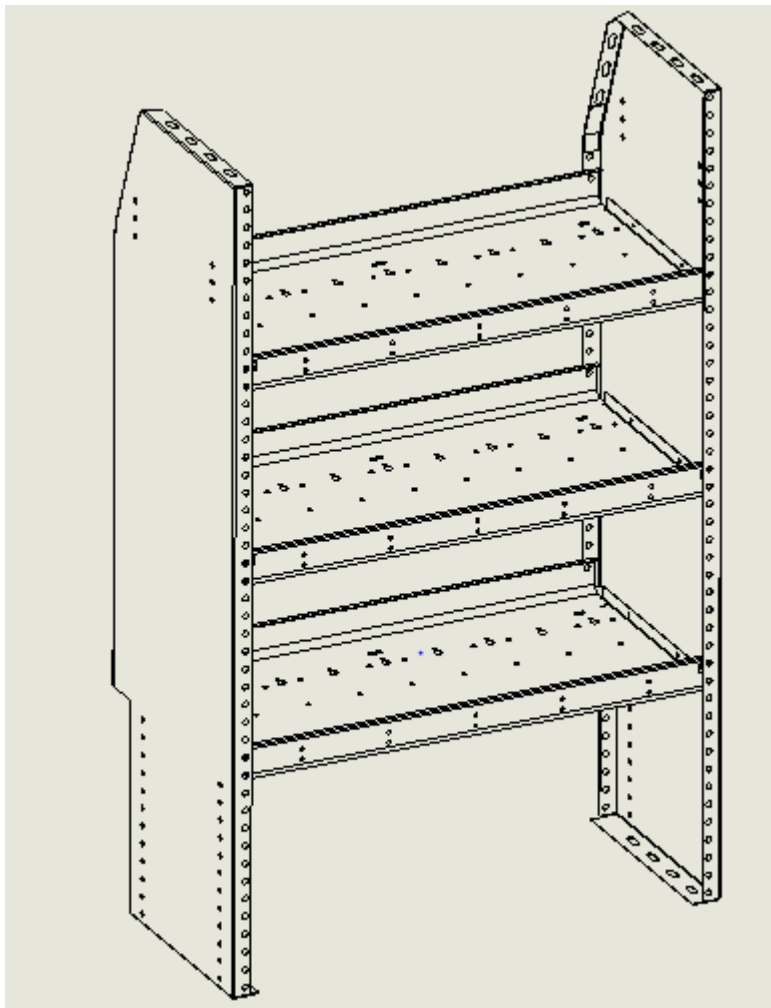


Introduction / Comments:

AD Series Adjustable Style Shelving Unit 55014, for Dodge Promaster City.

Note:

It is advised that all fasteners used in this assembly and installation should be checked for tightness at the following intervals: @ 2-weeks and again @ 6-weeks of operation. This preventive maintenance step must be completed to ensure your Product gives you long service life.



55014

- PRECAUTIONS -





 **CAUTION** 
**THE USE OF AIR IMPACT TOOLS CAN
OVER-TORQUE FASTENERS AND
CAUSE FASTENER FAILURE!**





 **CAUTION** 
**ALL INSTALLATION HOLES SHOULD BE SEALED
WITH SILICON OR BUTYL SEALANT TO PREVENT
EXHAUST FUMES FROM ENTERING THE VEHICLE!**



 **DANGER** 
**INSPECT FOR FUEL TANK, FUEL LINES, BRAKE LINES, HIGH
VOLTAGE BATTERIES AND ELECTRICAL LINES PRIOR TO
DRILLING TO AVOID DAMAGING CRITICAL VEHICLE SYSTEMS
OR INJURY TO INSTALLER DURING INSTALLATION PROCESS!**



 **CAUTION** 
**TO AVOID DAMAGING THE VEHICLE ALWAYS USE DRILL
STOPS WHEN DRILLING ANY INSTALLATION HOLES!
ADRIAN AVAILABLE PART #'S 31121-0 (3/8" X 1/2"
DEEP), 31121-0 (1/2" x 1/2" DEEP)**



- IMPORTANT WARRANTY REQUIREMENTS -

1. SUBSTITUTING ADRIAN STEEL SPECIFIED FASTENERS FOR ASSEMBLY AND/OR INSTALLATION WILL VOID YOUR PRODUCT WARRANTY.
2. ALL HOLES DRILLED INTO VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE.
3. ALL FASTENERS USED IN THE INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE TORQUE(S) SPECIFIED IN THESE INSTRUCTIONS.
4. THESE INSTRUCTIONS SHOULD BE KEPT WITH THE VEHICLE.

