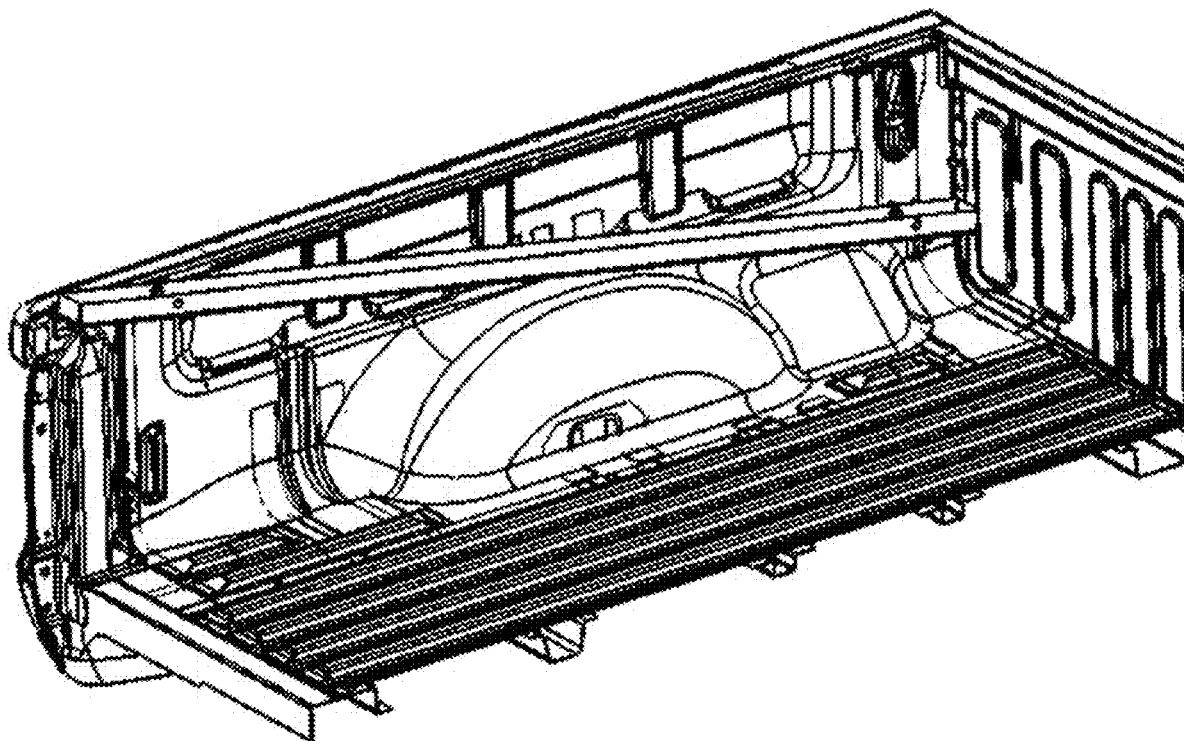


## 6' DRILL BIT TRAY HOLDER KIT INSTALLATION INSTRUCTIONS



**FOR KIT: 34295-0**

ECN-10405    DATE: 07-17-2007    DWG.BY: DCS    REV.BY: dcs    CHK.BY: BTS/DCS    ISSUE: B    P.N.: 34296-0



## BEFORE YOU START!

IMPORTANT INSTALLATION STEPS ARE DENOTED USING A STOP SIGN. THESE STEPS MUST BE PERFORMED AS SPECIFIED IN ORDER TO ENSURE A PROPER INSTALLATION AND MUST BE FOLLOWED IN ORDER TO MAINTAIN YOUR PRODUCT WARRANTY!



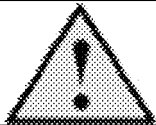
CRITICAL INFORMATION PERTAINING TO USER AND/OR VEHICLE SAFETY IS DENOTED USING A CAUTION SIGN. SAFETY ITEMS MUST BE STRICTLY ADHERED TO IN ORDER TO ENSURE A SAFE WORKING ENVIROMENT!



