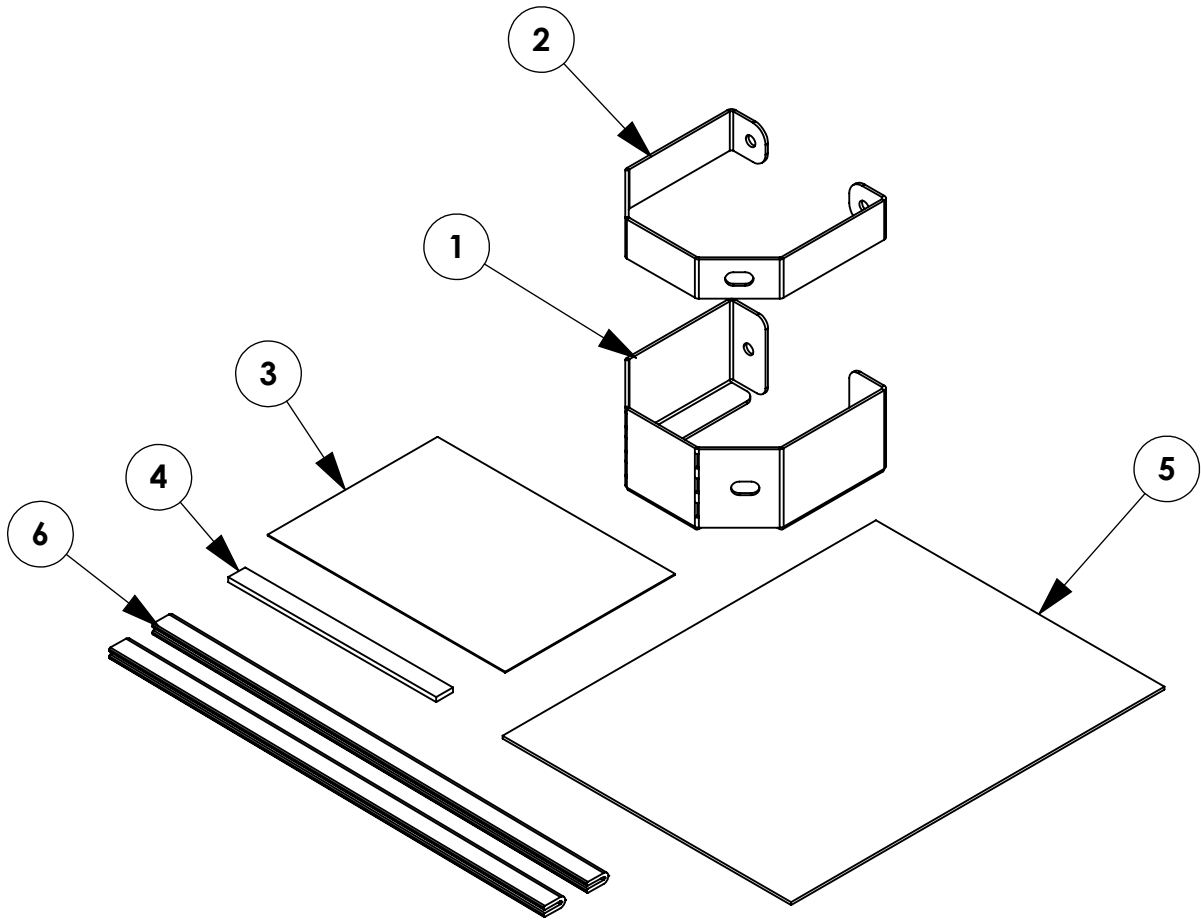


INSTR. NUMBER : 65636	PG: 1	REV: A	ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
			1	65438-G	TANK RACK, 1ACTR BOTTOM, GRAY	1
PART NUMBER : 1ACTR			2	65439-G	TANK RACK, 1ACTR TOP, GRAY	1
PART DESC. : Tank Rack, 1-Acetylene Tank			3	BAGTRAC	BAG FOR TANK RACK ACCESSORY	1
			4	65407	RUBBER STRIP 6.125", ADHESIVE BACK	1
			5	65636	Install Instructions, 1ACTR	1
			6	57974	TRIM,PINCHWELD,13.00"	2



**GET TO KNOW THE VEHICLE** - AT THE BEGINNING OF ANY INSTALLATION, CHECK THE LOCATION OF THE FUEL TANK, FUEL LINES, BRAKE LINES, HIGH VOLTAGE BATTERIES AND WIRING HARNESSSES TO AVOID INJURY OR PROPERTY DAMAGE FROM TOOL CONTACT.

**SEAL ALL EXTERIOR HOLES** - ALL INSTALLATION HOLES SHOULD BE SEALED WITH BUTYL TAPE OR SILICON TO PREVENT WATER AND EXHAUST GASES FROM ENTERING THE VEHICLE.