THE BASIC TOOLS NEEDED FOR MOST INSTALLATIONS



DRILL



DRILL BIT WITH
STOP



RATCHET, SOCKETS
AND/OR WRENCHES



SCREWDRIVERS



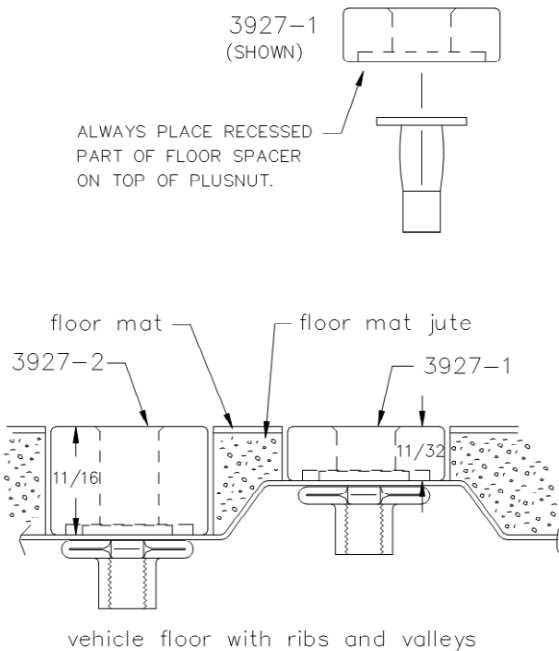
MEASURING TAPE

ADDITIONAL TOOLS MAY BE NEEDED FOR THIS INSTALLATION AND THEY WILL BE IDENTIFIED IN THE STEPS THAT FOLLOW.

If your vehicle contains carpet or a rubber floor mat you will need to prepare the mounting location. Position the product to be installed into the vehicle and once you are satisfied with the mounting locations, mark the mounting locations. Using a 1-3/16" diameter carpet cutter (P/N: 31183-0). Select the appropriate floor spacers as shown in the illustration. Set those aside for use later into the installation process. Using the correct drill bit size for the selected plusnut, drill the mounting holes in the vehicle sheet metal to prepare for installing the plusnuts.

If you are thru-bolting at any of the locations simply drill a hole that is 1/16" larger than the bolt size(s) for those locations.

Once you have drilled the holes into the vehicle, the raw metal edges should be sealed using a self-etching primer to resist corrosion and potential fastener point failure.



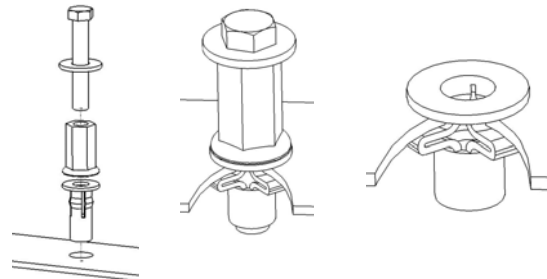
A PLUSNUT (RIVNUT) SETTING TOOL IS REQUIRED FOR PLUSNUT (RIVNUT) INSTALLATION . PLUS NUT SETTING TOOL CAN BE ORDERED THROUGH ADRIAN STEEL, OR USE AN AIR POWERED PLUSNUT SETTING GUN.

