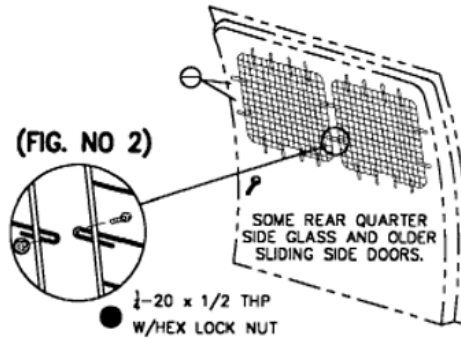


SYM.	FASTENERS	QTY	DRILL
INSTALLATION FASTENERS			
○	1/4-20 X 7/10" HH TEK SCW.	1	-
ASSEMBLY FASTENERS			
●	1/4-20 X 1/2" THP.SCW.	1	9/32
	1/4-20 HX. FLANGE NUT	1	9/32

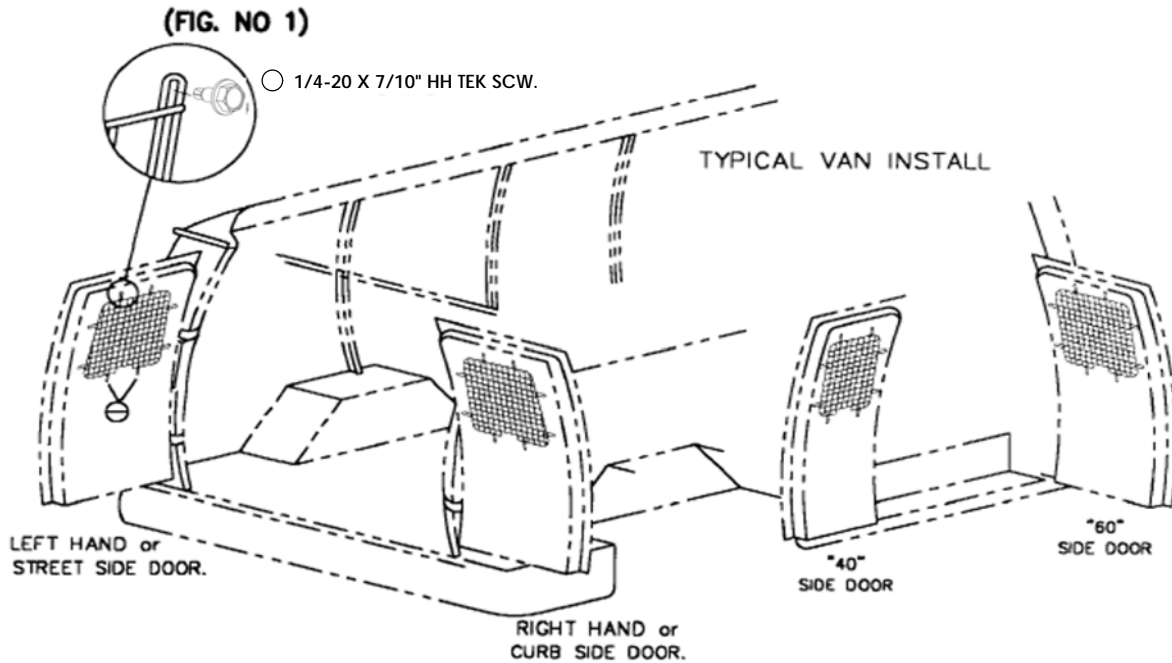
WIRE WINDOW SCREENS ARE DESIGNED TO FIT BASE TRIM LEVEL "CARGO" VAN WINDOWS. IF VEHICLE HAS INTERIOR TRIM, CARPET, ETC., THIS MAY HAVE TO BE REMOVED OR MODIFIED FOR THE SCREENS TO FIT PROPERLY.



DWG BY	ECN#	DATE	CHK BY	PACKAGE #
CDO	22895	09/20/19		

FOR PICTORIAL REFERENCE OF CURRENT WIRE WINDOW SCREENS, SEE DRAWING "WIRE WINDOW SCREEN COMPOSITE"

FASTENER GROUPS LISTED BELOW ARE USED FOR ASSEMBLY AND INSTALLATION. SOME ASSEMBLY DRILLING IS REQUIRED. ALL SCREENS COME WITH THEIR OWN MOUNTING FASTENERS. SCREENS SHOWN ON THESE INSTRUCTION SHEETS ARE FOR ILLUSTRATIVE & INSTRUCTIONAL PURPOSES ONLY.



