
- Use the provided 3/4" screws to secure the STL40489 light to the roof rib



STEP 5:

Connect the appropriate P-HARRBx roof bow harness to each installed light.

- Refer to the diagram on page 8 to confirm proper P-HARRBx for each roof bow



STEP 6:

Use the fir tree cable ties that are packaged with each P-HARRBx to secure the harness to the vehicle's roof bow. Trim off excess cable tie material after harness is secure.



STEP 7:

Route all P-HARRBx roof bow harnesses alongside the OEM wire harnesses.

- Tuck the harnesses into place; behind the black plastic clips



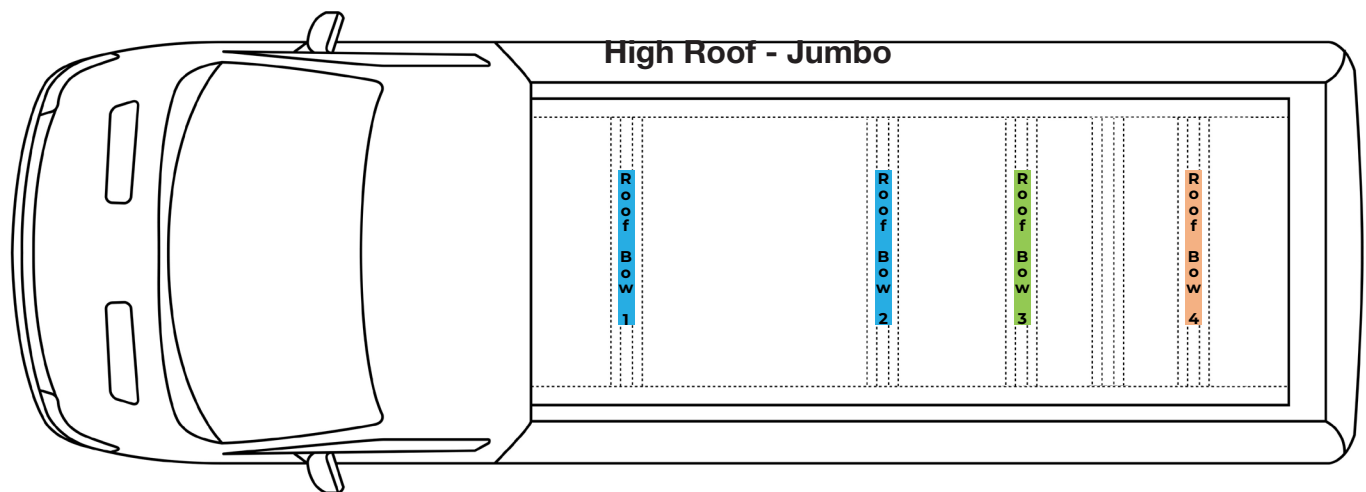
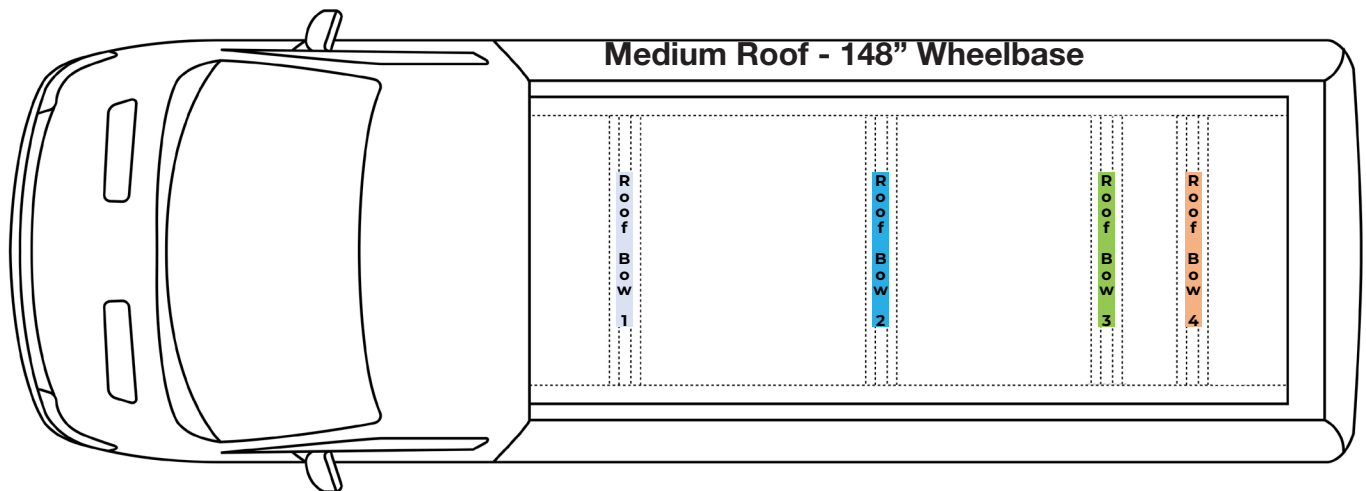