1/4-20UNC Plusnut (FAS0052) Use 3/8" dia. drill w/stop

FAS0080 SCREW, HXHD, 1/4-20UNCx2.00", G8
FAS0067 WASHER, FLAT, 1/4"ID
22200-0 PLUSNUT TOOL

5/16-18UNC Plusnut (FAS0091) Use 1/2" dia. drill w/stop

FAS0095 SCREW, HXHD, 5/16-18UNCx2.00", G8
FAS0086 WASHER, FLAT, 5/16"ID
22200-0 PLUSNUT TOOL

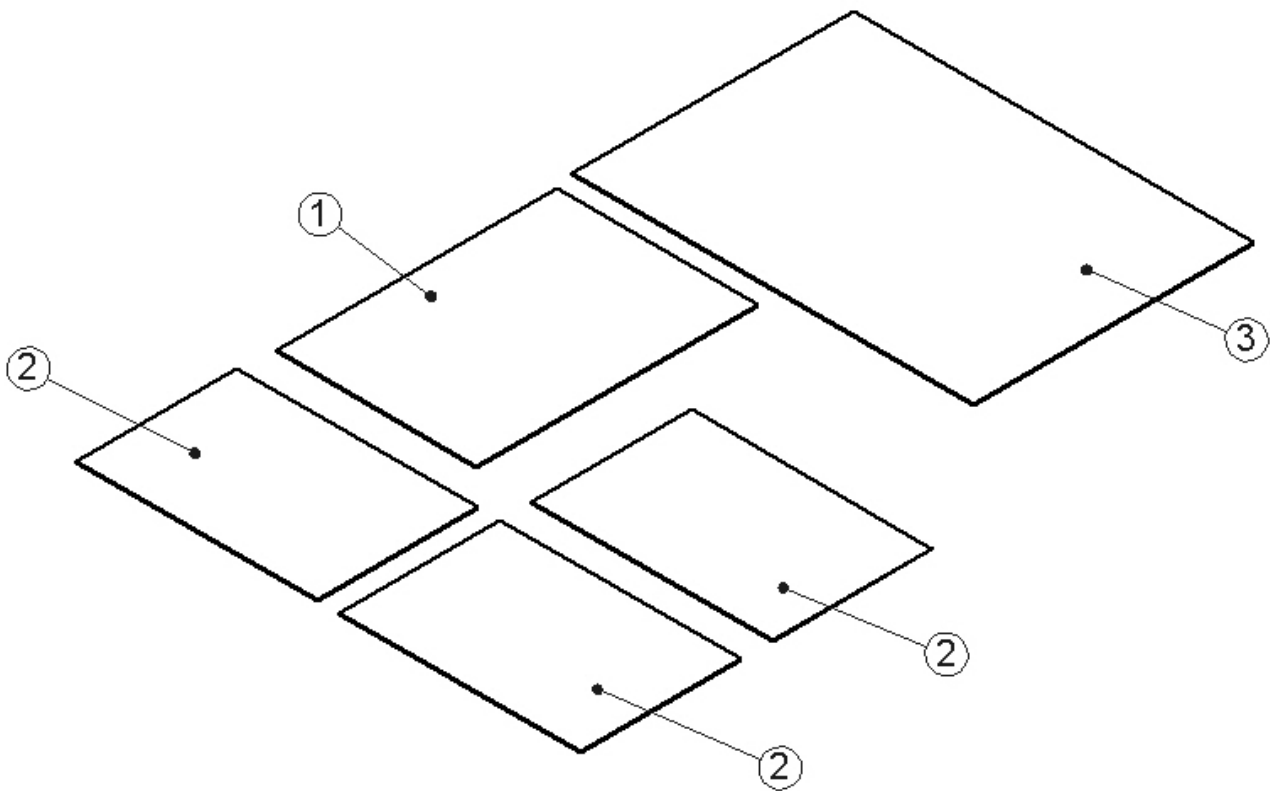


Place barrel of the plusnut body in sheet metal thru hole until flange is flush with sheet metal.

Using a 9/16" combination wrench of plusnut tool body and a second hand wrench, ratchet, or air tool, rotate the hex bolt head CW to draw plus nut flanges up (set the plusnut).