**CONTROL DRILL DEPTH** - TO AVOID DAMAGE TO THE VEHICLE, USE A DRILL STOP OR CLEARED STEP BIT WHEN DRILLING INSTALLATION HOLES.

**ALWAYS ADD PRIMER** - WHEN ADDING INSTALLATION HOLES BE SURE TO USE A SELF-ETCHING PRIMER TO PREVENT CORROSION, FASTENER FAILURE AND INJURY.

**MOUNTING POINTS MUST HAVE METAL-TO-METAL CONTACT** - USE PROVIDED MOUNTING SPACERS TO ACCOMMODATE FOR VEHICLE FEATURES, CARPET OR SUBFLOORS.

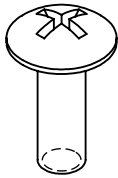
**PROVIDE CLEARANCE FOR SPACERS** - IF THE INSTALLATION VEHICLE CONTAINS A CARPET OR SUBFLOOR, USE A 1-3/16" DIAMETER CARPET CUTTER (P/N: 31183-0) AT ALL MOUNTING LOCATIONS TO OPEN UP ROOM FOR SPACERS.

**CHECK SPACER ORIENTATION** - BE SURE THAT THE INDENT IN THE SPACER COVERS THE PLUSNUT HEAD; THIS ENSURES THE MOST METAL-TO-METAL CONTACT AND REDUCES VIBRATION.

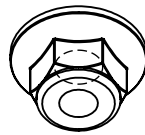
**PLUSNUT INSTALLATION** - A PLUSNUT GUN IS RECOMMENDED FOR PLUSNUT INSTALLATION FOR ITS PRODUCTION SPEED. HOWEVER, A PLUSNUT SETTING TOOL CAN ALSO BE USED (P/N: 22200-0).

**THRU-BOLT CLEARANCE** - WHEN USING A THRU-BOLT AT ANY MOUNTING LOCATION, BE SURE THAT YOUR HOLE HAS 1/16" CLEARANCE.

***FASTENERS USED***



FAS0062  
1/4-20x.75  
G5ZP SCREW  
QTY: 4



FAS0055  
1/4-20 ZP  
HEX NLK FLG NUT  
QTY: 4

**BEGIN ASSEMBLY**

**STEP 1 - INSTALL RUBBER STRIP & PINCHWELD**

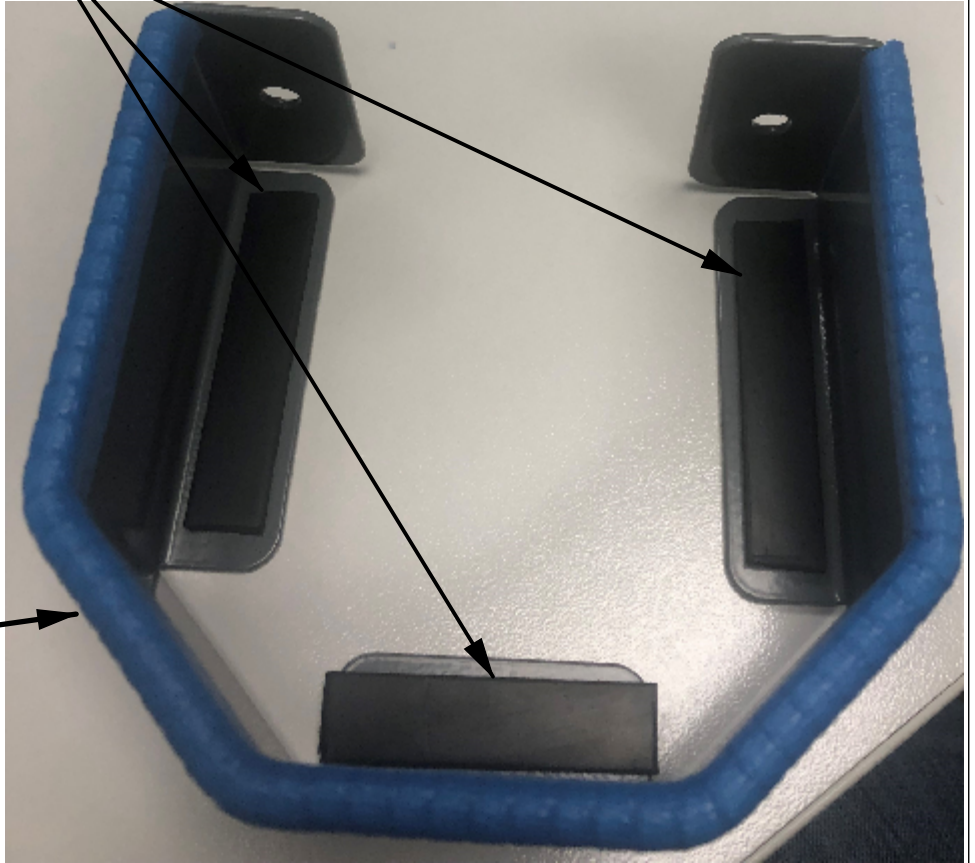
**CUT RUBBER STRIP - 65407**  
**2 PIECES - 2.5" LONG**  
**1 PIECE - 2" LONG**