**YOU WILL NEED THE FOLLOWING TOOLS IN ORDER TO COMPLETE THIS JOB.**

PERMANENT MARKER PEN, (WAX PENCIL), CENTER PUNCH, HAMMER,  
9/32" DRILL BIT W/STOP COLLAR, ELECTRIC DRILL MOTOR, SAFETY GLASSES,  
7/16" COMBINATION WRENCH AND RATCHET W/7/16" SOCKET

ALL FASTENERS USED IN THE ASSEMBLY AND INSTALLATION OF THIS PRODUCT SHOULD BE TIGHTENED TO THE SPECIFIED TORQUE AS LISTED WITH EACH FASTENER CALLOUT BOX.



THE USE OF AIR OR ELECTRIC IMPACT TOOLS FOR THE ASSEMBLY OF FASTENERS IS NOT RECOMMENDED AND COULD CAUSE FASTENER FAILURE!



## WARNING



THE USE OF DRILLS WITH INTEGRAL DRILL STOPS ALONG WITH PROPER INSPECTION FOR GAS TANK, GAS LINES, BRAKE LINES AND ELECTRICAL LINES PRIOR TO DRILLING ANY MOUNTING HOLES IS STRONGLY RECOMMENDED TO ENSURE THAT VEHICLE DAMAGE IS AVOIDED!





THE USE OF NON-STANDARD FASTENERS AND/OR DEVIATING FROM THE FASTENERS SPECIFIED IN THE INSTRUCTION (S) MAY VOID YOUR PRODUCT WARRANTY!

ALL DRILLED HOLES IN THE VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE!

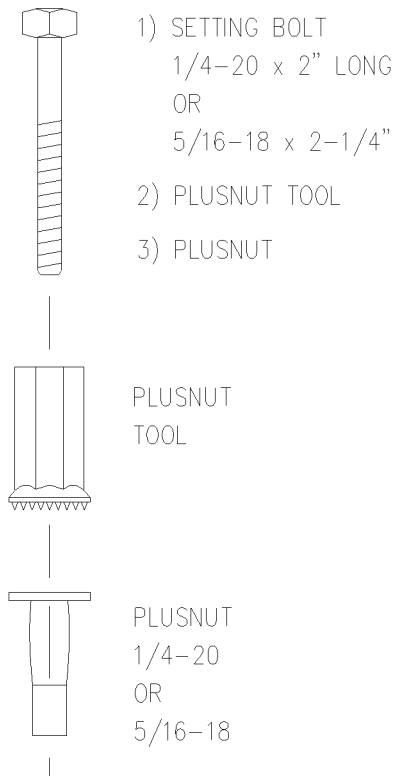
**ALL DRILLED HOLES IN THE VEHICLE SHOULD HAVE THE RAW METAL EDGES SEALED WITH A SELF-ETCHING PRIMER TO RESIST CORROSION AND POTENTIAL FASTENER POINT FAILURE!**

Whenever a plusnut is specified it is important that the proper size installation hole is provided.

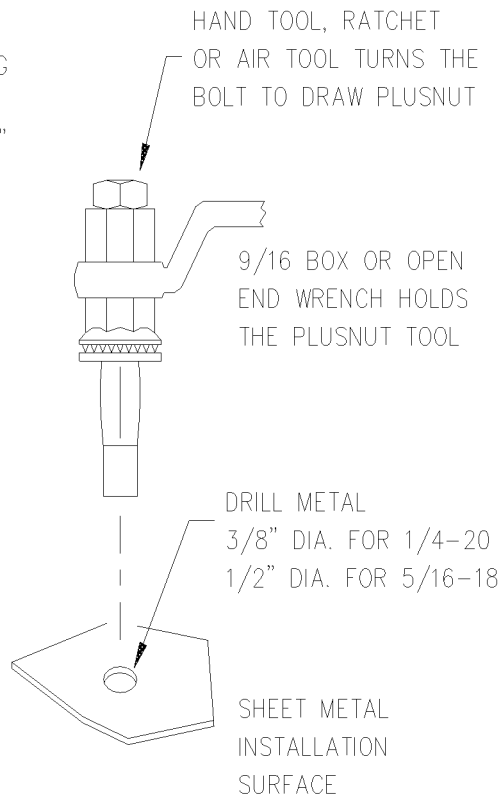
PLUSNUT SIZE		DRILL SIZE <i>(with stop)</i>
1/4-20 PLUSNUT, FAS0052		3/8" DIAMETER
5/16-18 PLUSNUT, FAS0091		1/2" DIAMETER