WIRE WINDOW SCREEN INSTRUCTIONS

TOOLS NEEDED

- DRILL MOTOR
- #3 POINT PHILLIPS SCR DRIVER
- TAPE MEASURE
- HAMMER
- CENTER PUNCH
- 7/16" WRENCH
- PENCIL
- SMALL ROUND FILE
- PLIERS
- ROLL OF DUCT TAPE
- POCKET KNIFE
- WIRE CUTTERS
- GRAY PAINT

TYPICAL SCREEN MOUNTING:

MAKE SURE THAT YOU HAVE RECEIVED THE CORRECT SCREEN FOR WINDOW(S) TO BE DONE (SEE WIRE WINDOW SCREEN COMPOSITE CHART IF NECESSARY).

THESE CARGO SCREENS ARE DESIGNED TO MOUNT DIRECTLY TO THE BODY METAL AROUND THE WINDOW. USE THE SCREEN AS YOUR INSTALLATION TEMPLATE.

SIMPLY PLACE THE SCREEN OVER THE WINDOW TO BE GUARDED, AND TAPE SCREEN TO GLASS TO HOLD IT IN PLACE. MARK ALL LOOP ATTACHING POINTS, THEN REMOVE SCREEN. CENTER PUNCH ALL THESE ATTACHING POINTS, AND RE-TAPE SCREEN OVER WINDOW. INSTALL SCREEN(S) WITH THE 1/4-20 X 7/10" HH TEK SCREWS PROVIDED.

SPECIAL AREAS AROUND SLIDING DOOR TRACKS

SOME SCREENS MAY HAVE LOOPS THAT EXTEND INTO THE DOOR TRACK, DO NOT DRILL THROUGH TRACK FOR THESE SCREENS. LOOPS MAY MATCH UP WITH BOLTS USED TO HOLD TRACK ON. SIMPLY REMOVE NUTS OFF THESE BOLTS AND TIE LOOPS HERE.

MODIFICATIONS FOR "VENTING" WINDOWS

SOME VAN WINDOWS MAY BE OF THE VENTING STYLE. WITH CUSTOMER APPROVAL, SCREENS CAN BE MODIFIED TO ALLOW THE LOCKING PADDLE TO CLEAR THE SCREEN. SIMPLY CUT THE RIM WIRE JUST OUTSIDE THE LATCH PADDLE AND CUT ENOUGH OF THE MESH WIRES TO ALLOW PADDLE TO OPERATE. RE-PAINT AS REQ.

SPECIAL "WINDOW VAN" COMBINATIONS

6960 SCREENS CAN BE JOINED BY THEIR SIDE LOOPS TO CREATE A LONGER SCREEN. (SEE FIGURE 2)

IT MAY BE NECESSARY TO REMOVE THE SIDE LOOPS OR BOLT INSIDE THE RIM WIRE. A PAIR OF PLIERS CAN BE USED TO BREAK OFF THE LOOPS USING A SIMPLE BACK AND FORTH BENDING ACTION. SCREENS COULD ALSO BE CUT DOWN FOR A CUSTOM FIT. AS ALWAYS, FILE ANY BURS SMOOTH, AND RE-PAINT IF NECESSARY.

FASTENING PROCEDURES

1. USE NUT & BOLT THRU WHEREVER POSSIBLE
2. USE PLUSNUTS FOR BLIND FASTENING
3. USE SHEET METAL SCREWS IN SHEAR ONLY

CAUTION:

DRILL THRU SHEETMETAL WITH CARE. DO NOT DRILL THRU TO OUTSIDE OF VAN, OR ANY ELECTRICAL WIRING.

printed document is uncontrolled

ACTIVITY DESCRIPTION: **WINDOW SCREEN MOUNTING INSTRUCTIONS**

THIS WORK INSTRUCTION SHEET IS FOR PROCESS OPERATION REFERENCE ONLY! FOR COMPLETE DIMENSIONAL AND PROCESS REQUIREMENTS REFER TO THE PRODUCT PRINT(S) FOR THIS PART/ASSEMBLY.

THIS WORK INSTRUCTION SHEET IS NOT TO BE DISTRIBUTED TO PARTIES OUTSIDE OF THE ADRIAN STEEL ORGANIZATION OR PUBLISHED IN OR ON ELECTRONIC FORUMS THAT MAY BE ACCESSED BY THE GENERAL PUBLIC.

INSTALLATION INSTRUCTIONS

DO NOT SCALE THIS DRAWING!



906 James St.
Adrian, MI 49221
517.265.6194

Part Description: **INSTRUCT, WINDOW SCRIN KIT**

Part Number: **13558-0**

REVISION LEVEL: **E**