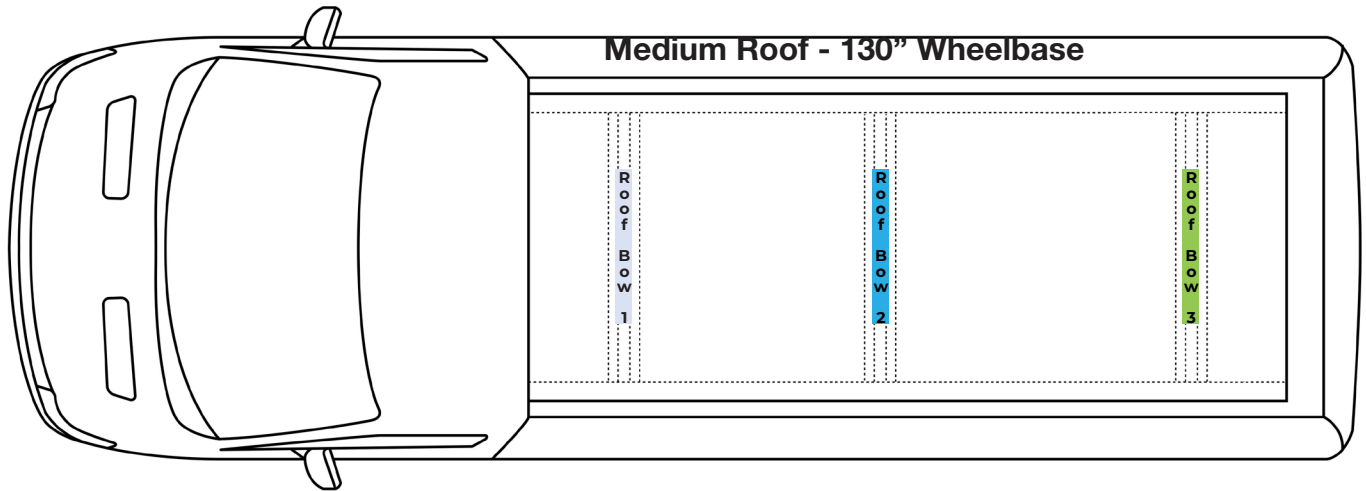
STEP 8:

Plug all installed P-HARRBx harnesses into the mating connectors on the CL-FT2 harness.

- Confirm all installed lights are operational
- Re-install the plastic covers that go over the OEM wire harnesses



Vehicle	Roof Bow 1	Roof Bow 2	Roof Bow 3	Roof Bow 4
Transit - Med Roof 130" WB	P-HARRB1	P-HARRB2	P-HARRB3	N/A
Transit - Med Roof 148" WB	P-HARRB1	P-HARRB2	P-HARRB3	P-HARRB4
Transit - High Roof (Jumbo)	P-HARRB2	P-HARRB2	P-HARRB3	P-HARRB4





Phone – 866-931-8021 (option 3)

E-Mail – support@echomasterfleetsolutions.com



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