## ***FOR MOUNTING THROUGH A FLOOR MAT AND/OR CARPET***

### ASSEMBLE THE FOLLOWING



### SETTING THE PLUSNUT



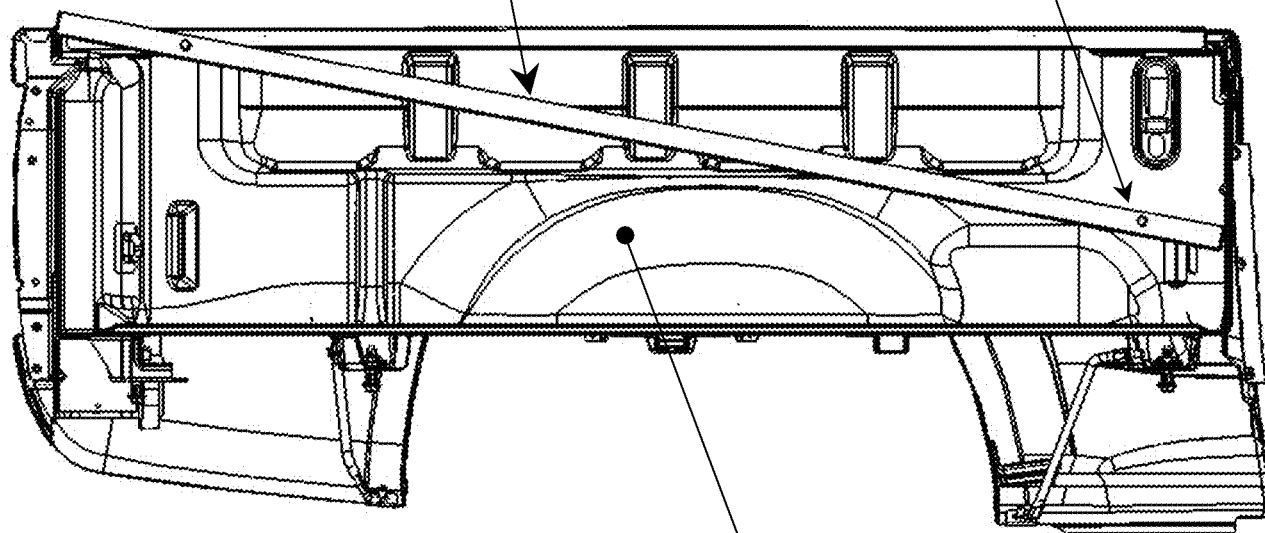
## STEP - 01

## VEHICLE TRUCK BED PREPARATION





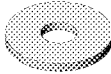

Remove the tray and fasteners from its packaging. Inspect for damage and/or missing parts. Position the tray on the street (drivers) side bed rail as shown below. Mark on the vehicle bed sidewall all (2) mounting hole locations. Place the tray aside and center punch the marked mounting hole locations. Drill a 3/8" diameter through hole at each marked location, debur holes as required. Set the 1/4-20UNC plusnuts into the holes as described at beginning of instructions