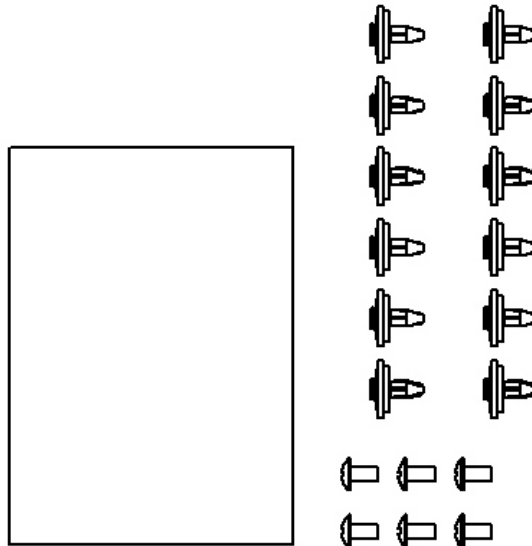
Installation and/or Assembly Fasteners
(1) BAGADPMC

ITEM NO.	PART NUMBER	DESCRIPTION	BAGADPMC/QTY.
1	BAGADXXFP	FASTENER BAG	1
2	BAG\$F11836	BAG SHELF KIT FOR CL1860	3
3	BAG0710-A	7" X 10" 4MIL AUTOBAG	1



Installation and/or Assembly Fasteners
(1) BAGADXXFP

ITEM NO.	PART NUMBER	DESCRIPTION	BAGADXXFP/QTY.
1	BAG0507-A	5" x 7" 3MIL AUTOBAG	1
2	FAS0061	Screw, Truss Hd. Ph, 1/4-20x0.50	6
3	FAS0712	RIVET AND WASHER ASSEMBLY	12

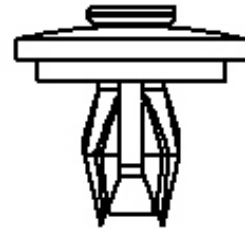
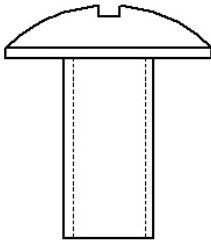
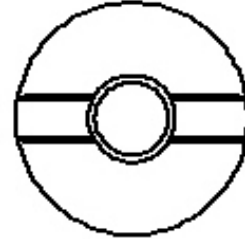
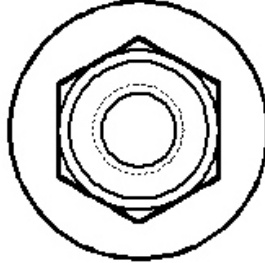
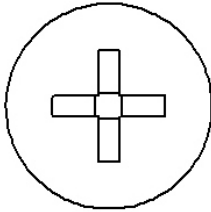


Installation and/or Assembly Fasteners
(3) BAGSF11836

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BAG0406-A	4" x 6" 3MIL AUTOBAG	1
2	FAS0055	Nut, Hex Flange, Nylock 1/4-20	4
3	FAS0061	Screw, Truss Hd. Ph, 1/4-20x0.50	4