**INSTALL PINCHWELD**

**57974 - BLACK**

**65408 - BLUE**

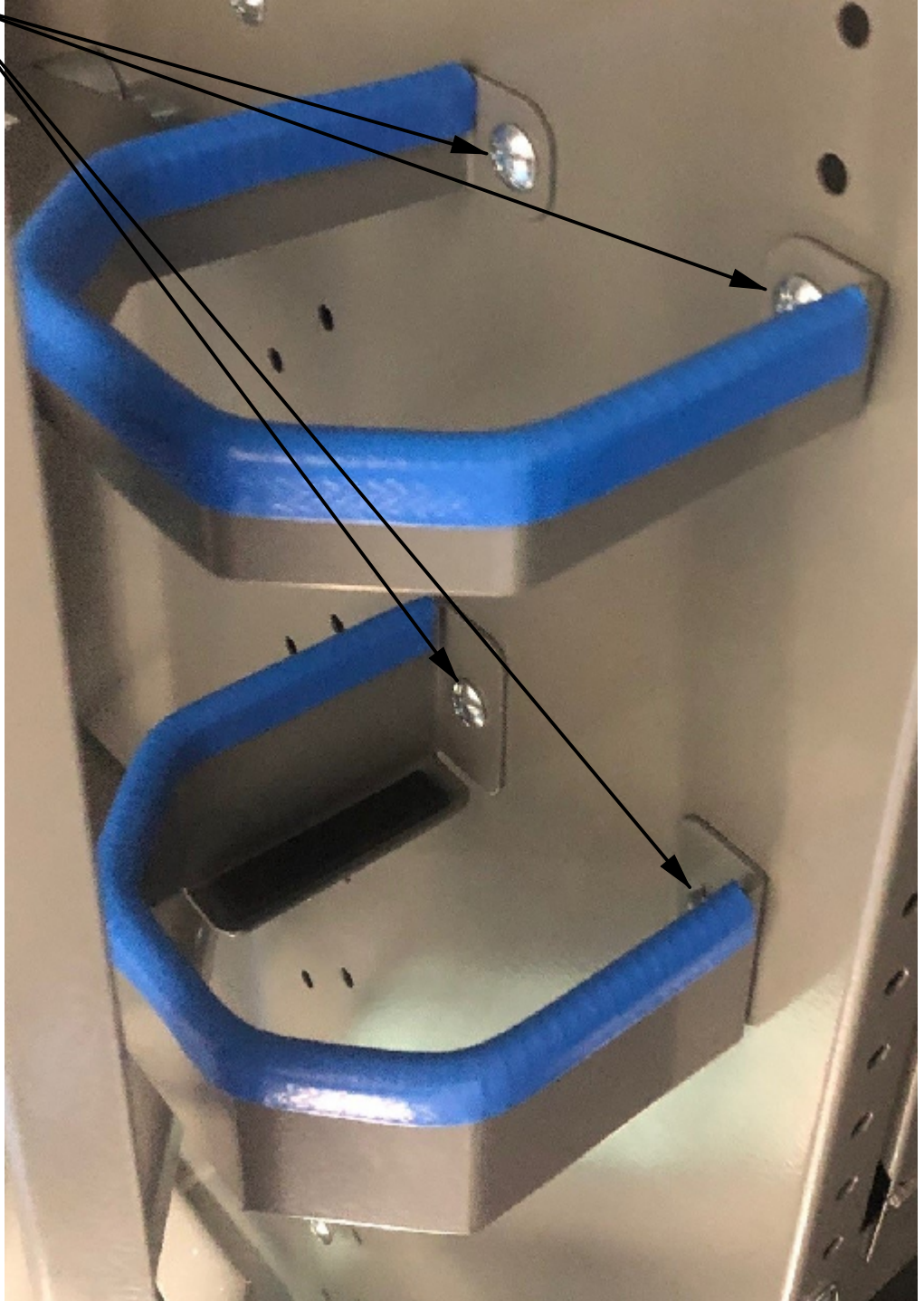
**TRIM EXTRA MATERIAL**  
**OFF WITH TIN SNIPS AS**  
**NEEDED**



**STEP 2 - [STEP DESCRIPTION]**

USE FAS0062 AND FAS0055  
(4 PLACES)  
PHILLIPS SCREW DRIVER  
7/16 SOCKET  
9/32 DRILL

DRILL HOLE IN END PANEL, PARTITION,  
ETC TO INSTALL



**INSTALLATION IS COMPLETE**