CHANNEL, 6' DRILL HOLDER  
34297-0

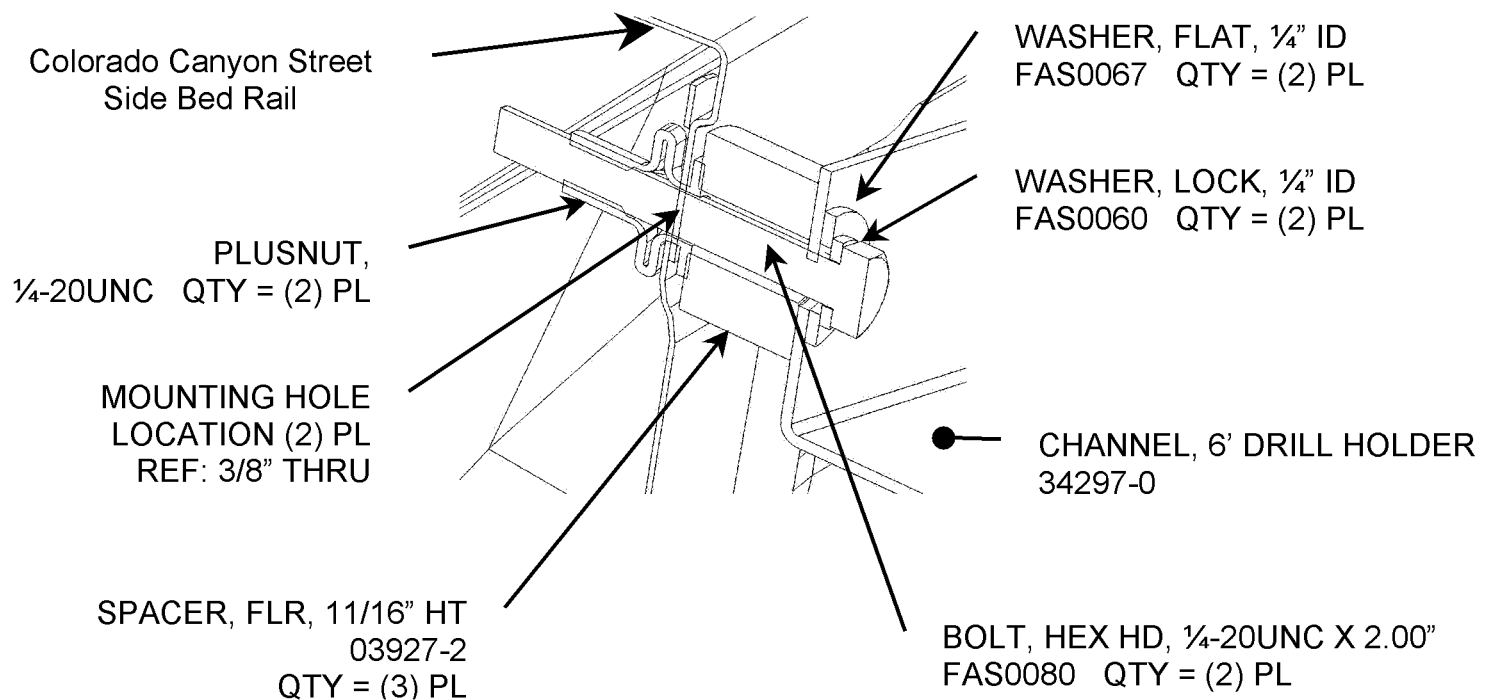
MOUNTING HOLE  
LOCATION (2) PL



**STEP – 02**
**CHANNEL TO TRUCK BED MOUNTING**

 <b>CHANNEL, 6' DRILL BIT HOLDER P/N: 34297-0 QTY = 1</b>				
 <b>03927-2 SPACER, C/F 1006, 11/16, FLR QTY = 2</b>	 <b>FAS0052 PLUSNUT, 1/4-20UNC QTY = 2</b>	 <b>FAS0080 BOLT, HEX HD, 1/4-20UNC X 2" ZN G8 QTY = 2 (8 ft-lbs Torque)</b>	 <b>FAS0067 WASHER, FLAT, 1/4" ID QTY = 2</b>	 <b>FAS0060 WASHER, SPLITLOCK, 1/4" ID QTY = 2</b>

Reposition the Channel as shown below and secure to the vehicle bed rail using the fasteners listed below. Install all (3) set of fasteners prior to final tightening to final torque specifications.



**YOUR INSTALLATION IS NOW COMPLETE! STOW THIS COPY IN THE VEHICLE FOR FUTURE REFERENCE!**