Individual Fastener Images & Descriptions

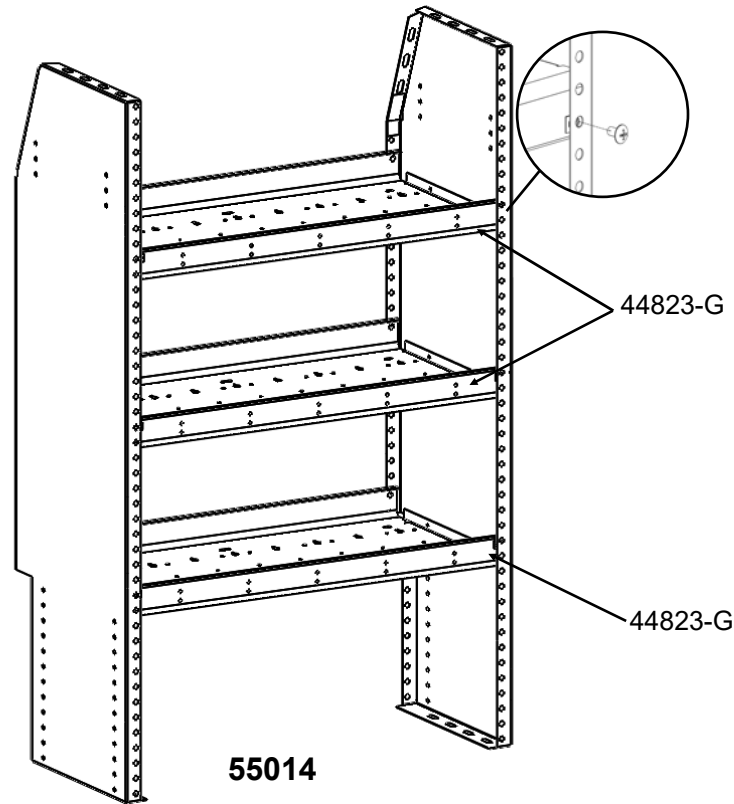


FAS0061
SCREW, THP, 1/4-20 X .5"
QTY 18

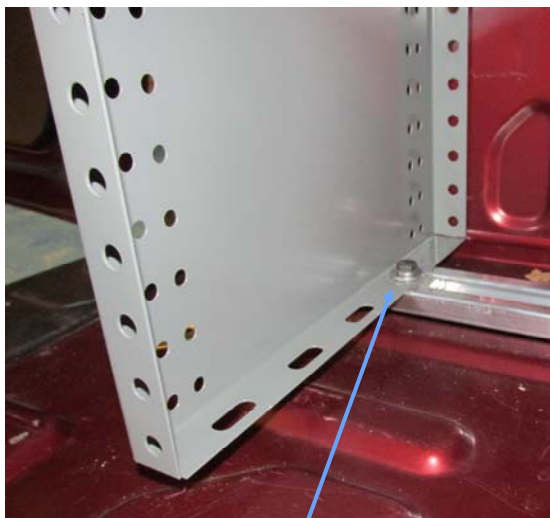
FAS0055
NUT, HEX NLK FLG 1/4-20
QTY 12

FAS0712
RIVET & WASHER
ASSEMBLY
QTY 12

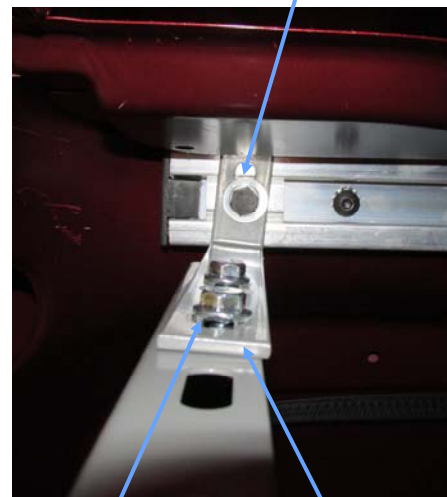
Step 01 Install the shelves (44823-G), with the bottom shelf as the recommended shelf to start with, then work up. Shelves can be installed with lips up or lips down depending on application. Align rear weld stud pin into desired hole and secure using (2) FAS0061 per shelf.



Step 02 Install complete assembled unit onto rail kit. Secure to rail using FAS0165, FAS0098 & FAS0086. Attach upper brackets 45339-G to top of end panel using (2) FAS0018 and (2) FAS0055 per end panel.



FAS0165
FAS0098
FAS0086

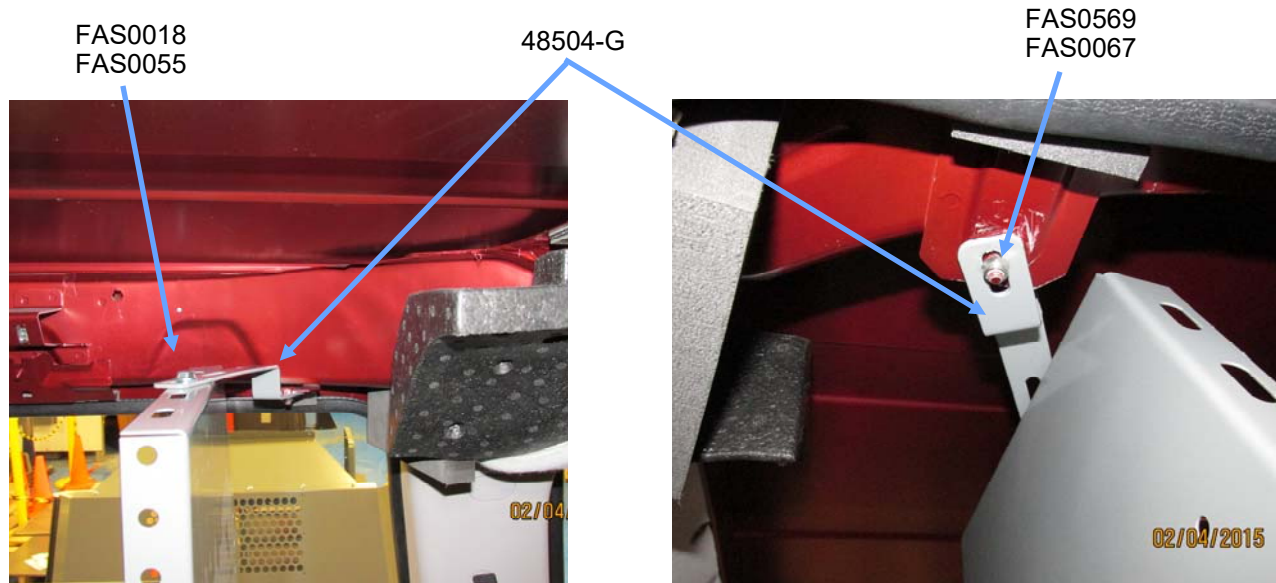


FAS0018
FAS0055

FAS0165
FAS0098
FAS0086

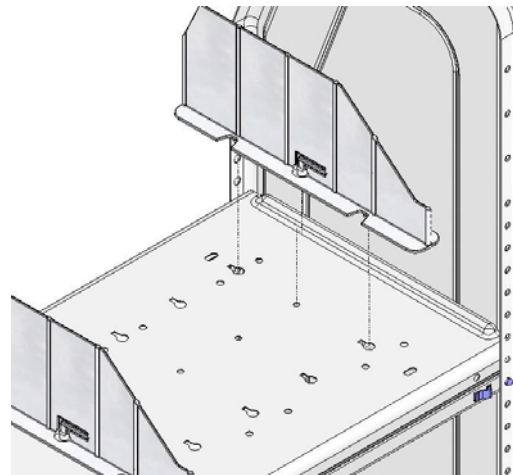
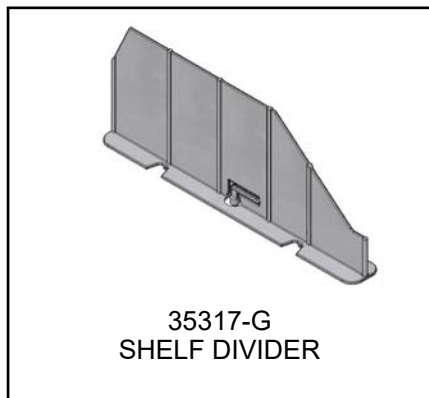
45339-G

Step 03 Install front upper mounting bracket (48504-G) for forward shelving units to top of end panel using one (1) FAS0018 and one (1) FAS0055. Secure opposing end of bracket to OEM threaded weld stud using one (1) FAS0569 M6x1 SS Nylock Nut and one (1) FAS0067 flat washer.



Step

04 (Optional) Install optional dividers, 35317-G, into slotted holes. Order dividers separately for each shelving unit.



To install dividers onto shelves, insert the (2) outside pins into the corresponding holes and slide back towards the rear of the shelving unit until the middle pin snaps into the middle hole. To remove the divider pull-up on the middle pin's tab and slide toward the front of the shelf.

DOUBLE CHECK ALL FASTENERS LOCATIONS TO BE SURE THAT ALL FASTENERS ARE TIGHTENED TO SPECIFICATIONS.

**YOUR INSTALLATION IS NOW COMPLETE!
STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCES!**